



Illustration 1

g01115472

1. Use Tooling (A) to remove cylinder liner (1).
2. Remove liner seals (3) and filler band (2) from cylinder liner (1).

**Disassembly and Assembly**  
**C15 and C18 Industrial Engines**  
 Media Number -RENR0020-1.1

Publication Date -01/05/2010

Date Updated -10/05/2010

107962895

## Cylinder Liner - Remove

SMCS - 1216-012

## Installation Procedure

Table 1

### Required Tools

Tool	Part Number	Part Description	Qty
B	2P-8260	Cylinder Liner Installer	1
C	486-1525	Lubricant	1

Regional alternatives of Tooling (C) are available at the following website:

<https://www.pcof.com/assembly-lubricants/p80-emulsion>

### NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

# Caterpillar C18 Workshop Manuals

**ML Morrison**



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