

Figure 14
Compressor Assembly

1. 'O' Ring
 6. Install an 'O' ring on the centre housing compressor end flange and place compressor housing assembly in position. Be careful not to damage the compressor wheel blades, Figure 14.
 7. Carefully rotate the compressor housing onto the CHRA to line up scribed marks.
 8. Install the oiled snap ring, lug first, into the compressor housing groove. Be sure that the beveled side faces the turbine end and the scribe marks are aligned.
 9. Tap the inner circumference or lug ends of the ring with an appropriately sized drift to ensure proper seating.
- NOTE:** When installing a new CHRA or turbine housing, transfer scribed alignment marks from the old, to the new parts.
10. Position the turbine housing discharge side down, on a flat, level surface. Place the CHRA turbine wheel end into the housing, use care to avoid damaging the wheel blades. Check visually for proper alignment.
 11. Carefully rotate the CHRA in the turbine housing to line up the scribed marks. Recheck for proper alignment and position the locking plates.
 12. Coat the bolts in a suitable anti seize compound, and tighten to a torque of 15–18 lbf ft (20–25Nm) 2.0–2.5 kgf m.

Installation

1. Prior to installation fill the turbocharger centre housing with new clean oil, and rotate the main shaft to lubricate the bearings.

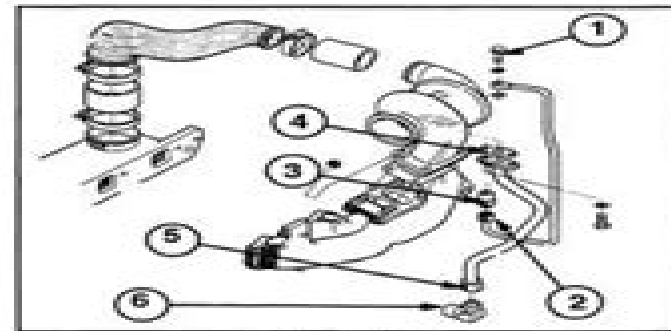


Figure 15
Turbocharger Exploded View

1. Oil Feed Tube to Turbocharger (Banjo Bolt)
 2. Oil Feed Tube to Filter Head Connector
 3. Connector to Filter Head
 4. Oil Return Tube Bolts from Turbocharger to Block
 5. Oil Return Tube to Block Connector
 6. Oil Return Connector to Block
2. Installation of the turbocharger follows the removal procedure in reverse. Install a new manifold gasket, and tighten to, 30–35 lbf ft (41–47Nm) 4.1–4.7 kgf m.
 3. Replace the washers and re-connect the oil feed tube banjo bolt (1) Figure 15, and torque to 22–30 lbf ft (30–40Nm) 3.0–4.0 kgf m.
 4. The oil feed tube connector, to oil filter head assembly, (3) Figure 15, if disturbed should be refitted. Apply sealer to connector "See Specifications" and torque to, 40–60 lbf ft (54–81Nm) 5.4–8.1 kgf m.
 5. Apply sealer, "See Specifications", assemble the oil feed tube to the oil filter head connector (2) Figure 15, and tighten to, 13–15 lbf ft (18–20Nm) 1.8–2.0 kgf m
 6. Place a suitable receptacle below the oil outlet port and, **WITH THE ELECTRICAL SOLENOID WIRE DISCONNECTED AT THE FUEL INJECTION PUMP**, crank the engine until oil flows from the outlet port.
 7. Reconnect the oil outlet tube (4) Figure 15, using a new gasket and tighten the retaining bolts at the turbocharger to 15–18 lbf ft (20–25Nm) 2.0–2.5 kgf m.

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CL Gary



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