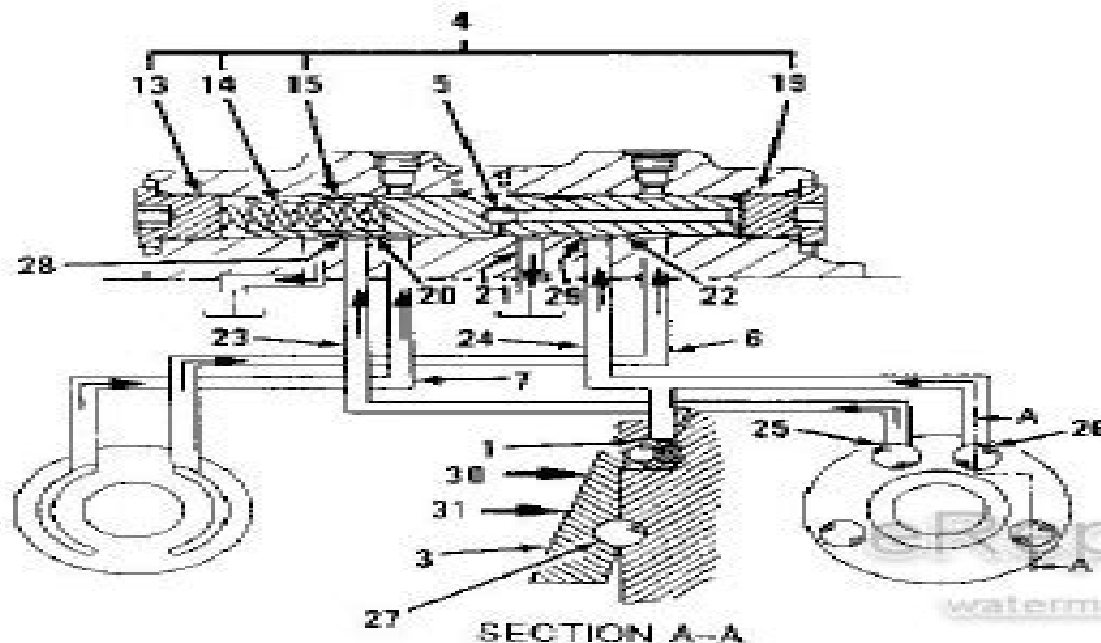


Large Displacement Change Operation



C64858P1

Displacement Change Operation (Large Displacement)

(1) Piston. (3) Swashplate. (4) Displacement change valve. (5) Pilot port (automatic travel speed change). (6) Passage. (7) Passage. (13) Plug. (14) Spring. (15) Spool. (19) Plug. (20) Passage. (21) Passage. (22) Passage. (23) Passage. (24) Passage. (25) Piston chamber. (26) Piston chamber. (27) Ball. (28) Passage. (29) Passage. (30) Force of piston (11). (31) Force of spring (10).

When the travel speed switch is placed in the LOW SPEED position, the travel speed solenoid valve is not energized. No pilot oil supplied to pilot port (5) of displacement change valve (4). Spool (15) is forced to the right by spring (14) until stopped by plug (19). Passage (22) is blocked and passage (29) opens. Swashplate (3) is turned clockwise (in increased angle direction) by the combined forces (30) and (31), with ball (27) as its axis. The oil in piston chambers (25) and (26) drains to the hydraulic tank through passages (23), (28), (24), and (21).

The motor now holds the swashplate at its maximum angle position for large displacement.

Automatic Travel Speed Change Operation

Caterpillar 312 Owners Manual

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