

Figure 5
Gasoline Engine Spark Plug Location
1. Spark Plug

NOTE: On gasoline engines remove the spark plugs, Figure 5.

- Check the push rods for straightness by rotating the rods with the valve closed and identify any bent rods.
- Loosen the rocker shaft retaining bolts, which also serve as cylinder head bolts, evenly and alternately. Remove the rocker shaft assembly.

NOTE: Leave the bolts in the rocker shaft supports during removal as they retain the supports on the shaft.

- Remove the push rods and place in a numbered rack.
- Remove the remaining cylinder head bolts and washers working inwards from the ends to the center of the head.

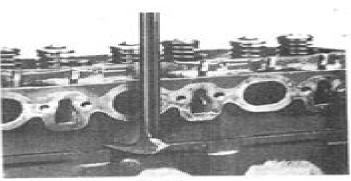


Figure 6 Cylinder Head Removal

 Lift the cylinder head from the block. If necessary lever the head off on the pads provided, taking care not to damage the cylinder head or block faces, Figure 6.

#### DISASSEMBLY

#### Thermostat:

 Remove the coolant outlet connection and the thermostat and gasket, Figure 7.

NOTE: On gasoline engines, the water outlet connection and thermostat are incorporated in the intake manifold, water outlet cover and gasket are used to cover the hole in the front of the cylinder head. For inspection and repair see "Cooling System", Chapter 2.

#### Cylinder Head:

- Clean the head and remove carbon deposits from around the valve heads.
- Using a valve spring compressor, Figure 8, remove the retainer locks, spring retainers/ rotators, springs and seals from each valve, Figures 9 and 10.
- Remove the valves and place in a numbered rack together with the valve rotators (where fitted).

# Ford 555 E Backhoe Repair Manual

**ML Morrison** 

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