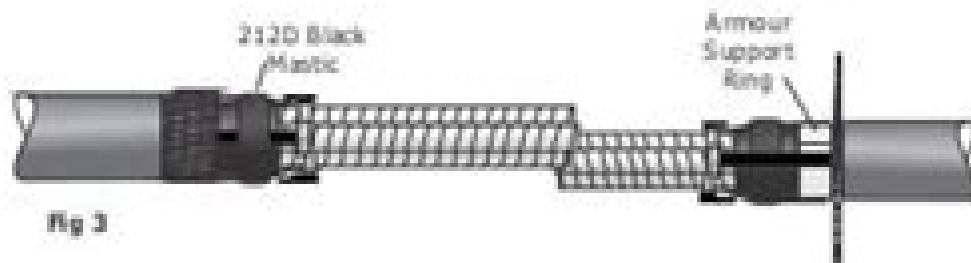


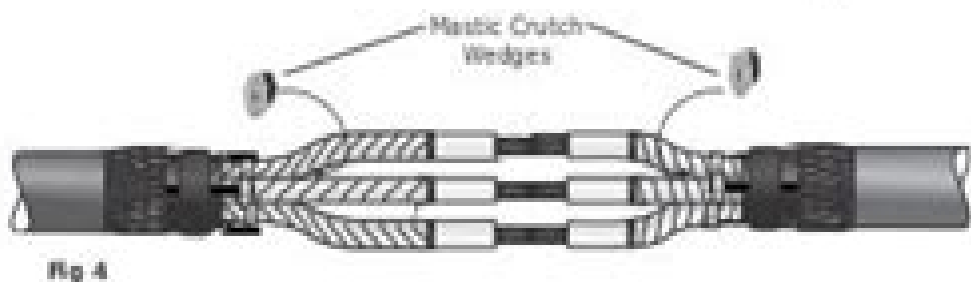
3. Lift the wire armours and apply a two bands of the 2120 black mastic tape as shown in Fig 2.

4. Secure the three earth braids to the copper tape screens using the constant force springs supplied. Repeat with the other cable end.



5. Fit the under armour support ring and fold down the armours as shown in Fig 3.

Apply a further band of black mastic tape over the earth braids. Repeat with the other cable end.



6. Remove the backing papers from the piece of black mastic tape labelled crutch wedge and form into a wedge. Open up the cores and insert these as far as possible into the crutch of the cable.

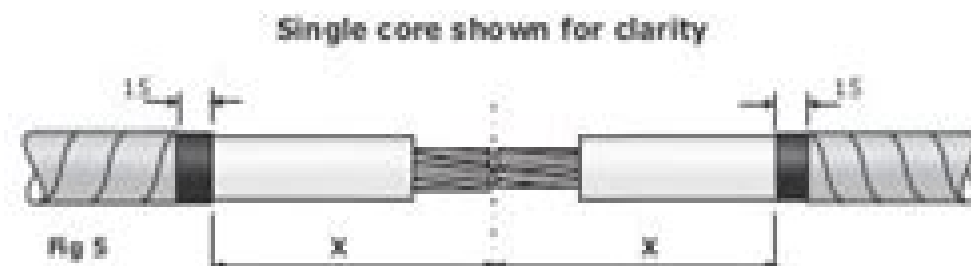
7. Prepare the cores to the dimensions given in Fig 1 and Table 1.

8. Using a suitable tool, remove the semi-conductive layer, taking care not to damage the primary insulation, particularly at the screen ends.

Thoroughly clean and de-grease the exposed insulation using the cleaning tissues provided.

It may be advisable to secure the copper tape screens to prevent them from unwinding.

**Note:-** Screen removal tools can be provided. See website for screen removal advice/videos.



# Cable Joint Manual

**C Cleary**



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