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# Essential Statistics Using SAS® University Edition

Geoff Der - Brian S. Everitt

# **Essential Statistics Using Sas University**

**Stephen C. Loftus** 

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statistical analyses that are commonly used in the social and behavioral sciences With SAS you can focus more on conceptual issues in statistical analysis and less on the mechanics of performing mathematical operations by hand Main topics include how to use the SAS windowing environment to write and submit SAS programs how to create SAS data sets and modify the variables that they contain basic descriptive statistics measures of central tendency and variability frequency tables and graphs correlation and regression t tests single sample independent and paired samples analysis of variance ANOVA both one way and factorial and the chi square test of independence Even if you are new to statistics and computers you soon will be recording research data writing SAS programs and interpreting the results Reinforce what you ve learned by completing the exercises in the companion text Step by Step Basic Statistics Using SAS Exercises Proceedings of the Section on Statistical Education American Statistical Association. Section on Statistical Education, 1994 **Statistical Misconceptions** Schuyler Huck, 2015-11-19 This engaging book helps readers identify and then discard 52 misconceptions about data and statistical summaries The focus is on major concepts contained in typical undergraduate and graduate courses in statistics research methods or quantitative analysis Interactive Internet exercises that further promote undoing the misconceptions are found on the book s website The author s accessible discussion of each misconception has five parts The Misconception a brief description of the misunderstanding Evidence that the Misconception Exists examples and claimed prevalence Why the Misconception is Dangerous consequence of having the misunderstanding Undoing the Misconception how to think correctly about the concept Internet Assignment an interactive activity to help readers gain a firm grasp of the statistical concept and overcome the misconception The book s statistical misconceptions are grouped into 12 chapters that match the topics typically taught in introductory intermediate courses However each of the 52 discussions is self contained thus allowing the misconceptions to be covered in any order without confusing the reader Organized and presented in this manner the book is an ideal supplement for any standard textbook An ideal supplement for undergraduate and graduate courses in statistics research methods or quantitative analysis taught in psychology education business nursing medicine and the social sciences The book also appeals to independent researchers interested in undoing their statistical misconceptions

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