



Service Information Systems

Disassembly and Assembly

14000 On-Highway Engine

Media Number - 00000000-00

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00000000

Crankshaft Front Seal - Install

MMS - 1100-012

Installation Procedure

Table 1

Required Tools

Tool	Part Number	Part Description	Qty
B	SP-1711	Seal Locator	1
C	SP-1717	Bit	1
D	W-8810	Die (Seal Installer)	1
E	4V-4040	Seal Installer	1

NOTICE

Keep all parts clean from contaminants.

Contaminants may cause rapid wear and shortened component life.

Note: The crankshaft front seal and the wear sleeve must be replaced at the same time. Once the crankshaft front seal and the wear sleeve are separated, these components cannot be used again.

Note: Do not use any type of lubricant during the installation of the crankshaft front seal and the wear sleeve.



Illustration 1

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1. Force Tooling (B) to the crankshaft with Tooling (C).

Note: Install the crankshaft front seal with the arrow that shows the direction of crankshaft rotation toward the front of the engine.

2. Position wear sleeve (1) and crankshaft front seal (2) on Tooling (B). Install Tooling (E) on Tooling (B). Lubricate the face of the wear sleeve on Tooling (D). Install Tooling (D) on Tooling (B).
3. Tighten Tooling (D) until Tooling (E) contacts Tooling (B).
4. Remove Tooling (D), and Tooling (E) from Tooling (B).
5. Remove Tooling (C) and Tooling (B) from the crankshaft.

End By: Install the vibration damper and the pulley. Refer to Disassembly and Assembly, "Vibration Damper and Pulley - Remove and Install".

Cat 3406e Operators Manual

Wenbin Ji



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