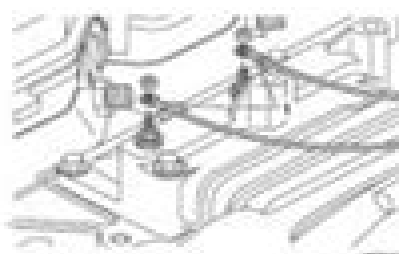


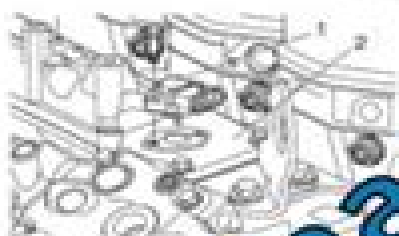
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Removing the intake manifold

1. Remove the hose from the intake manifold coming from the intercooler.
2. Detach the electric wiring from the glow elements (1) (if fitted) using the connectors.
3. Remove the fuel rail.

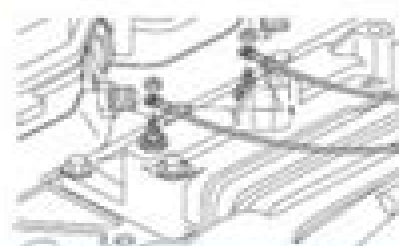


4. Remove the inlet air boost pressure sensor/temperature sensor (5) from the intake manifold.
5. Remove the intake manifold (2).
6. Cover the open inlet duct from the cylinder head to prevent the ingress of foreign matter.



Installing the intake manifold

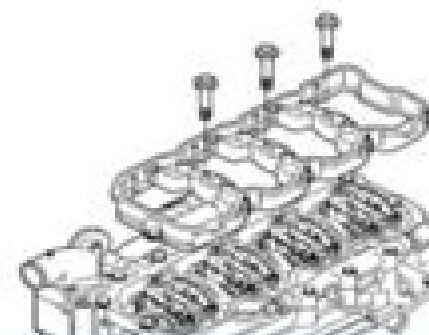
1. Thoroughly clean the seating surfaces of the intake manifold and the cylinder head. Do not let any particles fall into the open inlet duct in the cylinder head.
2. Apply a bead (2) of sealant to the seating surfaces from the cylinder head to the intake manifold (1). See "Technical data".
3. Fit the intake manifold immediately and tighten the attachment bolts to the specified torque. See "Technical data".
4. Fit the inlet air boost pressure sensor/temperature sensor on the intake manifold.
5. Fit the fuel rail.
6. Connect the electric wiring from the glow elements (1) (if fitted) using the connectors.
7. Fit the hose from the intercooler coming from the intake manifold.



1. Flywheel housing
2. Timing gear cover
3. Exhaust manifold
4. Turbocharger
5. Oil cooler
6. Oil filter
7. Watergate diaphragm
8. Exhaust brake
9. Starter motor

Removing the valve sleeve

1. Remove the valve cover.
2. Detach the feed-through connectors from the injectors.
3. Remove the injector wiring from the injectors.
4. Remove the attachment bolts from the valve sleeve.
5. Remove the valve sleeve with the gripper.



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