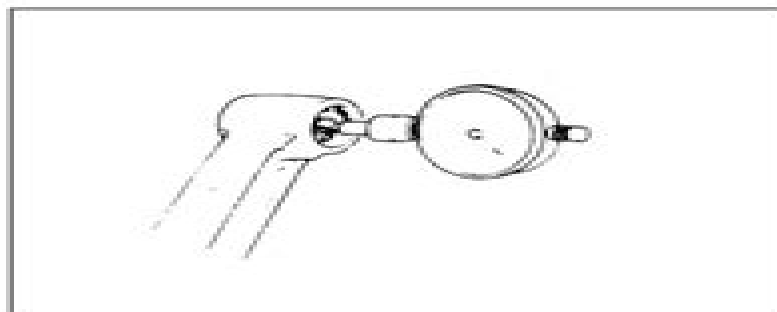
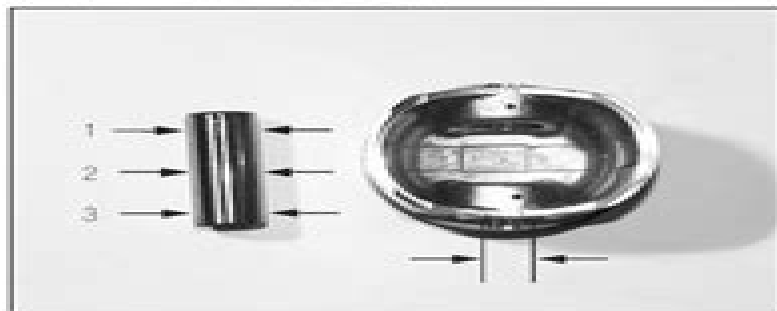


## CYLINDER/PISTON



- Insert the piston ring into the bottom of the cylinder squarely, using the piston.
- Measure the end gap using a feeler gauge. Replace the ring if the service limit is exceeded.

### NOTE

- Always replace piston ring as a set.

**SERVICE LIMIT : TOP / SECOND : 0.50 mm**  
**OIL RING (SIDE RAIL) : 1.10 mm**  
**TOOL : FEELER GAUGE**

- Measure and record the piston outer diameter 90° to the piston pin bore and at the point specified (10mm), near the bottom of the piston skirt.
- Replace the piston if the service limit is exceeded.

**SERVICE LIMIT : 55.825 mm**

## PISTON PIN INSPECTION

- Measure the piston pin bore inner diameter in an X and Y axis. Take the maximum reading to determine the inner diameter.
- Replace the piston if the inner diameter is over the service limit.

**SERVICE LIMIT : 15.04 mm**

- Measure the piston pin outer diameter at three points.
- Replace the piston pin if the service limit is exceeded.

**SERVICE LIMIT : 14.960 mm**

- Calculate the piston pin-to-pin bore clearance by subtracting the piston pin outer diameter from the pin bore inner diameter.

**SERVICE LIMIT : 0.020 mm**

## SMALL END BEARING SURFACE INSPECTION

- Measure the inner diameter of the connecting rod small end.

**SERVICE LIMIT : 15.060 mm**

- Calculate the connecting rod small end-to-piston pin clearance.

**SERVICE LIMIT : 0.040 mm**

# Daelim Forte Manual

**Jiyuan Zhang**



**Daelim Forte Manual:**

*2019 Kia Forte Owner Manual Compatible with OEM Owners Manual, Factory Glovebox Book* Helming,2023-02-19

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