

Fig. O1 --- Exploded view of Rowcrop adjustable frost axia assembly. Models equipped with manual steering use center (main) member (16); these equipped with power steering use center member (16A). Narrow troad power steering models use center member similar to [16A), but shorter than standard part.

sized and should not require reaming of carefully installed.

On Series 1559, 1555, 1659 and 1655 short wheel base models, pivot pin (22) is separate from the axle main member and is retained in rear pivot pin support (21) by a cap screw. No bushing is provided for the pivot pin. Bushing (not shown) for front pivot pin is in front carrier (axle support). Bushing is pre-sized and should not require reaming if carefully installed.

To remove front axle as an assembly, support front end of tractor, disconnect tie rods from center steering arm and remove thrust washer (17) from front end of pivot pin, Support axle, remove pivot pin rear carrier

(20 or 21) and slide axle back out of front carrier. Remove bushings from front and rear carriers and install new bushings with suitable driver. Be sure that grease hole in each bushing is aligned with lubrication fitting.

Wheatland and Industrial Models

3 The Wheatland and Industrial model tractors are fitted with a nonadjustable, live spindle axle as shown in Fig. O3. Note: Industrial axle is shown, but Wheatland axle differs only in that the axle is arched.

To remove axle, stay rod (21) and wheels as an assembly, support front end of tractor, remove stay rod ball socket cap from support (28) and disconnect tie rods from center steering arm. Remove pin which retains axle pivot pin in front bolster, drive out pivot pin and remove front axle assembly. Bushing (20) should be reamed, if necessary, to provide 0.001-0.002 clearance for pin.

THE RODS AND TOE-IN

All Axle Type

4. Tie rod ends are of the non-adjustable automotive type and are serviced by either renewing the end assembly or the complete tie rod assembly.

Toe-in for all axle type models is 3-inch. Obtain correct toe-in by varying length of each tie rod an equal amount.

STEERING KNUCKLES AND BUSHINGS

Rowcrop and Utility Models

5. To remove the steering knuckles (1-Fig. O1) and renew bushings (3), support front end of tractor and remove tire and wheel assembly. Straighten tab of washer (10) and remove nut (8). Remove steering arm (7) from knuckle and withdraw knuckle from axle extension.

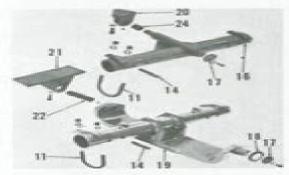


Fig. O2 - Axle center member used on sheet wheel base and utility model tractors.

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- Support (rear) Prest pin

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Scott C. Dulebohn

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