

The governor valve is shown here in the position when the force of rotation of the governor weights and the force of the governor spring are in balance.

When there is an increase in engine load, there is a decrease in engine rpm and the rotation of governor weights (12) is slower. (The governor weights will move toward each other.) Governor spring (5) moves valve (14) forward. When valve (14) moves forward, an oil passage around valve (14) opens to pressure oil. Oil then flows through passage (7) and fills the chamber behind piston (15). This oil pushes the piston and rack forward to give more fuel to the engine. Engine rpm goes up until the force of rotation of the governor weights is large enough to be in balance with the force of the governor spring.

When there is a reduction in engine load, there is an increase in engine rpm and the rotation of governor weights (12) is faster. This moves valve (14) backwards letting the oil behind piston (15) go through an open passage at the rear of the piston. The pressure oil between sleeve (16) and piston (15) then pushes the piston and fuel rack backwards. There is then a reduction in the amount of fuel to the engine. Engine rpm goes down until the force of rotation of the governor weights is in balance with the force of the governor spring. When these two forces are in balance, the engine will run at the desired rpm (governed rpm).

When engine rpm is at LOW IDLE, a plunger with pressure from a spring in lever assembly (3) comes in contact with a shoulder on the adjustment screw for low idle. To stop the engine, pull back on the governor control. This will let the plunger move over the shoulder on the adjustment screw.

When the governor control is moved to the position to start the engine, plunger (2) of the speed limiter puts a restriction on the movement of lever assembly (3). A small amount of force from spring (13) will move fuel rack (18) to give a little more fuel for engine start. With the engine running, the rotation of governor weights (12) will put spring (13) in compression and cause fuel rack (18) to move back. (Spring (13) is extended only at engine start.) After oil pressure of the engine gets to a safe level, plunger (2) of the speed limiter moves back (out of the way) and the governor control can be moved to cause an increase in engine rpm.

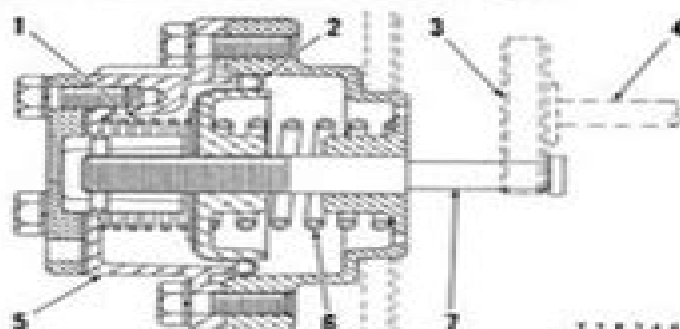
Oil from the engine gives lubrication to the governor weight bearing. The other parts of the governor get lubrication from oil thrown by the weights and other parts. Oil from the governor runs back into the housing for the fuel injection pumps.

FUEL RATIO CONTROL

An air line connects the air inlet manifold to the fuel ratio control. This air line gives the fuel ratio control an indication of the amount of air flowing through the inlet manifold. This lets the fuel ratio control keep the movement of the fuel rack in relation to the air available in the inlet manifold. With the correct air to fuel ratio in the cylinders exhaust smoke is kept to a minimum.

Collar (3) mechanically connects to the fuel rack with governor bolt (4). Bolt assembly (7) goes through a groove in collar (3) and the head of bolt assembly (7) fits behind collar (3).

When the operator moves the governor control to make the engine rpm go faster, the governor spring will move collar (3) into contact with the head of bolt assembly (7). Bolt assembly (7) causes a restriction in the movement of collar (3) and bolt (4) until spring (1) and the turbocharger boost of air pressure inside housing (5) causes diaphragm (2), spring (6) and bolt assembly (7) to remove the restriction to collar (3) and bolt (4). This permits the fuel rack to move giving more fuel to the cylinders as the turbocharger boost of air pressure goes higher along with faster engine rpm.



CROSS SECTION OF THE FUEL RATIO CONTROL

1. Spring. 2. Diaphragm. 3. Collar. 4. Bolt. 5. Housing. 6. Spring. 7. Bolt assembly.

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Tao Wei



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