

Table 1: Tolerances for linear dimensions

Tolerance class	Range of nominal sizes, L , in mm										
	2 to 30	Over 30 up to 120	Over 120 up to 400	Over 400 up to 1 000	Over 1 000 up to 2 000	Over 2 000 up to 4 000	Over 4 000 up to 6 000	Over 6 000 up to 12 000	Over 12 000 up to 16 000	Over 16 000 up to 20 000	Over 20 000
	Tolerances, t , in mm										
A	± 1	± 1	± 1	± 2	± 3	± 4	± 5	± 6	± 7	± 8	± 9
B		± 2	± 2	± 3	± 4	± 6	± 8	± 10	± 12	± 14	± 16
C		± 3	± 4	± 6	± 8	± 11	± 14	± 18	± 21	± 24	± 27
D		± 4	± 7	± 9	± 12	± 16	± 21	± 27	± 32	± 36	± 40

4.2 Tolerances for angular dimensions

The length of the shorter angle leg shall be used to determine, on the basis of table 2, which tolerances are to apply. The length of the leg may also be assumed to extend to a specified reference point. In this case, the reference point concerned shall be indicated on the drawing.

See table 2 for the relevant tolerances.

Figures 1 to 5 show examples of how the shorter angle leg, L , is to be represented.

4.3 Straightness, flatness and parallelism tolerances

The straightness, flatness and parallelism tolerances as specified in the table 3 apply both for the overall dimensions of a weldment, a welding assembly, or a welded structure, and also for sections for which the dimensions are indicated.

Other tolerances of form and position (e.g. coaxiality and symmetry tolerances) have not been specified. If such tolerances are required for functional reasons, they shall be indicated on the drawings, as specified in prEN ISO 1101.

5 Indications on drawings

The designation of the selected tolerance class as specified in tables 1 and 2 (e.g. EN ISO 13920-B) or its combination with a tolerance class as specified in table 3 (e.g. EN ISO 13920-BE), shall be entered in the appropriate area on the drawing.

Table 2: Tolerances for angular dimensions

Tolerance class	Range of nominal sizes, L , in mm (length or shorter leg)		
	Up to 400	Over 400 up to 1 000	Over 1 000
	Tolerances, $\Delta\alpha$, (in degrees and minutes)		
A	± 20	± 15	± 10
B	± 45	± 30	± 20
C	$\pm 1^\circ$	± 45	± 30
D	$\pm 1^\circ 30'$	$\pm 1^\circ 15'$	$\pm 1^\circ$
	Calculated and rounded tolerances, t , in mm/m ¹⁾		
A	± 6	$\pm 4,5$	± 3
B	± 13	± 9	± 6
C	± 18	± 13	± 9
D	± 26	± 22	± 18

¹⁾ The value indicated in mm/m corresponds to the tangent value of the general tolerance. It is to be multiplied by the length, in m, of the shorter leg.

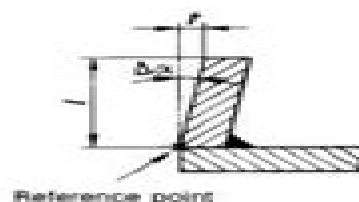


Figure 1

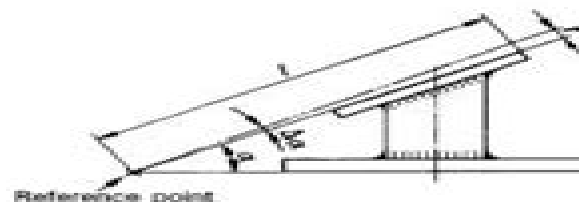


Figure 2

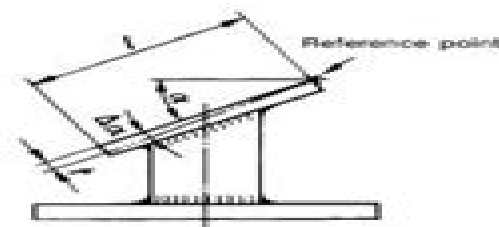


Figure 3

En Iso 13920

Ram Babu Sao



En Iso 13920:

