

## FUEL INJECTION



Rotation of Fuel Pump Camshaft (when seen from pump drive end) ..... Counterclockwise  
 Firing order (injection sequence) ..... 1, 3, 4, 2  
 Injection timing before TC (top center):

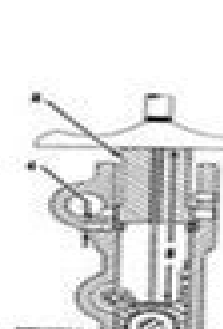
Precombustion Chamber (PC) .....  $20 \pm 1^\circ$   
 Direct Injection (DI) (Earlier) .....  $20 \pm 1^\circ$   
 Direct Injection (DI) Later — See the chart that follows for Engine Arrangements and Serial Nos.] .....  $22 \pm 1^\circ$

Model	Later Engine Arrangement	Effective Serial Number
D30, D30 LQP 931B, 931B LQP	TW162	23Y11566 24Y1061 25Y11550 26Y1641
D30, D30 LQP 931B, 931B LQP	TW164	27Y11543 28Y1634 29Y11196 30Y2683
910	SW161	40Y3520
910	TW163	41Y1268

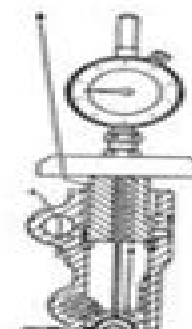
(1) Torque for bushing .....  $100 \pm 10$  lb. ft. ( $200 \pm 14$  N·m)

## PUMP ASSEMBLY SPRINGS

Type	(2) Check Valve Spring	DI	(3) Lifter Spring
Part No.	3F203	9097	15206
Length under test force	3.08 in. (7.82 mm)	2.65 in. (6.83 mm)	1.390 in. (35.30 mm)
Test force	$1.5 \pm .1$ lb. (0.40 $\pm$ 0.03 N)	$24 \pm .01$ lb. (1.1 $\pm$ 0.04 N)	$15.4 \pm .8$ lb. (68.8 $\pm$ 3.6 N)
Free length after test	.37 in. (9.4 mm)	.39 in. (9.9 mm)	1.59 in. (40.3 mm)
Outside diameter	.302 in. (7.63 mm)	.420 in. (10.67 mm)	.979 $\pm$ .006 in. (24.86 $\pm$ 0.15 mm)



A—557167 GAUGE



B—5N158 GAUGE

## (4) SPACER CHART

Part No.	Thickness	
	in.	mm
5N4400	.152	4.22
5N4405	.166	4.11
5M2697	.170	4.30
2M4208	.174	4.43
2M4209	.178	4.52
2M4210	.182	4.62
2M4211	.186	4.72
2M4212	.190	4.83
5M2691	.194	4.93
5J2189	.198	5.03
4M5039	.203	5.16
4N9640	.207	5.26

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

# Cat 910 Loader Manual

**SB Merriam**



## **Cat 910 Loader Manual:**

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