



Illustration 1

g00712018

#### Starting motor

- (1) Negative wire assembly
- (2) Terminal assembly
- (3) Motor terminal "Mtr"
- (4) Terminal assembly nuts
- (5) Contact assembly
- (7) solenoid
- (8) Solenoid mounting bolts
- (10) Plunger assembly
- (11) Plug
- (12) Plug
- (13) Rear frame bolts
- (14) Rear frame assembly
- (15) brushes
- (16) bushing
- (23) Pinion drive housing
- (24) Pinion drive housing screws
- (25) Bushing
- (26) Armature assembly
- (27) Pinion drive assembly
- (28) Shift lever assembly
- (29) Shift lever housing
- (30) Shift lever housing bolts
- (35) Field winding assembly
- (37) Field winding screws

## Disassembly and Assembly

### Starting Motor - Delco 50-MT

Media Number - 50M3460-03

Publication Date - 01/03/2007

Date Updated - 04/07/2016

02715567

## Starting Motor - Disassemble

SMCS - 1453-015

## Disassemble the Starting Motor

**Note:** The disassembly of the 24 volt starting motor is similar to the disassembly of the 32 volt starting motor.

Table 1

Tools Needed
1P-0510 Driver Gp
1P-1855 Retaining Ring Pliers

Remove the starting motor from the machine.

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**C Cleary**



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