I.S. EN ISO 13920 (NSAI. National Standards Authority of Ireland,1997 Geometrical Dimensioning and Tolerancing for Design, Manufacturing and Inspection Georg Henzold,2006-10-13 Geometrical tolerancing is used to specify and control the form location and orientation of the features of components and manufactured parts This book presents the state of the art of geometrical tolerancing covers the latest ISO and ANSI ASME standards and is a comprehensive reference and guide for all professional engineers designers CAD users quality managers and anyone involved in the creation or interpretation of CAD plans or engineering designs and specifications For all design and manufacturing engineers working with these internationally required design standards Covers ISO and ANSI geometrical tolerance standards including the 2005 revisions to the ISO standard Geometrical tolerancing is used in the preparation and interpretation of the design for any manufactured component or item essential information for designers engineers and CAD professionals Handbuch Rohrleitungsbau Günter Wossog,2008 **IIW Guidelines on Weld Quality in Relationship to Fatigue Strength** Bertil Jonsson,G. Dobmann,A. F. Hobbacher,M. Kassner,G. Marquis,2016-04-13 This book presents guidelines on quantitative and qualitative measures of the geometric features and imperfections of welds to ensure that it meets the fatigue strength requirements laid out in the recommendations of the IIW International Institute of Welding Welds that satisfy these quality criteria can be assessed in accordance with existing IIW recommendations based on nominal stress structural stress notch stress or linear fracture mechanics Further the book defines more restrictive acceptance criteria based on weld geometry features and imperfections with increased fatigue strength Fatigue strength for these welds is defined as S N curves expressed in terms of nominal applied stress or hot spot stress Where appropriate reference is made to existing quality systems for welds In addition to the acceptance criteria and fatigue assessment curves the book also provides guidance on their inspection and quality control The successful implementation of these methods depends on adequate training for operators and inspectors alike As such the publication of the present IIW Recommendations is intended to encourage the production of appropriate training aids and guidelines for educating training and certifying operators and inspectors **Flexible Automation and Intelligent Manufacturing: The Human-Data-Technology Nexus** Kyoung-Yun Kim,Leslie Monplaisir,Jeremy Rickli,2023-02-03 This book gathers the second volume of the proceedings of the 31st edition of the International Conference on Flexible Automation and Intelligent Manufacturing FAIM 2022 held on June 19 23 2022 in Detroit Michigan USA Covering four thematic areas including Manufacturing Processes Machine Tools Manufacturing Systems and Enabling Technologies it highlights advances in micro and nanoscales processes additive manufacturing artificial intelligence and robotic applications human robot collaboration as well as quality control supply chain industrial monitoring and management strategies It also discusses important issues related to sustainability waste management and remanufacturing All in all this book provides academicians engineers and professionals with extensive information on both scientific and industrial advances in the

