

Constituent	Units	Cooling Water Chemistry Limit
	mg/L CaCO ₃	< 900 (Note 1)
/ PO ₄ present	mg/L CaCO ₃	20 – 285 (depending on pH and PO ₄ concentration) (Note 1)
SO ₄	(mg/L) ²	< 500,000 (Note 1)
SiO ₂	mg/L CaCO ₃ x mg/L SiO ₂	< 35,000 w/o scale inhibitor < 75,000 w/ scale inhibitor (Note 1)
inity O ₃ + CO ₃)	mg/L CaCO ₃	30 – 50 w/o scale inhibitor 200 – 250 w/ scale inhibitor (Note 1)
	mg/L	Case specific limit (Note 1)
	mg/L	< 150 (Note 1)
	mg/L	Case specific limit (Note 1)
	mg/L	< 0.5 (Note 1)
	mg/L	< 0.5
	mg/L	< 0.1
	mg/L	< 1
	mg/L	< 5
	mg/L	< 2 (Note 2)
	mg/L	6.8 – 7.2 w/o scale inhibitor 7.8 – 8.4 w/ scale inhibitor (Note 1)
/ PO ₄ present		7.0 – 7.5 (Note 1)
	mg/L	< 70,000 (Note 1)
	mg/L	< 100 with film fill < 300 with splash fill
elmer index	--	< 0
ar index	--	> 6
orius index	--	> 6

Limit represents a conservative value. EPRI recommends software calculation of saturation. 2 mg/L NH₃ limit applies when copper alloys are present in cooling water system. Does not apply for 90-10 copper nickel alloys.

Epri Water Chemistry Guideline

**Roberto Fernandez-Prini,A.H.
Harvey,D.A. Palmer**



Epri Water Chemistry Guideline:

Water Chemistry of Nuclear Reactor Systems 7, 1996 These proceedings of the seventh conference address the chemical factors important to the operation of water power reactors with minimum corrosion operator radiation dose and effluent discharges **Open Cooling Water Chemistry Guideline** K. Selby, G. Licina, 2012 *EPRI NP 4762-SR*, **Water**

Chemistry of Nuclear Reactor Systems 8, 2000 The book consists of two volumes Volume 1 contains papers presented at the conference while Volume 2 late papers and discussion Corrosion Tests and Standards Robert Baboian, 2005

Monitoring Water in the 1990's Jack R. Hall, G. Douglas Glysson, 1991 Papers of the Denver Colo meeting in June 1990 address topics apposite to industrial governmental and environmental scientists concerned with water quality Includes chapters on radiochemical analysis inorganic constituents of water methods for organics detection sediments microbiology oil

Comprehensive Nuclear Materials, 2020-07-22 Materials in a nuclear environment are exposed to extreme conditions of radiation temperature and or corrosion and in many cases the combination of these makes the material behavior very different from conventional materials This is evident for the four major technological challenges the nuclear technology domain is facing currently i long term operation of existing Generation II nuclear power plants ii the design of the next generation reactors Generation IV iii the construction of the ITER fusion reactor in Cadarache France iv and the intermediate and final disposal of nuclear waste In order to address these challenges engineers and designers need to know the properties of a wide variety of materials under these conditions and to understand the underlying processes affecting changes in their behavior in order to assess their performance and to determine the limits of operation Comprehensive Nuclear Materials Second Edition Seven Volume Set provides broad ranging validated summaries of all the major topics in the field of nuclear material research for fission as well as fusion reactor systems Attention is given to the fundamental scientific aspects of nuclear materials fuel and structural materials for fission reactors waste materials and materials for fusion reactors The articles are written at a level that allows undergraduate students to understand the material while providing active researchers with a ready reference resource of information Most of the chapters from the first Edition have been revised and updated and a significant number of new topics are covered in completely new material During the ten years between the two editions the challenge for applications of nuclear materials has been significantly impacted by world events public awareness and technological innovation Materials play a key role as enablers of new technologies and we trust that this new edition of Comprehensive Nuclear Materials has captured the key recent developments Critically reviews the major classes and functions of materials supporting the selection assessment validation and engineering of materials in extreme nuclear environments Comprehensive resource for up to date and authoritative information which is not always available elsewhere even in journals Provides an in depth treatment of materials modeling and simulation with a specific focus on nuclear issues Serves as an excellent entry point for students and researchers new to the field **Radiation**

