

HOME-CRAFT 10" BAND SAW Operating and Maintenance Instructions

The Delta Homecraft 10" Band Saw is a rugged machine for cutting wood, plastics, light metal sheets and similar materials in the home workshop. Like the larger band saws common in lumber mills and wood working industries, it may be used within reasonable limits for ripping or resawing stock to required size. Its greatest value, however, is in cutting curved shapes when building furniture, toys, ornamental pieces and in model making.

Standard blade length of this band saw is 71 $\frac{3}{4}$ inches. Maximum blade width is $\frac{1}{4}$ inch. All adjustments necessary for proper centering, guiding and tensioning of blades are provided. Wood cutting blades of various widths from $\frac{1}{8}$ to $\frac{3}{8}$ inch wide are available.

The table tilts 45 degrees to the right and 10 degrees to the left. Maximum height of cut is 65 $\frac{1}{4}$ inches and the clearance from the blade to the frame is 93 $\frac{1}{4}$ inches.

Under the item No. 28-110 the customer receives the machine shown in Fig. 1, with 10 x 10-inch tilting table, blade and wheel guards, removable table insert, 5-inch drive shaft pulley No. 5500, $\frac{1}{4}$ -inch wood cutting blade No. 28-803 and necessary wrenches. Motor, drive belt and motor pulley are not included, but must be ordered separately to meet individual requirements.

Accessories for the machine, available when ordered extra, are the sanding attachment and the lamp attachment. Fine and medium garnet sanding belts are offered.

Complete directions for adjusting and maintaining the machine and for performing the usual sawing operations are contained in these instructions. The accessories and their uses in special operations are described briefly.

Refer to Fig. 8 and Table 1 to identify the parts mentioned in the following instructions.

CONSTRUCTION FEATURES

This band saw has a heavy cast iron frame which is built for maximum rigidity to maintain accuracy between the working parts. The upper arm is dowelled to the base, preventing movement of the upper blade support with respect to the table.

Maximum protection for the operator is provided by the sliding blade guard, rear blade guard and wheel

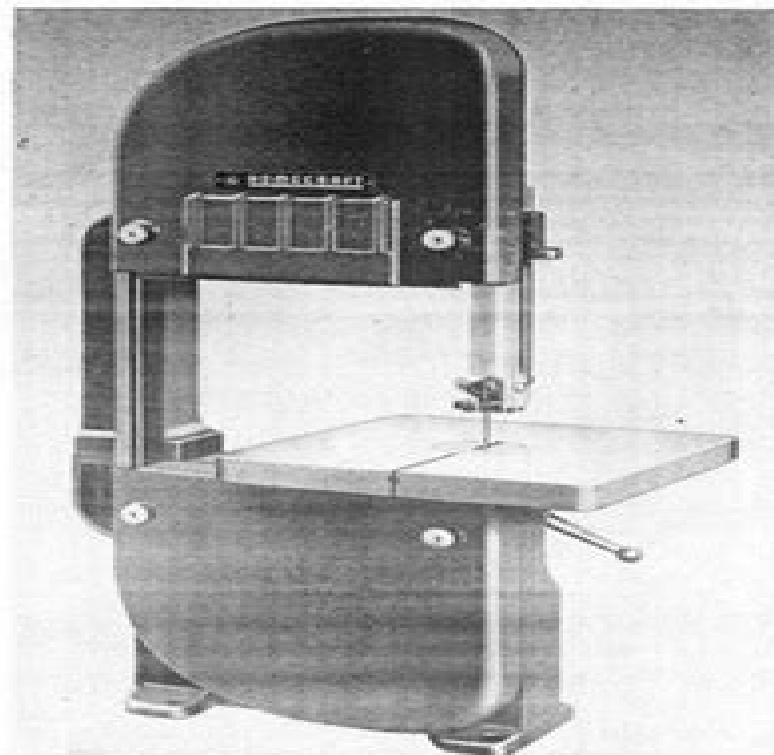


Fig. 1. Delta Homecraft 10" Band Saw.

guards. The entire working mechanism, except that portion of the blade which is actually in the work, is fully enclosed.

The lower wheel shaft runs in oil-impregnated bronze bushings; they are line reamed after assembly to insure perfect alignment. The upper wheel is mounted on needle bearings which hold lubricant effectively to reduce drag on the saw blade.

Delta Power Tools Manuals

Michael Hoelscher



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