converging fields of manufacturing production and automation *Standards Catalogue* ,1998 Waste Recovery and Management Ajay,Parveen,Ashwini Kumar,Ravi Kant Mittal,Rajesh Goel,2023-05-16 Sustainable development approaches cannot be met unless waste management is addressed as a priority Waste Recovery and Management An Approach Toward Sustainable Development Goals presents a comprehensive examination of environmental pollution and health hazards caused by differing types of waste its recycling and other e waste management strategies and potential political and legal interventions It also presents the available carbon recycling methods and investigates how these might be applied to reinforce waste management in industrialized countries as well as developing and emerging economies Each chapter includes valuable data and case studies that serve as practical guidance for academicians researchers and stakeholders for quantifying the impacts of waste and for planning integrated solid waste collection and treatment systems thereby working toward sustainability at a global level Features Covers both traditional and new technologies for identifying and categorizing the sources and nature of various types of waste Provides methods for the safe disposal of municipal solid wastes plastic waste bio medical wastes hazardous wastes and e wastes Explains practical measures to cover the broad spectrum of everyday applications of waste management for environmental sustainability Contains a focused discussion of the current scenario and future research directions for different types of waste in each chapter *Introduction to Piping Fitters and Welders* Ram Babu Sao,2025-03-28 It gives me great pleasure and sense of deep satisfaction to publish this book of Introduction to Piping Fitters and Welders You can learn how to make a proper pipe joint for welding or how to Weld pipe pipe supports and steel structures and teach yourself to be a master of the fitter s or welder s craft with the step by step instructions learning tools and equipment A pipe fitter and welder are the tradesperson who install assemble fabricate maintain and repair mechanical piping systems Pipe fitters usually begin as helpers or apprentices A pipe fitter and welder deal with industrial commercial marine piping and heating cooling systems Typical industrial process pipe is under high pressure which requires metals such as carbon steel stainless steel and many different alloy metals fused together through precise cutting threading grooving bending and welding Pipe fitter and welder plan and test piping and tubing layouts cut bend or fabricate pipe or tubing segments and join those segments by threading them using lead joints welding brazing cementing or soldering them together They install manual pneumatic hydraulic and electric valves in pipes to control the flow through the pipes or tubes These workers create the system of tubes in boilers and make holes in walls and bulkheads to accommodate the passage of the pipes they install Pipe fitter and welder are often exposed to hazardous or dangerous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants Much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures Many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and handling Other occupational hazards include exposure to the weather heavy lifting crushing

hazards lacerations and other risks normal to the construction industry This book has proved to be a friend and guide to many Pipe Fitters or Welders Contractors and Technicians working with any Construction or Consultants Companies who are responsible for Laying out assembling or installation of piping systems pipe supports applying their knowledge of construction experience following blueprints and select type and size of pipe related materials and equipment such as supports hangers and hydraulic cylinders according to piping drawings and specifications Fitter and Welder are the main technical professionals who is responsible to deliver the quality job of piping work and they should have sufficient knowledge of Piping Engineering subject This will result in improving the general quality levels of a Pipe Fitter Welder in this direction leading to a greater satisfaction in work This book is taking a lead in upgrading the awareness knowledge of various matters related with piping work benefiting Pipe Fitters and Welders working in the field of piping work The total practical approach of this book explodes the statistical data on mathematics physics chemistry and engineering that even the piping engineering subject is tough and difficult to understand a general reader or beginners willing to know about the subject will find the content very easy and simple to follow I hope that the excellence of this book will be appreciated by the readers from all parts of India and abroad

Introduction to Piping Quality Control Ram Babu Sao, 2025-03-23 The terms Quality Control and Quality Assurance are often used interchangeably but they are not synonymous Quality Assurance is a program executed by company management Quality Control is a task that takes place on the production floor Two aspects are quality control QC and quality assurance QA Understanding these programs and their roles is critical in making sure the respective engineer to carry out their duties effectively There are three most important criteria for evaluating the Quality Control of work such as Cost Time of delivery and Quality Quality is most important factor out of the three Quality isn't simply a cost It is a powerful tool that contributes to the economic success of the work Therefore there is need to control all three but quality is the most significant Many manufacturers recognize that quality leads to a higher customer retention rate and helps to build competitive boundaries However the term quality by itself isn't sufficient ISO 9000 definitions the QC is the operational techniques and activities that are utilized to fulfil requirements for quality and QA is all those planned and systematic activities implemented to provide adequate confidence that the entity will fulfil requirements for quality QC is a production line function The aim of QC is to offer the highest reasonable quality of product or service to the client thereby meeting or even exceeding the client's requirements The QA manager is interested in investigating technologies and processes that prevent defects QA is a staff function The aim of QA is to apply a planned and systematic production process establishing confidence that the process generates suitable products QC method is intended to provide regular product inspection thereby guaranteeing the output's correctness completeness and integrity It finds and addresses mistakes They file and record all the QC procedures The product or service needs to be suitable and fit for the intended purpose The methods and processes should decrease errors and shortcomings the first time through the manufacturing process QC is product oriented

it focuses on tests and inspections carried out at various production line checkpoints QA is process oriented its concerns are process definitions proper selection of tools proper use of testing methods and operator training QC works at locating defects QA works at preventing them QC emphasizes testing of products to discover defects and reporting the results to management QA attempts to improve and stabilize production to minimize or prevent the conditions that trigger defects Typically quality control involves problem identification problem analysis problem correction and feedback Quality assurance involves data collection problem trend analysis process identification process analysis and process improvement

