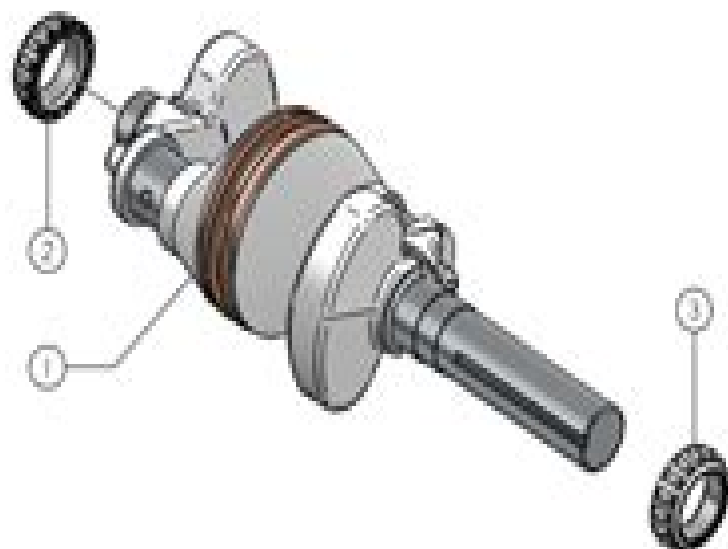


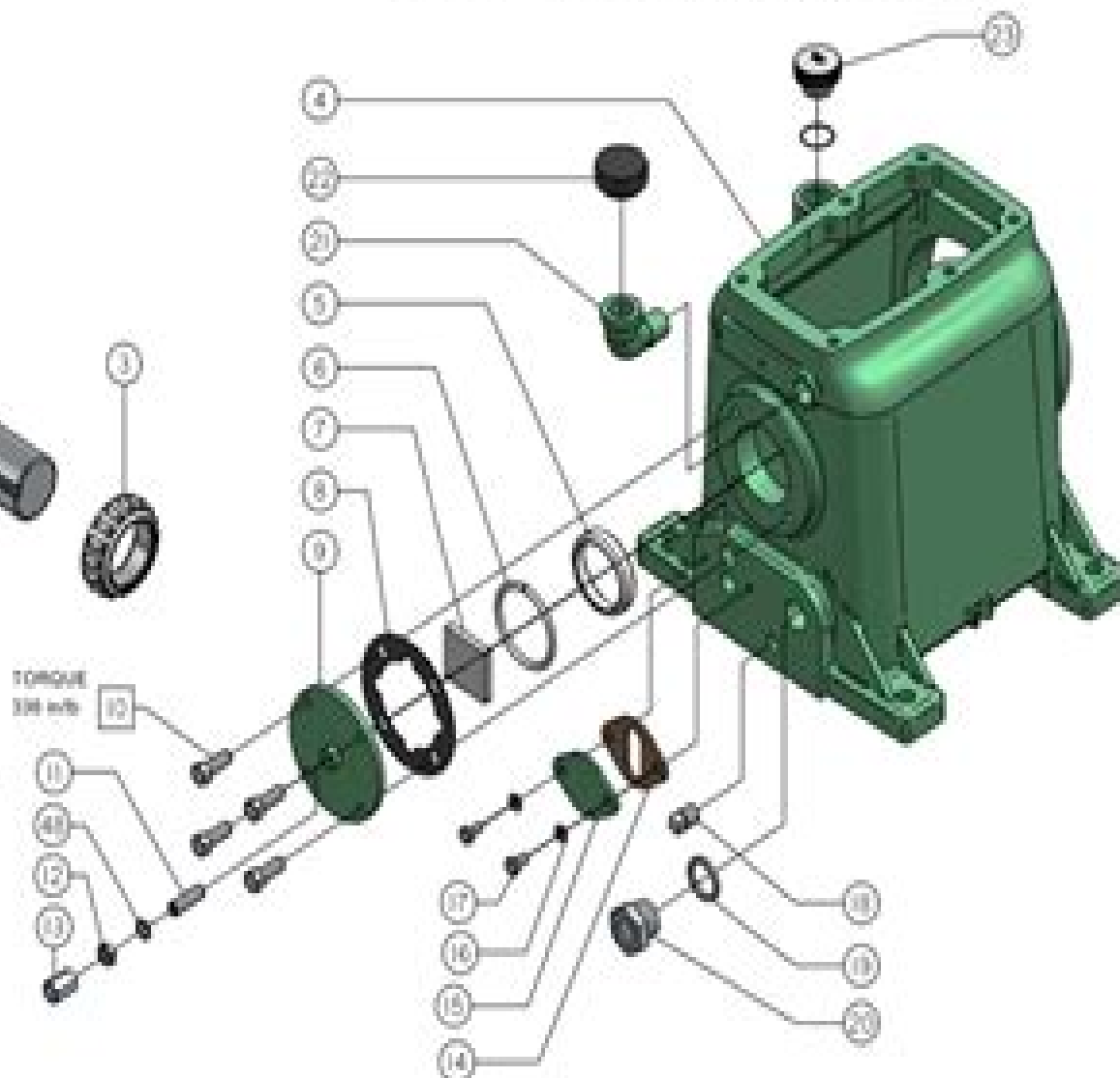
STEP 15 GENERAL ASSEMBLY



INSTRUCTIONS:

- 1- AFTER INSTALLATION AND FRONT END PLATE IS TIGHT, ADJUST END PLAY OF CRANKSHAFT WITH SET SCREW #11.
- 2- STAND OVER CRANKCASE, GRAB BOTTOM OF CRANKSHAFT THROUGH TOP OF CRANKCASE, PULL UP ON CRANKSHAFT TO SPIN IT.
- 3- MUST HAVE 2-3 TURNS OF FREE TRAVEL.
- 4- TIGHTEN #11 SET SCREW TO ADD RESISTANCE PULL UP ON CRANK FAIRLY HARD TO CHECK FOR FREE TRAVEL.
- 5- IF IT'S TOO TIGHT BACK OFF ON #11.
- 6- USE LARGE RUBBER Mallet TO HIT CRANK ON END TO DRIVE BACK, THEN CHECK AGAIN.

STEP 16 GENERAL ASSEMBLY



CAP177 - D96
SEPT 2017 - Rev B

Curtis Toledo Service Manual

JE Gale



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Operator's, Unit, Intermediate Direct Support, and Intermediate General Support Maintenance Manual for Compressor Unit, Reciprocating, 5 Cfm 175 Psi, Gasoline Engine Driven, Hand Truck Mounted, Model Number ZPC175/5, NSN 4310-01-190-0285 ,1988 Labor Relations Reference Manual ,1985 Vols 9 17 include decisions of the War Labor Board *Pollutant Loading to Stormwater Runoff from Highways* ,2002 Poor's Manual of Railroads ,1883

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