

Paragraphs 9-11

ing gear. Disconnect throttle linkage and remove rear hood panel. Disconnect fuel gage sender wire and all other wires which will interfere with fuel tank removal. Shut off fuel supply, disconnect fuel supply line and diesel fuel return line from tank, then remove fuel tank assembly. Thoroughly clean steering gear and surrounding area. Disconnect drag links from steering arms, then unbolt and remove steering gear assembly from transmission housing. Drain lubricant from steering gear housing if unit is to be disassembled.

To reinstall steering gear, reverse removal procedure. Refill gear housing with Ford 134 oil.

9. OVERHAUL. Major overhaul of steering gear unit necessitates removal of the unit from the tractor as outlined in paragraph 8. After removing unit, refer to Fig. 2 and proceed as follows:

Remove steering arm retaining nuts (14) and pull steering arms (10 and 16) from sector shafts (9 and 13). Sector shafts and side covers (4) can be removed as a unit after removing cover retaining screws. To separate shaft and cover, remove locknut (1) and thread adjusting screw (8) into cover until threads clear. Unbolt steering shaft cover (27) from gear housing (11) and remove cover, shaft and ball nut assembly. Do not disassemble ball nut and steering shaft assembly (23) as component replacement parts are not available. If steering shaft and/or ball nut are damaged, renew the complete assembly. The need and procedure for further disassembly and/or overhaul is evident from inspection of the unit.

Gear housing sector shaft bushings are not serviced separately from housing; install a new housing if bushings are excessively worn. Bushings (5) are renewable.

Shims (7) on adjusting screws (8) are available in thicknesses of 0.063, 0.064, 0.066 and 0.069 inch (1.600, 1.625, 1.676 and 1.752 mm). When reassembling, select a shim that will provide 0.000-0.002 inch (0.00-0.05 mm) clearance between adjusting screw head and slot in sector shaft.

To reassemble, insert steering shaft and ball nut unit into gear housing with gear teeth on ball nut forward, then install steering shaft housing (27) with proper number of shims as outlined in paragraph 6. Insert sector shafts, with their adjusting screws and correct thickness shims, into gear housing so sector gear teeth and ball nut teeth are timed as shown in Fig. 3. Place new "O" rings (6—Fig. 2) on side covers (4) and pull side covers into place with sector shaft adjustment screws. Install and tighten side cover retaining cap screws to a tor-

que of 25 ft.-lbs. (34 N·m) and adjust sector shaft and play as outlined in paragraph 7. Install new packing rings (3—Fig. 2) on adjusting screws, install flat washers (2) and tighten adjusting screw locknuts (1) while holding adjusting screws in proper position.

1. Locknut
2. Washer
3. Packing
4. Side covers
5. Bushing
6. "O" ring
7. Shim
8. Adjusting screw
9. Sector gear (single)
10. Steering arm, L.H.
11. Housing
13. Sector gear (double)
14. Nut
15. Washer
16. Steering arm, R.H.
17. Pin, dust seal
18. O-ring
19. Bearing cap
20. Steering cone & roller
21. Bearing retainer
22. Steering retainer
23. Wormshaft comp.
24. Shim
25. Bearing cone & roller
26. Bearing cap
27. Steering column

que of 25 ft.-lbs. (34 N·m) and adjust sector shaft and play as outlined in paragraph 7. Install new packing rings (3—Fig. 2) on adjusting screws, install flat washers (2) and tighten adjusting screw locknuts (1) while holding adjusting screws in proper position.

Refill gear housing with Ford 134 gear lubricant to level of plug opening (approximately 1.3 pints [0.61 liters]). When reinstalling steering arms, tighten retaining nuts (14) to a torque of 115-125 ft.-lbs. (156-170 N·m).

POWER STEERING SYSTEM

CAUTION: Absolute cleanliness of all parts is of the utmost importance in the operation and servicing of the hydraulic power steering system. Of equal importance is the avoidance of nicks or burns on any of the working parts.

10. FLUID AND BLEEDING. Recommended power steering fluid is Ford M2C41-A oil. Maintain fluid level at bottom of reservoir filler hole with tractor on level ground. Fluid and filter should be changed after each 600 hours of operation.

The power steering system is self-bleeding. When unit has been disassembled, refill with new oil to full mark on dipstick, then start engine and cycle system several times by turning steering wheel from lock to lock. Recheck fluid level and add as required.

System is fully bled when no more air bubbles appear in reservoir as system is being cycled.

11. CHECKING SYSTEM PRESSURE AND FLOW. The power steering pump assembly incorporates a pressure relief valve and a flow control valve. System relief pressure should be 600-700 psi (4140-4830 kPa) while flow should be 2.7 gpm (10.26 liters/min.) at 1000 rpm on Models 2600, 3600 and 4100 and 2.5 gpm (9.5 liters/min.) at 1000 rpm on Models 2310, 2510, 3610 and 4110.

To check system relief pressure, in-

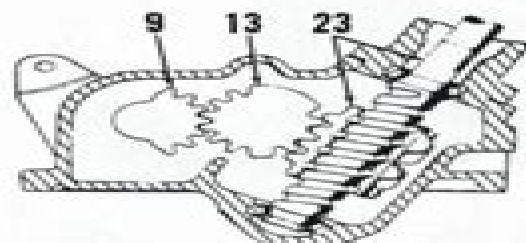
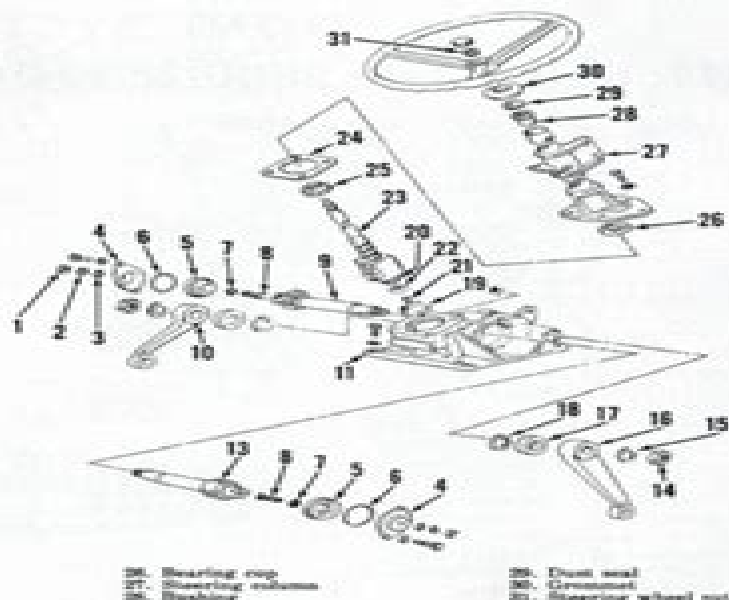


Fig. 3—Cross-sectional view of manual steering gear assembly showing correct installation of sector gears and wormshaft assembly. Refer to Fig. 2 for exploded view and parts identification.

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Mark Steyvers



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