Microwave Component Mechanics Harri Eskelinen, Pekka Eskelinen, 2003 Here OCOs a first of its kind resource that offers you detailed guidance in the mechanical aspects of designing and manufacturing microwave components The book takes an interdisciplinary approach that combines design and manufacturing mechanical and electrical design and microwave component performance and productivity By exploring the immediate connection between electrical and mechanical quality you more easily arrive at cost effective solutions and reduce the unnecessary use of OC double tolerancing OCO

European Building Construction Illustrated Francis D. K. Ching, Mark Mulville, 2014-02-10 The first European edition of Francis DK Ching's classic visual guide to the basics of building construction For nearly four decades the US publication Building Construction Illustrated has offered an outstanding introduction to the principles of building construction This new European edition focuses on the construction methods most commonly used in Europe referring largely to UK Building Regulations overlaid with British and European while applying Francis DK Ching's clear graphic signature style It provides a coherent and essential primer presenting all of the basic concepts underlying building construction and equipping readers with useful guidelines for approaching any new materials or techniques they may encounter European Building Construction Illustrated provides a comprehensive and lucid presentation of everything from foundations and floor systems to finish work Laying out the material and structural choices available it provides a full understanding of how these choices affect a building's form and dimensions Complete with more than 1000 illustrations the book moves through each of the key stages of the design process from site selection to building components mechanical systems and finishes Illustrated throughout with clear and accurate drawings that effectively communicate construction processes and materials Provides an overview of the mainstream construction methods used in Europe Based around the UK regulatory framework the book refers to European level regulations where appropriate References leading environmental assessment methods of BREEAM and LEED while outlining the Passive House Standard Includes emerging construction methods driven by the sustainability agenda such as structural insulated panels and insulating concrete formwork Features a chapter dedicated to construction in the Middle East focusing on the Gulf States

Applied Metrology for Manufacturing Engineering Ammar Grous, 2013-03-04 Applied Metrology for Manufacturing Engineering stands out from traditional works due to its educational aspect Illustrated by tutorials and laboratory models it is accessible to users of non

specialists in the fields of design and manufacturing Chapters can be viewed independently of each other This book focuses on technical geometric and dimensional tolerances as well as mechanical testing and quality control It also provides references and solved examples to help professionals and teachers to adapt their models to specific cases It reflects recent developments in ISO and GPS standards and focuses on training that goes hand in hand with the progress of practical work and workshops dealing with measurement and dimensioning

Introduction to Knowledge of Piping Engineering Ram Babu Sao, It gives me great pleasure and a sense of deep satisfaction to publish this book Introduction to Knowledge of Piping Engineering You can learn how to design material selection and test fabrication erect construct inspections and quality control pipe along with weld joints detail joint preparation pipe cutting joints fit up welding of pipe pipe supports and steel structural platforms fabrication and installation etc and teach yourself to be a master of the process piping construction with the step by step instructions and quality control It provides all the information about tools and types of equipment being used in the piping construction work An engineer is a tradesperson who is busy in the fabrication installation assembly testing maintenance and repair of process piping systems Fresh Piping engineer usually begins as apprentices and deal with industrial commercial marine piping and process piping systems Typical industrial process pipe works under high pressure and temperature and requires metals such as carbon steel stainless steel alloy steel cupronickel and many different alloying metals fused through precise cutting threading grooving bending and welding Piping engineers plan and test piping and tubing layouts cut bend or fabricate pipe or tubing segments and joints of those segments by threading welding brazing cementing or soldering them together They check the installation of manual pneumatic hydraulic and electric operated valves on pipes to control the flow through the pipes or tubes They do testing and inspection of the piping system Piping engineers are often exposed to hazardous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants Much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures Many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and handling

