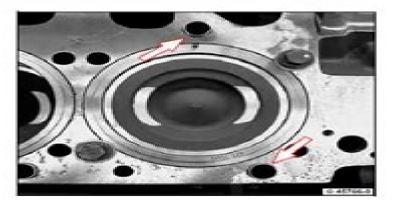
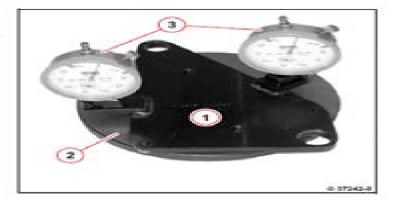


 Make sure the clamping bushings (arrows) are in place.



- Place measuring instrument (1) on measuring plate (2).
- Insert dial gauges (3) with pre-tension in the measuring instrument.
- Turn the dial until the pointer points to "0".



- Place the measuring instrument over the clamping bushings (arrows).
- Read off measured value of both dial gauges.
- 1st dial gauge:
 - Note measured value, dimension (a).
- 2nd dial gauge:
 - Note measured value, dimension (b).



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Daniela Niemeyer

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