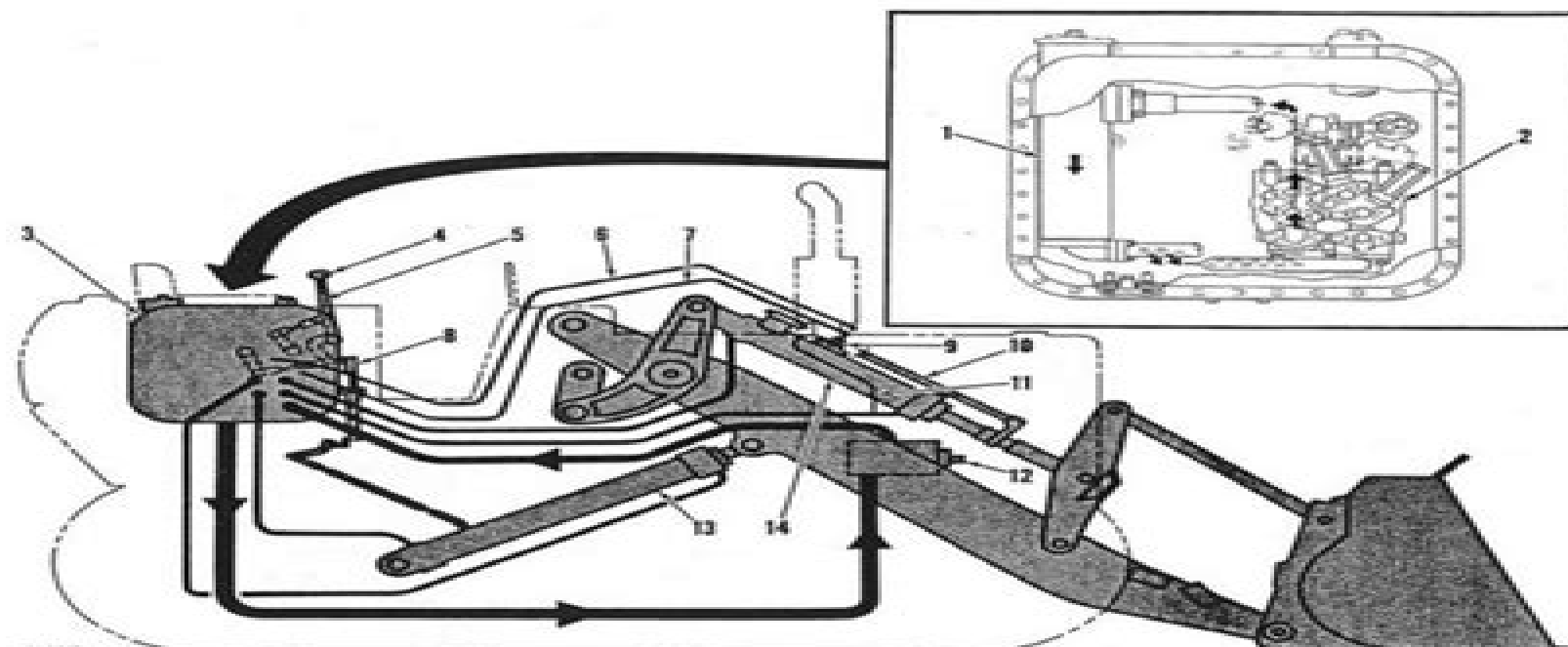
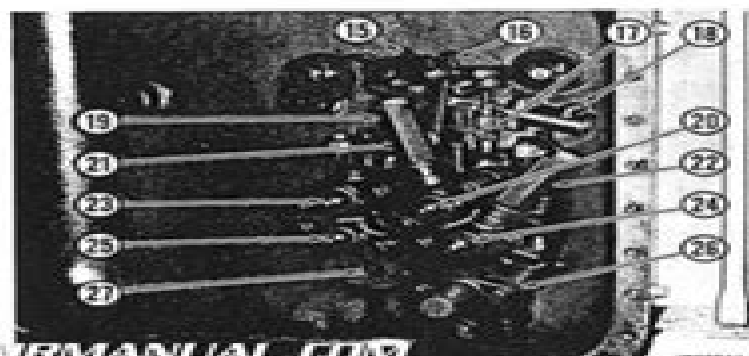


# LOADER HYDRAULIC SYSTEM



This schematic illustrates the oil flow through the loader hydraulic system when the lift and tilt control levers are in HOLD position. The components identified are: 1-Filter. 2-Lift and tilt control valve. 3-Oil supply tank. 4-Tilt control lever (outside lever). 5-Lift control lever (inside lever). 6-Bucket positioner master cylinder drain line. 7-Line (bucket positioner master valve-to-slave cylinder in tank). 8-Lift kickout mechanism. 9-Bucket positioner master valve. 10-Bucket positioner actuating mechanism. 11-Line (tilt circuit rod end line-to-master valve). 12-Pump. 13-Lift cylinders (two). 14-Tilt cylinders (two).



This illustrates the lift and tilt control valve (2) and related components. Identified are: 15-Lift kickout cam. 16-Bucket positioner cam. 17-Tilt circuit control valve spool. 18-Bucket positioner slave cylinder. 19-Tilt circuit relief valve (head ends). 20-Tilt circuit make-up valve (head ends). 21-Lift circuit control valve spool (hidden). 22-Tilt circuit relief valve (rod ends). 23-Lift circuit make-up valve (rod ends). 24-Tilt circuit make-up valve (rod ends). 25-Lift circuit make-up valve (head ends). 26-Main pressure relief valve. 27-Port (connects to filter).

# Caterpillar 951 The Repair Manual

**Scott C. Dulebohn**



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