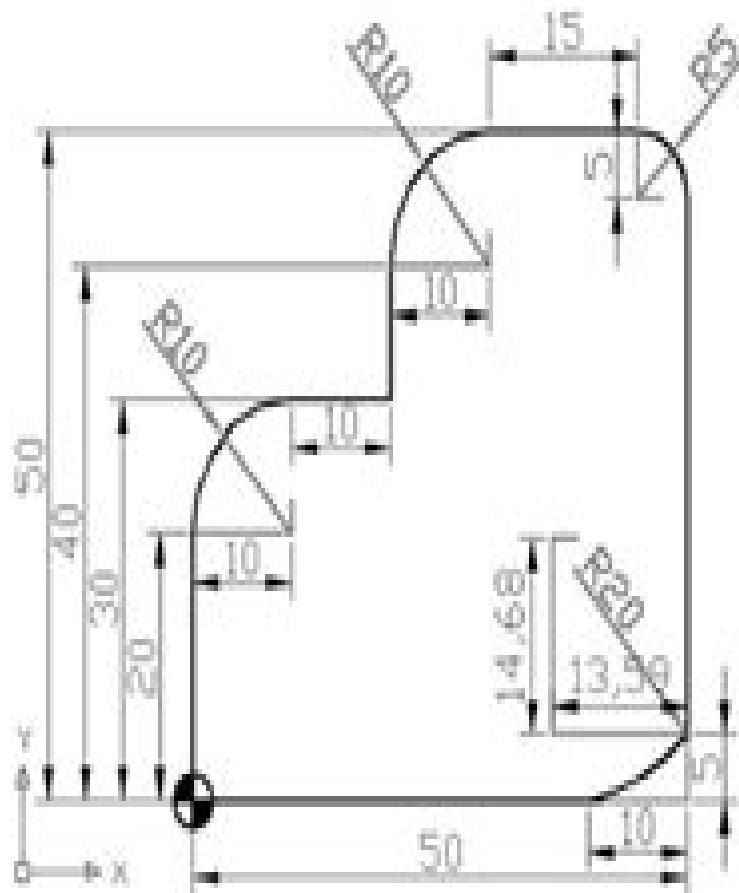


The diagram shows a mechanical part with the following dimensions:

- Overall Dimensions:** Total width is 50, total height is 50.
- Left Side Features:**
 - A vertical slot at the bottom left has a depth of 20.
 - A semi-circular feature with radius R10 is located at a distance of 30 from the top edge.
- Top Right Features:**
 - A horizontal slot at the top right has a width of 15.
 - A semi-circular feature with radius R10 is located at a distance of 10 from the right edge.
- Bottom Right Features:**
 - A semi-circular feature with radius R20 is located at a distance of 10 from the bottom edge.
 - A small rectangular feature with a width of 10 and a height of 14.68 is located near the bottom right corner.
- Coordinate System:** The origin (0,0) is at the bottom-left corner of the part's bounding box. The x-axis points to the right, and the z-axis points upwards.



Cnc Radius Milling Manual Programming

Peng Zhang



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