



1. Commissioning

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1.1 Please note:

Work on electrical equipment may only be performed by properly qualified electricians.
 Power supply (by others) with 16 A fuse protection must be available.

Power cord must be double-insulated, for example: NYM. Do not use flat webbed house wires!

The maximum cable length of the external components must not exceed 30 m.

1.2 Basic requirements:

- The operator is fully assembled.
- The protective earth (PE) is connected.
- The safety sensors are connected.
- Components supplied separately, such as program switches, activators, radar motion detectors, Night-/Bank keyswitches and EMERGENCY OFF pushbuttons are installed and connected.
- The end stops are adjusted so that both active panels touch the end stops when the panels have reached maximum opening width.
- When the door is closed, the active and the passive door panel must not collide with the sealing profiles.
- The door has to run smoothly. Check the length of the connection screws of the toothed belt and replace the screws if necessary.



Update (small motor)

The ES 200 control unit can be installed as a replacement for older systems with GR 63x25 motors. However, a special cable for the incremental encoder with a pulse divider is required.

The following procedure has to be observed:

- Install hardware.
- Set program switch to "OFF" and activate the EMERGENCY OFF pushbutton.
- Reset system to original settings (factory settings): Press and hold service key, switch on power supply.
- Release the service key as soon as the 8 on the seven-segment display blinks twice.
- Adjust the GR 63x25 Motor via the pushbuttons on the basic module (b = 0) or via PDA.
- Unlatch the EMERGENCY OFF pushbutton.
- Perform a learning cycle.



Safeguarding of door:

The safety measures to safeguard the doors must be made in accordance with the local (country-specific) regulations.

Where sliding doors shall be operated in Germany according to DIN 18650 (German Industrial Standard), the specifications stated in this industrial standard must be observed.

See: WN 057015 45-5-32

1.3 First Commissioning

1.3.1 Open the sliding panels half way.

1.3.2 ES 200 Easy:

- Set program switch to AUTOMATIC

ES 200 / ES 200-2D:

- Set program switch to OFF

1.3.3 Unlatch the EMERGENCY OFF pushbutton and bridge the light barriers. During the first commissioning of the system the infrared light curtains or light barriers shall be replaced by jumpers. (See connection diagram 056632-45532) Following the learning cycle, the first closing cycle and the parameterization of the control unit, the infrared light curtains or light barriers have to be connected and checked for proper functioning.

1.3.4 Insert the power plug and connect immediately thereafter the rechargeable battery pack. (within max. 8 sec.)



The door must perform a closing cycle at low (creep) speed.

If the door performs an opening cycle, the system must be set back to original settings. Disconnect the power plug so that the opening cycle stops.

Proceed on 2. original settings

If the door performs a closing cycle, proceed with the learning cycle starting with the door closed.

Please note:

The light barriers and radar motion detectors are disabled during the learning cycle, as it has to be performed without interruptions. In case that a fault or error should occur during this procedure, the learning cycle will be interrupted and needs to be started anew.

1.3.5 Performing the learning cycle:

ES 200 Easy:

press and hold SELECT button for 3 sec. Then the door will perform a learning cycle.

ES 200 / ES 200-2D / ES 200 CO48 / DAC 300:

press SERVICE button.

- Press and hold SERVICE/SELECT button until the door commences with the learning cycle. The external segments of the 7-segment display will illuminate in turn.
- The door accelerates in order to determine the door weight.
- The door opens at low (creep) speed to determine the opening width.

Dorma Es 200 Service Manual

John Sherman Porter



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