

## Group 29, Hydraulic Sump, Filters and Pump

**CLARK**

### Gears (continued)

Examine the area where the shaft seal lips run on the driveshaft, this shows up as a polished ring or rings. If a noticeable groove can be felt or there is scoring, the shaft should be replaced.

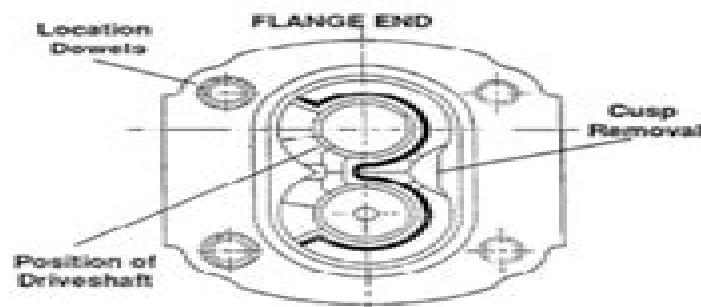
Provided the driveshaft spline is not damaged or worn and the gears have not been harmed as described above, then the gears can be reused. If, however, the gears are damaged they must be replaced as a matched set.

As a matter of good practice, when pumps have been dismantled, all seals should be replaced. It is most important that only genuine Clark seals be used.

### Reassembling the Unit

Ensure all parts are perfectly clean and lubricate bushes and gears with clean hydraulic fluid (ensure O-ring recess and end faces of body remain dry). This will assist assembly of components into the body bores.

1. Refit cover end gushes (CD and CI) into the undowelled end of the body from where they were removed. The "C" shape cut-out in the bushes must be to the side of the body with the cusp removal flat as shown.
2. Place the end cover (3) against the undowelled end of the body (9) and stand the assembly on the cover so the dowels are uppermost and to the left-hand side.
3. Fit driveshaft (10) and driven gear (11) into their original positions in the body.
4. Refit flange end bushes (FD and FI) into their original bores remembering the "C" cut-out must be to the side of the body with the cusp removal flat and match the cover end bushes.
5. Fit new body O-ring (4), bush seal and back-up seal (3 and 6) ensuring that the seals locate correctly in the seal grooves.



ARRANGEMENT OF BUSHES & GEAR SET IN BODY

6. Fit new shaft seal into the recess in the mounting flange with the "garter" spring facing into the pump. Refit circlip (14). Remember that if the seal recess was scored then Loctite hydraulic sealant must be applied to the outer diameter of the seal.
7. Fit shaft seal assembly sleeve over driveshaft and carefully refit mounting flange (12) ensuring that it locates squarely onto the dowels in the body - remove assembly sleeve.
8. Holding the whole unit together, carefully turn it over but ensuring it is supported on the mounting flange and not the driveshaft.
9. Remove end cover (3) and fit new body O-ring (4), bush seals and back-up seals (6 and 5).
10. Replace the end cover and refit bolts and spring washers. Torque tighten bolts to 46-51 N·m (34-38 lb ft).
11. Pour a small amount of clean hydraulic fluid into a port and check that the shaft can be rotated without undue force using a smooth jawed vice.

# Clark Ecg25 Manual

**AN Whitehead**



**Clark Ecg25 Manual:**

*State of Colorado Mobile Equipment Manual ,1999*

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