Introduction to Piping Engineering RAM BABU SAO, 2025-03-23 It gives me great pleasure and sense of deep satisfaction to publish this book of Introduction to Piping Engineering You can learn how to design material selection and testing fabrication erection construction inspections and quality control of pipe along with weld joints detail joint preparation pipe cutting joints fit up welding of pipe pipe supports and steel structural platforms fabrication and installation etc and teach yourself to be a master of the process piping construction with the step by step instructions and quality control It provides all the information about tools and equipments being used in the piping construction work An engineer is the tradesperson who is busy in fabrication installation assembly testing maintenance and repair of process piping systems Fresh Piping engineer usually begins as apprentices and deals with industrial commercial marine piping and process piping systems Typical industrial process pipe works under high pressure

and temperature and requires metals such as carbon steel stainless steel alloy steel cupronical and many different alloying metals fused together through precise cutting threading grooving bending and welding Piping engineer plan and test piping and tubing layouts cut bend or fabricated pipe or tubing segments and joints of those segments by threading welding brazing cementing or soldering them together They check the installation of manual pneumatic hydraulic and electric operated valves on pipes to control the flow through the pipes or tubes They carry out testing and inspection of the piping system Piping engineers are often exposed to hazardous or dangerous materials such as asbestos lead ammonia steam flammable gases various resins and solvents including benzene and various refrigerants Much progress was made in the 20th century toward eliminating or reducing hazardous materials exposures Many aspects of hazardous materials are now regulated by law in most countries including asbestos usage and removal and refrigerant selection and handling Other occupational hazards include exposure to the weather heavy lifting crushing hazards lacerations and other risks normal to the construction industry This book has proved to be a friend and guide to many Piping engineer Contractors and Technicians working with any Construction or Consultants Companies who are responsible for Laying out assembling or installation of piping systems pipe supports applying their knowledge of construction experience following blueprints and select the type and size of pipe related materials and equipment such as supports hangers and hydraulic cylinders according to piping drawings and specifications Piping engineers are the main technical professionals who are responsible to deliver the quality job of piping work and they should have sufficient knowledge of Piping Engineering subject This will result in improving the general quality levels of a Piping engineer in this direction leading to a greater satisfaction in work This book is taking a lead in upgrading the awareness knowledge of various matters related with piping work benefiting Piping engineers working in the field of piping work The total practical approach of this book explodes the statistical data on mathematics physics chemistry and engineering that even the piping engineering subject is tough and difficult to understand a general reader or beginners willing to know about the subject will find the content very easy and simple to follow I hope that the excellence of this book will be appreciated by the readers from all parts of India and abroad

Fitter & Welder Handbook Ram Babu Sao, 2025-06-01

It gives me great pleasure and sense of deep satisfaction to publish this book of Fitter Welder Handbook This book has proved to be a friend and guide to many Pipe Fitters or Welders Contractors and Technicians working with any Construction Companies and Consultants who are responsible for Laying out assembling or installation of piping systems pipe supports applying their knowledge of construction experience following blueprints and Select type and size of pipe and related materials and equipment such as supports hangers and hydraulic cylinders according to piping drawings and specifications Fitter and Welder are the main technical professionals who is responsible to deliver the quality job of piping work and they should have sufficient knowledge of Piping Engineering subject This will result in improving the general quality levels of a Pipe Fitter or Welder in this direction leading to a greater satisfaction in work This book is taking a lead in

