

1. Install Tooling (A) in the track link and on the sprocket, as shown.
2. Start the machine. Move the sprocket forward until the track assembly is pulled on the sprocket. Move the sprocket forward until the end of the track assembly is past a vertical line through the center of the sprocket. Remove Tooling (A) .



Illustration 2

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3. Install Tooling (B) between the first bushing in the track link and the sprocket, as shown.
4. Move the sprocket forward. Use Tooling (B) to guide the track assembly over the carrier rollers and the front idler.

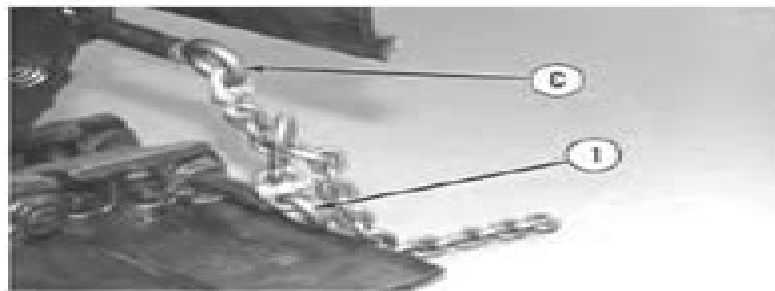


Illustration 3

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5. Install Tooling (C) between the track links in the end of the track assembly, as shown. Install hook (I) between the track links in the end of the track assembly, as shown. Hook (I) is part of Tooling (A) .

Cat 315b Service Manual

Caterpillar Tractor Company (U.S.A)

A red circular graphic with a gradient, appearing as a stylized arrow or a partial circle, located to the right of the Caterpillar Tractor Company text.

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