Protection at Light Water Reactors Robert Prince, 2012-03-28 This book is aimed at Health Physicists wishing to gain a better understanding of the principles and practices associated with a light water reactor LWR radiation protection program The role of key program elements is presented in sufficient detail to assist practicing radiation protection professionals in improving and strengthening their current program Details related to daily operation and discipline areas vital to maintaining an effective LWR radiation protection program are presented Programmatic areas and functions important in preventing responding to and minimizing radiological incidents and the importance of performing effective incident evaluations and investigations are described Elements that are integral in ensuring continuous program improvements are emphasized throughout the text

Materials and Water Chemistry for Supercritical Water-cooled Reactors David Guzonas, Radek Novotny, S. Pentilla, Aki Toivonen, Wenyue Zheng, 2017-10-31 Materials and Water Chemistry for Supercritical Water cooled Reactors is unique in that it brings together materials and water chemistry their interrelationship the historical perspective and their application to SCWR conceptual design Written by world s leading experts all active in the area of materials and chemistry R D in support of GEN IV SCWR this book presents for the first time a comprehensive reference on these topics and in particular how these data relate to the SCWR design itself This book is an essential text for researchers in the areas of supercritical water cooled reactor materials and chemistry working in industry or academia It will also give newcomers to the field a survey of all of the available literature and a clear understanding of how these studies relate to the design of the SCWR concept The material presented is at a specialist s level in materials or corrosion science or in water chemistry of power plants Provides comprehensive coverage of the chemistry and materials of SCWR Presents the latest research and results condensed into one book Covers the differences in use of SCW in nuclear reactors and fossil plants and the resulting differences in materials requirements

PWR Primary Water Chemistry Guidelines: Revision 2 C. J. Wood, Electric Power Research Institute, 1990

Steam, Water, and Hydrothermal Systems Peter R. Tremaine, 2000 This work includes 140 papers on pure and applied research of physics and chemistry of hydrothermal systems It includes papers on metastable states nucleation super cooled water and high temperature aqueous solutions

Aqueous Systems at Elevated Temperatures and Pressures Roberto Fernandez-Prini, A.H. Harvey, D.A. Palmer, 2004-07-06 The International Association for the Properties of Water and Steam IAPWS has produced this book in order to provide an accessible up to date overview of important aspects of the physical chemistry of aqueous systems at high temperatures and pressures These systems are central to many areas of scientific study and industrial application including electric power generation industrial steam systems hydrothermal processing of materials geochemistry and environmental applications The authors goal is to present the material at a level that serves both the graduate student seeking to learn the state of the art and also the industrial engineer or chemist seeking to develop additional expertise or to find the data needed to solve a specific problem The wide range of people for whom this topic is important provides a challenge Advanced work in this area is distributed

among physical chemists chemical engineers geochemists and other specialists who may not be aware of parallel work by those outside their own specialty The particular aspects of high temperature aqueous physical chemistry of interest to one industry may be irrelevant to another yet another industry might need the same basic information but in a very different form To serve all these constituencies the book includes several chapters that cover the foundational thermophysical properties such as gas solubility phase behavior thermodynamic properties of solutes and transport properties that are of interest across numerous applications The presentation of these topics is intended to be accessible to readers from a variety of backgrounds Other chapters address fundamental areas of more specialized interest such as critical phenomena and molecular level solution structure Several chapters are more application oriented addressing areas such as power cycle chemistry and hydrothermal synthesis As befits the variety of interests addressed some chapters provide more theoretical guidance while others such as those on acid base equilibria and the solubilities of metal oxides and hydroxides emphasize experimental techniques and data analysis Covers both the theory and applications of all Hydrothermal solutions Provides an accessible up to date overview of important aspects of the physical chemistry of aqueous systems at high temperatures and pressures The presentation of the book is understandable to readers from a variety of backgrounds

