



Illustration 2  
Typical example

g01247416

2. Position fuel filter base (1) onto the cylinder head. Install bolts (2). Tighten the bolts to a torque of 22 N·m (16 lb ft).
3. Install a new fuel filter (7) to fuel filter base (1). Refer to Operation and Maintenance Manual, "Fuel System Secondary Filter - Replace" for the correct procedure.
4. If necessary, install the boost pressure sensor. Refer to Disassembly and Assembly, "Boost Pressure Sensor - Remove and Install".
5. Install tube assembly (4), if equipped. Tighten the nuts to a torque of 9 N·m (80 lb in).

#### NOTICE

**Ensure that the plastic tube assemblies are installed in the original positions. Failure to connect the plastic tube assemblies to the correct ports will allow contamination to enter the fuel system. Contaminated fuel will cause serious damage to the engine.**

6. Connect plastic tube assemblies (3), (5) and (6) to fuel filter base (1).

# Caterpillar 420e Service Manuals

**R Pring**



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