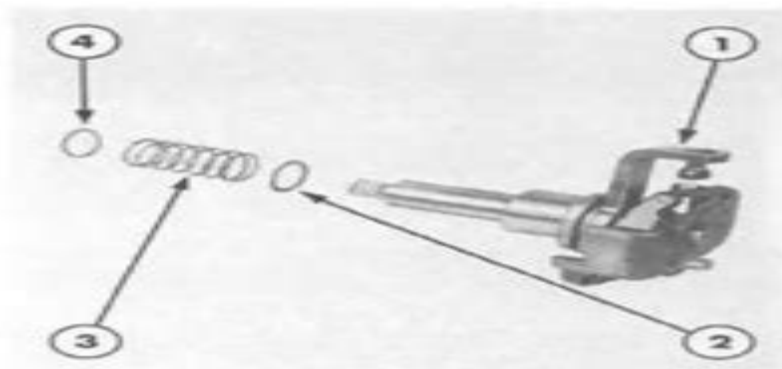


**Figure 18**

Selector Assembly Installed

- |                   |                    |
|-------------------|--------------------|
| 1. Support        | 3. Circlip         |
| 2. Selector Shaft | 4. Selector Levers |



**Figure 19**

Selector Assembly Removal

- |                      |           |
|----------------------|-----------|
| 1. Selector Assembly | 3. Spring |
| 2. Washer            | 4. Washer |

- Use a suitable punch to drive the dowel pins out of the selector assembly support and top cover. Remove the bolts securing the support to the top cover, Figure 18.

**NOTE:** Spring tension will tend to force the support away from the transmission top cover.

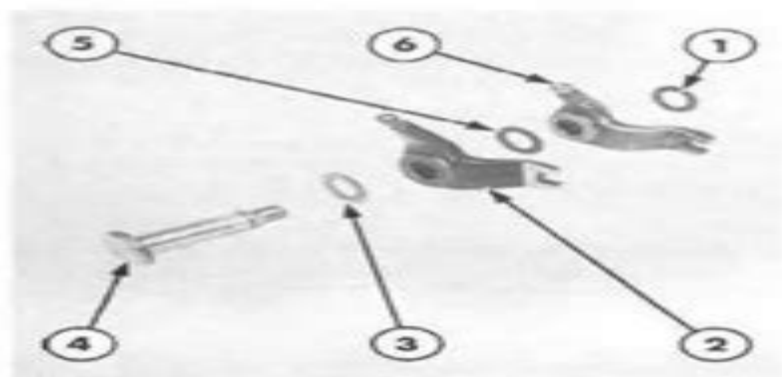
- Remove the selector assembly, spring and washers, Figure 19.
- Carefully withdraw the selector from the transmission top cover.

#### INSPECTION

- Inspect the shift cover for cracks or other damage. Renew the cover where necessary.
- Examine the seal located in the selector assembly bore of the top cover. Replace the seal if worn or damaged.

Ensure the new seal is installed with the lip uppermost and the small flange on the outer diameter is fully engaged with the locating groove in the top cover.

- Inspect the bellcrank assembly, Figure 20. Replace any component showing signs of excessive wear or damage.



**Figure 20**

Bellcrank Assembly

- |              |                  |
|--------------|------------------|
| 1. Washer    | 4. Bellcrank Pin |
| 2. Bellcrank | 5. Washer        |
| 3. Washer    | 6. Bellcrank     |

# Ford 5610 Repair Manual

**G Orfield**



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## **Table of Contents Ford 5610 Repair Manual**

1. Understanding the eBook Ford 5610 Repair Manual
  - The Rise of Digital Reading Ford 5610 Repair Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Ford 5610 Repair Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Ford 5610 Repair Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Ford 5610 Repair Manual
  - Personalized Recommendations
  - Ford 5610 Repair Manual User Reviews and Ratings
  - Ford 5610 Repair Manual and Bestseller Lists
5. Accessing Ford 5610 Repair Manual Free and Paid eBooks

- Ford 5610 Repair Manual Public Domain eBooks
- Ford 5610 Repair Manual eBook Subscription Services
- Ford 5610 Repair Manual Budget-Friendly Options
- 6. Navigating Ford 5610 Repair Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Ford 5610 Repair Manual Compatibility with Devices
  - Ford 5610 Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Ford 5610 Repair Manual
  - Highlighting and Note-Taking Ford 5610 Repair Manual
  - Interactive Elements Ford 5610 Repair Manual
- 8. Staying Engaged with Ford 5610 Repair Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Ford 5610 Repair Manual
- 9. Balancing eBooks and Physical Books Ford 5610 Repair Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Ford 5610 Repair Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Ford 5610 Repair Manual
  - Setting Reading Goals Ford 5610 Repair Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Ford 5610 Repair Manual
  - Fact-Checking eBook Content of Ford 5610 Repair Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development

- Exploring Educational eBooks

#### 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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