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PM-1875

DATED 10-15-59

# 46-111 HOMECRAFT 14/11" GAP BED LATHE

#### INSTRUCTION AND MAINTENANCE MANUAL

The Delta Homecraft 14/11" Lathe is a ruggedly designed machine, for turning wood, plastics and non-ferrous metals such as aluminum, brass and copper.

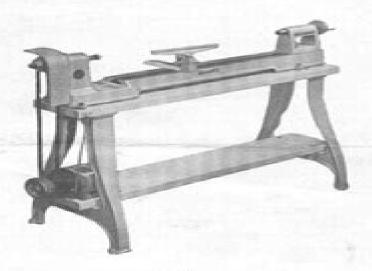
Mount the lathe on the Delta stand Cat. No. 50-146 or a sturdy bench or table 30 to 32 inches high. The arbor pulley must extend beyond the end of the bench. The motor can be mounted on a shelf below the lathe or to the rear of the headstock. Assemble motor pulley, Cat. No. 932 with large step away from motor. Make sure steps on motor pulley are in line with arbor pulley.

The following items are furnished with your No. 46-111 lathe: Drive center, cup center, 3 inch faceplate, 12", 4" and 6" offset tool rest with base, wrenches and the handle for tightening the tailstock ram. The ram clamp for the tailstock is serrated and when it is mounted to the tailstock it can be positioned to suit the operator.

#### CONSTRUCTION FEATURES

The headstock spindle runs in two greasealed ball bearings and need no further lubrication. The spindle is machined for #2 morse taper shank tools and has a %" hole through it. The spindle is threaded 1"-8 for mounting faceplates or hand wheel. A righthand thread is on the inner end of the spindle and a left-hand thread on the outer end.

The tailstock ram has a #2 morse taper hole. To remove the cup center or other attachments, turn the handle that operates the tailstock ram, so that the ram is moved in. Keep turning it until the center is pushed out of the ram.



Pigues 1

The points of both the drive and cup centers are replaceable. To remove or adjust, loosen set screw SP-253 with wrench provided and push out the point with a piece of stiff wire inserted in the small end of the center.

#### POWER AND SPEED

A ¼ H.P., 1725 r.p.m. motor, Cat. No. 62-413 is recommended for normal use. For heavy duty or with countershaft, we recommend a ¼ H.P. 1725 r.p.m., Cat. No. 62-653 motor. A split phase motor is not recommended for this lathe.

The motor should rotate clockwise when looking at the lathe from the headstock end. If the motor turns in the wrong direction,

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