upgrading the awareness of various matters related with piping work benefiting Pipe Fitters and Welders working in the field of piping work The total practical approach of this book explodes the myth that even the piping engineering subject is tough and difficult to understand a general reader or beginners willing to know about the subject will find the content very easy and simple to follow I hope that the excellence of this book will be appreciated by the readers from all parts of India and abroad There is so much strife and struggle in the present time as it was never before This is a time of ready made food and fast food Nobody has time to cook the food and then eat Only this feeling motivated me and necessitated in publishing this book This is compact and full of all information at one place in a simple language Product Lifecycle Management Anselmi Immonen,Antti Saaksvuori,2013-06-05 In today s industrial manufacturing Product Lifecycle Management PLM is essential in order to cope with the challenges of more demanding global competition New and more complex products must be introduced to markets faster than ever before Companies form large collaborative networks and the product process must flow flexibly across company borders This first book on Product Lifecycle Management in English language is designed to introduce the reader to the basic terms and fundamentals of PLM and to give a solid foundation for starting a PLM development project It gives ideas and examples how PLM can be utilized in various industries In addition it also offers an insight into how PLM can assist in creating new business opportunities and in making real eBusiness possible

Inspection-oriented Tolerancing - Size, Form and Location Robert Roithmeier,2016-10-13 **Ausführung von Stahlbauten** Herbert Schmidt,Jörg-Dieter Korth,Gregor Machura,Ralf Podleschny,Christian Kammel,Michael Volz,2019-04-10 Nachdem sich die Vorgängerauflage des Kommentars von 2012 zur unverzichtbaren Arbeitshilfe für alle mit dem Stahlbau befassten Fachleute entwickelt hat wird nun eine bearbeitete und erweiterte Auflage vorgelegt die die zwischenzeitlichen Änderungen an den kommentierten Normen berücksichtigt Dieser Kommentar enthält Erläuterungen zu den technischen Regeln für die Ausführung von Stahlbauten in DIN EN 1090 2 Ausführung von Stahltragwerken und Aluminiumtragwerken Teil 2 Technische Regeln für die Ausführung von Stahltragwerken und DIN EN 1090 4 Ausführung von Stahltragwerken und Aluminiumtragwerken Teil 4 Technische Anforderungen an kaltgeformte tragende Bauelemente aus Stahl und kaltgeformte tragende Bauteile für Dach Decken Boden und Wandanwendungen Er liefert wichtige Zusatz- und Hintergrundinformationen und stellt darüber hinaus Verknüpfungen zu angrenzenden Disziplinen dar Auszüge aus zitierten Regelwerken werden wiedergegeben und die Umsetzung der Normregelungen anhand von Musterbeispielen illustriert Eine der wesentlichen Bearbeitungen der DIN EN 1090 2 betraf die technischen Anforderungen an tragende dinnwandige kaltgeformte Bauelemente und Bauteile aus Stahl Sie waren nicht umfassend genug behandelt Dieses Teilgebiet des Stahlbaus wurde deshalb aus der bisherigen DIN EN 1090 2 herausgelöst und in die neue Teilnorm DIN EN 1090 4 überführt um mit der notwendigen Ausführlichkeit dargestellt zu werden DIN EN 1090 4 wurde 2018 veröffentlicht und ist im vorliegenden Buch erstmalig kommentiert Die aktuellen Fassungen beider Normteile im Volltext sind auf der dem Buch

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Products and Services Catalogue, 2001 **Roloff/Matek**
Maschinenelemente Formelsammlung Herbert Wittel, Dieter Muhs, Dieter Jannasch, Joachim Voßiek, 2011-01-19 Diese Formelsammlung besteht aus zwei Teilen Der erste Teil liegt gedruckt vor Der zweite Teil ist eine interaktive rechenbare Formelsammlung auf CD ROM Sie ermöglicht den sofortigen Zugriff auf über 400 Formeln und Gleichungen zum Berechnen von Bauteilen Die Formelsammlung stellt dabei alle zur Berechnung notwendigen Werte aus Tabellen und Diagrammen interaktiv zur Verfügung Durch Anklicken mit Fadenkreuz oder Markieren des Tabellenwertes generieren sich die Werte automatisch in die Formel wo es sinnvoll ist können Formeln per Knopfdruck nach der gewünschten Größe umgestellt werden Bitte beachten Sie unsere zusätzlichen Hinweise und Hilfen unter www.roloff-matek.de

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