rinoins (1)

Service Information System

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Disassembly and Assembly 3406E On Highway Engine

Aubitration their 415/415/5005

State Sprinted - SE/RE/SERS

101/03/03

Crankshaft Front Seal - Install

MMCS - CHIEFELD

Installation Procedure

Table 1

Required Tech			
Test	Part Sunder	Part Description	Quy
3	39-1701	Sed Lecate	1
¢	-39-1707	3-0	7
D	T)-81/31	20st (Seed basisber)	1
1	67496	Sed Souther	1

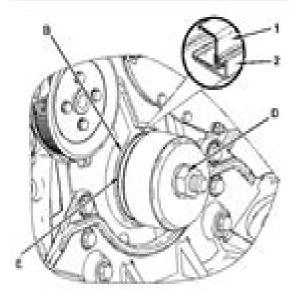
SOTICE.

Kivep all parts clean from contaminants.

Contaminants may come copid wear and chorteard component \$5s.

Note: The could dolt floor red and the west dever usual te replaced at the case time. Oursite could dolt floor red and the two dever are reported. Some components countril to used again.

Now, Do not one say type of intercent during the monthletons of the condition's threat send and the west cleaner.



Surrence 5

gistant

1. Forms Tooling (B) to the conducted with Tooling (C).

Note: Install the creational front and with the answriter shows the direction of constolad countries toward the front of the engine.

- Perstem were steven (2) and controlled their real (3) on Testing (R). Install Testing (E) on Testing (R). Laboure the face of the worker on Testing (D). Install Testing (D) on Testing (E).
- 3. Tighten Teoling (D) until Decling (E) contacts Decling (B).
- 4. Remove Teeling (D), and Teeling (E) from Teeling (B).
- 5. Resorte Teolog (C) and Teolog (B) from the control off.

End By: Sured the election disaper and the pulley. Refer to Discountity and Assessibly, "Vitamon. Disaper and Polley - Reserve and Sured".

Cat 3406e Operators Manual

Wenbin Ji



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