

FUEL INJECTION EQUIPMENT



Firing order (injection sequence)	1, 3, 4, 2
Injection timing before TC (top center):	
Fuel pump serial numbers to 044, 899	12° 30' ± 1°
Fuel pump serial numbers, 044, 900 and up	13° 30' ± 1°
Torque for bolt in hole for timing pin	108 ± 36 lb. in. (12.2 ± 4.1 N·m)
Torque for bolts that hold governor weight carrier to camshaft	90 ± 10 lb. in. (10.2 ± 1.1 N·m)
(1) Diameter of rear bearing surface (journal) of the camshaft (new)	2.3720 ± .0005 in. (60.249 ± 0.013 mm)
Bore in the rear bearing for the camshaft (new)	2.3750 ± .0005 in. (60.325 ± 0.013 mm)
Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (new)006 in. (0.15 mm)
(2) Diameter of fuel control shaft (new)3530 ± .0003 in. (8.966 ± 0.008 mm)
Bore in the housing for fuel control shaft (new)3543 ± .0005 in. (8.999 ± 0.013 mm)
Maximum permissible clearance between the bore in the housing and the fuel control shaft (new)003 in. (0.08 mm)

(3) End play for camshaft with sleeve installed (new)025 ± .018 in. (0.58 ± 0.46 mm)
NOTE: When installing sleeve on end of camshaft, support the camshaft to prevent damage to parts inside of injection pump and governor housing.	
(4) Governor spring:	
Make reference to the chart "GOVERNOR SPRINGS."	
(5) Bypass valve:	
Make reference to the chart "BYPASS VALVE SPRINGS."	
(6) Diameter of front bearing surface (journal) of the camshaft (new)9990 ± .0005 in. (25.375 ± 0.013 mm)
Bore in the front bearing for the camshaft (new)	1.0005 ± .0005 in. (25.413 ± 0.013 mm)
Maximum permissible clearance between the bearing and the camshaft bearing surface (journal) (new)003 in. (0.08 mm)

NOTE: FOR TORQUE VALUES NOT GIVEN, SEE THE FIRST PAGE OF SPECIFICATIONS FOR GENERAL TIGHTENING TORQUES

Cat 930 Repair Manual

United States. National Guard Bureau

Cat 930 Repair Manual:

Organizational and Direct Support Maintenance Manual (including Repair Parts and Special Tools Lists) for Army Oil Analysis Sampling Valves, Army Oil Analysis Program, Nonaeronautical Equipment (combat, Tactical, and Special Purpose Vehicles). ,1990 **Organizational Maintenance Manual for Carrier, Guided Missile Equipment, Self-propelled, M730 (1450-00-930-8749) and M730A1 (1450-01-121-2122).** ,1984 **Operator's, Organizational, Direct Support, and General Support Maintenance Manual** ,1991 **Monthly Catalog of United States Government Publications** ,1994 **Technical Manual** United States. War Department,1943 **Monthly Catalogue, United States Public Documents** ,1995 *Cars & Parts* ,2001 *National Guard Bureau Manual* United States. National Guard Bureau,1977 **Drilling** ,1979 **Aquaculture** Mary E. Edsall,1994 *Scientific and Technical Aerospace Reports* ,1983 Lists citations with abstracts for aerospace related reports obtained from world wide sources and announces documents that have recently been entered into the NASA Scientific and Technical Information Database **The Publishers' Trade List Annual** ,1985 **Resources in education** ,1991 *Regional Industrial Buying Guide* ,2000
CQ ,1993 **Amédée Gordini** Roy P. Smith,2022 This is the story of a man a team and their life and times as well as a complete record of all their achievements and failures It logs the financial and personal cost of racing in the prewar and postwar periods It tells of how the mighty car company Renault became involved with them in the late 1950s and how Amedee Gordini became known throughout the world as one of the greatest engine tuners of his time *Government Periodicals and Subscription Services* ,1954 *The Commercial Motor* ,1925 Mill and Factory ,1950 **Road and Track** ,1990

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