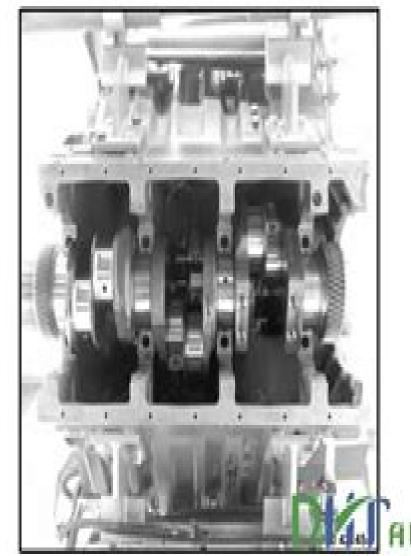


- Remove turn-over gear.
- · Lift out the crankshaft.
- · Place crankshaft on prism.







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