

Lint may be deposited on the parts which may cause later trouble. Inspect all parts. If any parts are worn or damaged, use new parts for replacement.



Illustration 1

g01116536

1. Use the proper equipment to handle bearing cone (44). Raise the temperature of bearing cone (44) to a maximum temperature of 135 °C (275 °F). Install bearing cone (44) on case assembly (33).



Illustration 2

g01086613

2. Install Tooling (M) in bevel gear (43), as shown.
3. Heat bevel gear (43) to a temperature between 70 °C (160 °F) and 120 °C (250 °F) to install the bevel gear to the differential case assembly.
4. Attach a suitable lifting device to case assembly (33). The weight of the case assembly is approximately 39 kg (86 lb). Install case assembly (33) to bevel gear (43).

Cat 980h Manual

Caterpillar Inc. Peoria, Ill..



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