

Illustration 1

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2. Use Tooling (A) to rotate the crankshaft until the connecting rod journal is at the bottom center.
3. Use Tooling (B) to install piston (3) and the connecting rod in the cylinder liner.

Note: Install the connecting rod so that the bearing tab is located on the opposite side of the piston cooling jet.

4. Install the upper connecting rod bearing in the connecting rod.

Note: Ensure that the connecting rod bearing is installed so that the bearing tab fits into the notch in the connecting rod.

5. Pull the connecting rod onto the crankshaft journal.

6. Install the lower connecting rod bearing in the connecting rod bearing cap.

Note: Ensure that the connecting rod bearing is installed so that the bearing tab fits into the notch in the connecting rod.

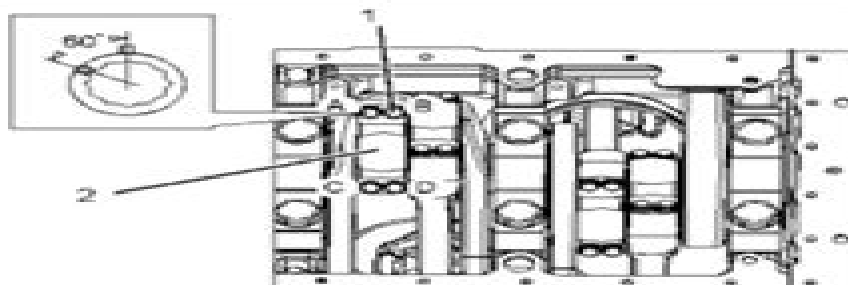


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