Advanced Power Plant Materials, Design and Technology Dermot Roddy, 2010-05-24 Fossil fuel power plants account for the majority of worldwide power generation Increasing global energy demands coupled with issues of ageing and inefficient power plants have led to new power plant construction programmes As cheaper fossil fuel resources are exhausted and emissions criteria are tightened utilities are turning to power plants designed with performance in mind to satisfy requirements for improved capacity efficiency and environmental characteristics Advanced power plant materials design and technology provides a comprehensive reference on the state of the art of gas fired and coal fired power plants their major components and performance improvement options Part one critically reviews advanced power plant designs which target both higher efficiency and flexible operation including reviews of combined cycle technology and materials performance issues Part two reviews major plant components for improved operation including advanced membrane technology for both hydrogen H₂ and carbon dioxide CO₂ separation as well as flue gas handling technologies for improved emissions control of sulphur oxides SO_x nitrogen oxides NO_x mercury ash and particulates The section concludes with coverage of high temperature sensors and monitoring and control technology that are essential to power plant operation and performance optimisation Part three begins with coverage of low rank coal upgrading and biomass resource utilisation for improved power plant fuel flexibility Routes to improve the environmental impact are also reviewed with chapters detailing the integration of underground coal gasification and the application of carbon dioxide CO₂ capture and storage Finally improved generation performance is reviewed with coverage of syngas and hydrogen H₂ production from fossil fuel feedstocks With its distinguished international team of contributors Advanced power plant materials design and technology is a standard reference for all power plant

engineers and operators as well as to academics and researchers in this field Provides a comprehensive reference on the state of the art gas fired and coal fired power plants their major components and performance improvement options Examines major plant components for improved operation as well as flue gas handling technologies for improved emissions control Routes to improve environmental impact are discussed with chapters detailing the integration of underground coal gasification

EPRI Journal Electric Power Research Institute,1991

Proceedings of the 18th International Conference on Environmental Degradation of Materials in Nuclear Power Systems - Water Reactors John H. Jackson,Denise Paraventi,Michael Wright,2018-12-20 This two volume set represents a collection of papers presented at the 18th International Conference on Environmental Degradation of Materials in Nuclear Power Systems Water Reactors The purpose of this conference series is to foster an exchange of ideas about problems and their remedies in water cooled nuclear power plants of today and the future Contributions cover problems facing nickel based alloys stainless steels pressure vessel and piping steels zirconium alloys and other alloys in water environments of relevance Components covered include pressure boundary components reactor vessels and internals steam generators fuel cladding irradiated components fuel storage containers and balance of plant components and systems

Corrosion Issues in Light Water Reactors D Féron,J-M Olive,2007-06-22 Stress corrosion cracking is a major problem in light water nuclear reactors whether pressurised water reactors PWRs or boiling water reactors BWRs The nuclear industry needs to be able to predict the service life of these power plants and develop appropriate maintenance and repair practices to ensure safe long term operation This important book sums up key recent research on corrosion in light water reactors and its practical applications The book is divided into four parts It begins with an overview of materials degradation due to stress corrosion corrosion potential monitoring and passivation Part two summarises research on susceptibility of materials to stress corrosion cracking and the ways it can be initiated The third part of the book considers stress corrosion crack propagation processes whilst the final part includes practical case studies of corrosion in particular plants The book reviews corrosion in a range of materials such as low alloy steels stainless steels and nickel based alloys With its distinguished editor and team of contributors Corrosion issues in light water reactors is a standard work for the nuclear industry Summarises key recent research on corrosion in light water reactors Includes practical case studies

Energy Research Abstracts ,1990

Zirconium in the Nuclear Industry E. R. Bradley,1996

Bioluminescence And Chemiluminescence: Progress And Perspectives - Proceedings Of The 13th International Symposium Akio Tsuji,Philip E Stanley,Larry J Kricka,Masako Maeda,Masakatsu Matsumoto,2005-03-28 Bioluminescence and chemiluminescence are among the most important technologies in the life sciences This latest volume of the long running biannual Bioluminescence and Chemiluminescence symposium series presents the latest developments in the fundamental and applied aspects of bioluminescence and chemiluminescence The book covers the fundamental aspects of bioluminescence including beetle marine bacterial and Cypridina bioluminescence and the fundamental aspects of

chemiluminescence including 1 2 dioxetanes It also presents recent developments in instrumentation and devices and a wide range of applications of bioluminescence and chemiluminescence The applications are succinctly described and include applications of luminescence in antioxidant research phagocytosis microbiology ecology food and environmental testing immunoassay enzyme assays DNA probe assays and reporter gene and gene expression assays The proceedings have been selected for coverage in Biochemistry Biophysics Citation Index Chemistry Citation Index Index to Scientific Technical Proceedings ISTP ISI Proceedings Index to Scientific Technical Proceedings ISTP CDROM version ISI Proceedings CC Proceedings Engineering Physical Sciences CC Proceedings Biomedical Biological Agricultural Sciences **Nuclear Safety**,1985

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