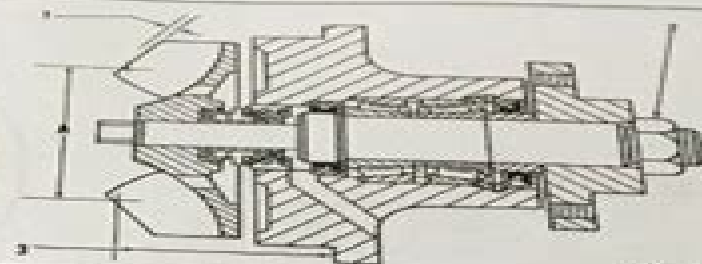


WATER PUMP (2W1223)

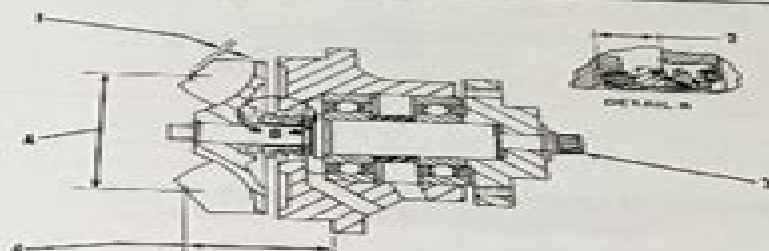
- (1) Clearance between front housing and impeller face vanes $.011$ to $.003$ in. (0.28 to 0.84 mm)
 (2) Torque for nut with 953553 clamp 125 ± 15 lb. ft. (170 ± 15 N-m)
 (3) Distance from mounting face of the water pump to gage diameter (A) on impeller vanes $1.990 \pm .005$ in. (50.55 ± 0.13 mm)
 Gage diameter (A) 3.000 in. (76.20 mm)



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WATER PUMP (7N9001 and 8N8270)

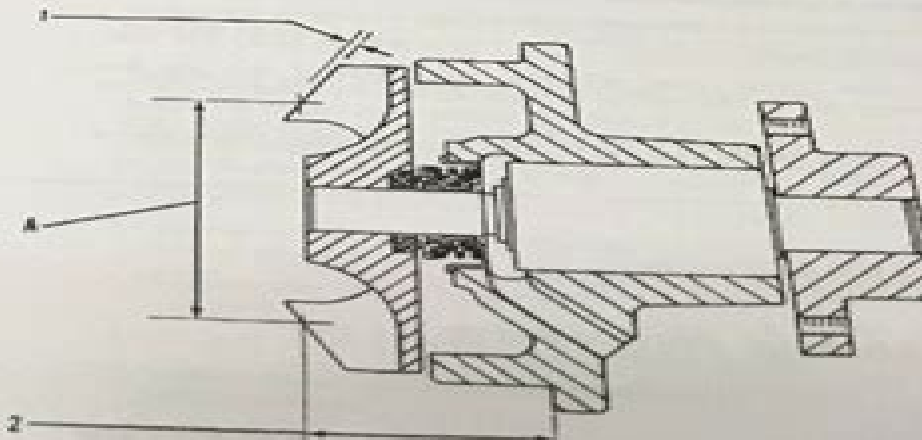
- (1) Clearance between front housing and impeller face vanes $.011$ to $.003$ in. (0.28 to 0.84 mm)
 (2) Distance from end of housing to end of seal bracketing height $.005 \pm .005$ in. (12.83 ± 0.13 mm)
 (3) Torque for bolt 55 ± 5 lb. ft. (75 ± 7 N-m)
 (4) Distance from mounting face of the water pump to gage diameter (A) on impeller vanes $1.990 \pm .005$ in. (50.55 ± 0.13 mm)
 Gage diameter (A) 3.000 in. (76.20 mm)



8732140.1

WATER PUMP (4N455)

- Clearance between front housing and impeller face vanes $.011$ to $.035$ in. (0.28 to 0.89 mm)
 Distance from mounting face of the water pump to gage diameter (A) on impeller vanes $1.990 \pm .010$ in. (50.55 ± 0.25 mm)
 Gage diameter (A) 3.000 in. (76.20 mm)
 See Special Instruction Form SMHS7090 for water pump assembly procedures.



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Table of Contents Caterpillar D3b Dozer Transmission Manual

1. Understanding the eBook Caterpillar D3b Dozer Transmission Manual
 - The Rise of Digital Reading Caterpillar D3b Dozer Transmission Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Caterpillar D3b Dozer Transmission Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Caterpillar D3b Dozer Transmission Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Caterpillar D3b Dozer Transmission Manual
 - Personalized Recommendations
 - Caterpillar D3b Dozer Transmission Manual User Reviews and Ratings
 - Caterpillar D3b Dozer Transmission Manual and Bestseller Lists

5. Accessing Caterpillar D3b Dozer Transmission Manual Free and Paid eBooks
 - Caterpillar D3b Dozer Transmission Manual Public Domain eBooks
 - Caterpillar D3b Dozer Transmission Manual eBook Subscription Services
 - Caterpillar D3b Dozer Transmission Manual Budget-Friendly Options
6. Navigating Caterpillar D3b Dozer Transmission Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Caterpillar D3b Dozer Transmission Manual Compatibility with Devices
 - Caterpillar D3b Dozer Transmission Manual Enhanced eBook Features
7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Caterpillar D3b Dozer Transmission Manual
 - Highlighting and Note-Taking Caterpillar D3b Dozer Transmission Manual
 - Interactive Elements Caterpillar D3b Dozer Transmission Manual
8. Staying Engaged with Caterpillar D3b Dozer Transmission Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Caterpillar D3b Dozer Transmission Manual
9. Balancing eBooks and Physical Books Caterpillar D3b Dozer Transmission Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Caterpillar D3b Dozer Transmission Manual
10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
11. Cultivating a Reading Routine Caterpillar D3b Dozer Transmission Manual
 - Setting Reading Goals Caterpillar D3b Dozer Transmission Manual
 - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Caterpillar D3b Dozer Transmission Manual
 - Fact-Checking eBook Content of Caterpillar D3b Dozer Transmission Manual
 - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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