

Install the engine fan.

If removed, install the air conditioning condenser and receiver assembly. Connect the receiver outlet to the disconnect coupling. Connect the condenser and evaporator lines to the compressor. Purge the compressor of air as outlined in the "ALL SEASON AIR CONDITIONING" section.

**CAUTION:** Both service valves must be open before the air conditioning system is operated.

Install the radiator assembly and connect the hoses. Connect the oil cooler lines. Install the radiator upper air baffle.

Install the battery and air cleaner assembly.

Fill the cooling system, crankcase and transmission to the specified levels.

Install and align the hood assembly.

**IMPORTANT:** It is imperative that the transmission throttle linkage be adjusted after completing the engine installation. Refer to "TORQUE-COMMAND TRANSMISSIONS" section for adjustment procedure.

## LUBRICATION SYSTEM

A full pressure system is used, except for the piston pins which are lubricated by oil throw-off from the connecting rods.

Pressure is supplied by a gear type, positive pressure pump which is part of the timing chain cover.

The oil pump cover is also the mounting pad for the full flow filter.

## Lubrication Circuit

Oil is drawn from the sump area of the oil pan through a tube and screen assembly to the horizontal oil gallery which is located at the lower right side of the engine.

A connecting passage in the timing chain cover directs oil into the oil pump.

Oil, under pressure, flows through the full flow oil filter, then back into a passage in the timing chain cover and into the vertical main oil gallery of the engine.

The vertical main oil gallery directs oil from the lower right corner of the block up the front wall of the engine where it intersects with the two horizontal valve tappet galleries located in each cylinder bank of the engine (Fig. 3).

Each hydraulic lifter is supplied

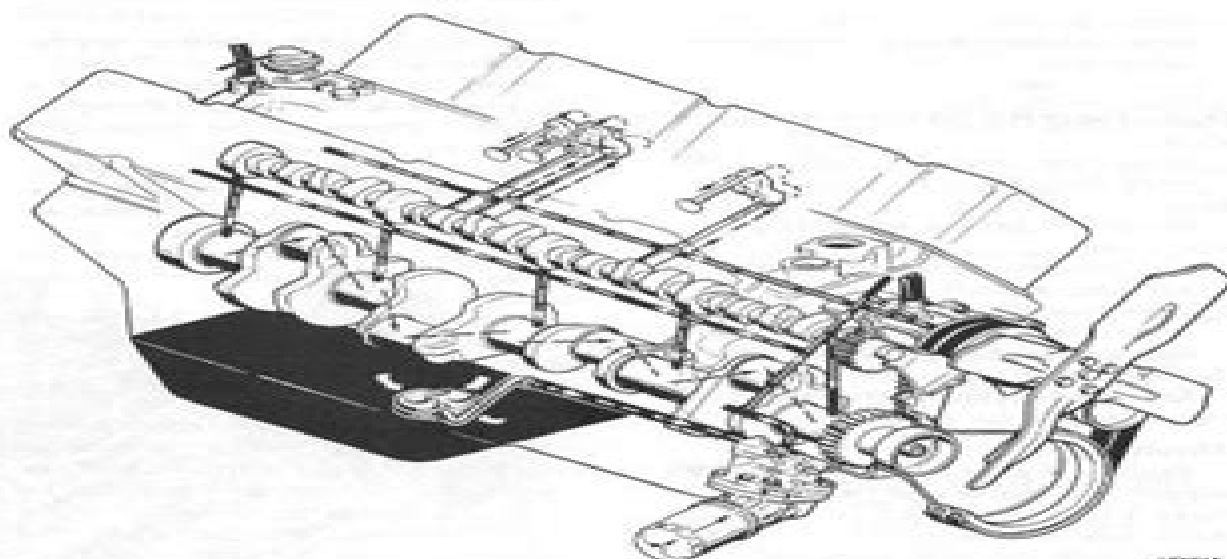


FIGURE 3 — Lubrication Circuit

with oil pressure from its adjacent gallery.

The oil supply for the rocker arm assemblies is metered through the hydraulic valve tappets and routed through hollow push rods.

Camshaft bearings and main bearings are supplied lubrication from the right bank tappet gallery.

Connecting rod bearings are lubricated from their adjacent main bearing through passages drilled from the main bearing journals to the connecting rod journals. Oil throw-off from the connecting rods lubricates the cylinder walls and pistons.

Lubrication to the fuel pump eccentric, distributor, and oil pump drive gear, timing chain and sprockets is supplied by the front camshaft bearing.

## Oil Filter

A full flow oil filter mounted on the lower right hand side of the engine is accessible from below the chassis.

A bypass valve, incorporated in the filter mounting base, provides a safety factor in the event the filter becomes inoperative as a result of dirt or sludge accumulation (Fig. 4). Oil Filter Remover Tool, J-22700 will facilitate removal.

Before installation, apply a thin film

of oil to the filter gasket. Do not use grease.

Install filter until gasket contacts the seat of the adapter. Tighten by hand only, following instructions on replacement filter.

Operate engine at fast idle and check for leaks.

## Oil Pump

A positive displacement gear type oil pump is used and is driven by the distributor shaft, which in turn is driven by a gear on the camshaft. The pump, which is part of the timing chain cover, incorporates a pressure relief valve to regulate maximum pressure (Fig. 4).

Crankcase oil enters the pump after being drawn through the pick-up tube and screen assembly, the horizontal main oil gallery and the connecting passage in the timing chain cover.

Oil pump removal or replacement will not affect distributor timing as the distributor drive gear remains in mesh with the camshaft gear.

## Oil Pressure Relief Valve

The oil pressure relief valve is not adjustable. A setting of 75 pounds maximum pressure is built into the tension of the spring (Fig. 4).

In the relieved position, the valve

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**Anthony S. Fauci**



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