

## Rear Engine Mount Replacement, EPA07 Engines

frame-rail engine mount. See Fig. 2. If needed, repeat the procedure on the other side of the vehicle.

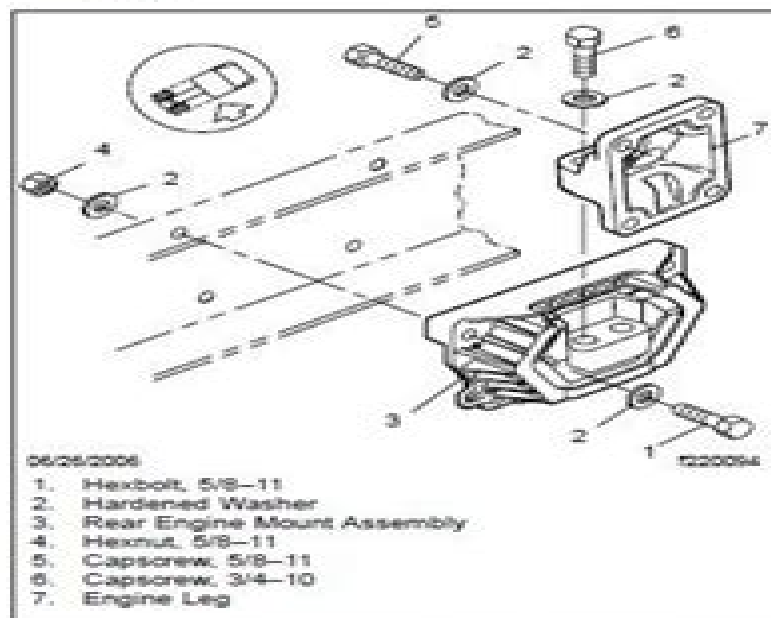


Fig. 2, Rear Engine Mount and Engine Leg

26. Place a jack under the engine shipping stand (or other suitable stand/bracket) attached to the rear of the engine, and gradually raise that side of the engine until the bottom of the engine leg is above the top of the frame rail.
27. Remove the four fasteners that hold the rear engine mount to the frame rail. See Fig. 3.
28. Remove the rear engine mount from the vehicle.
29. If needed, remove the four bolts that hold the engine leg to the transmission housing. Remove the engine leg.

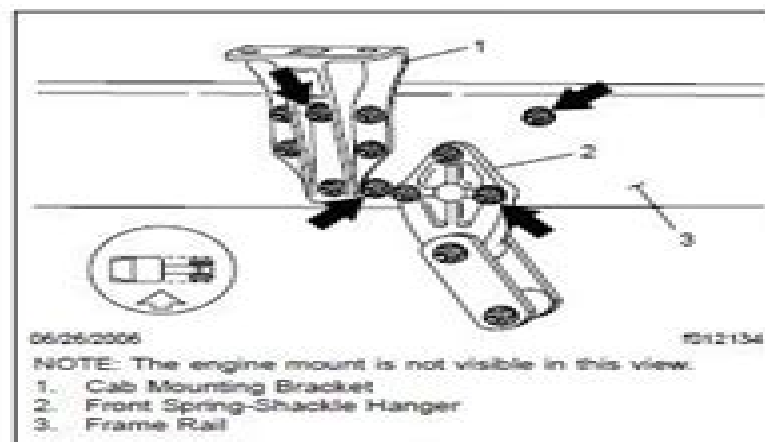


Fig. 3, Engine Mount-to-Frame Rail Fasteners

## Installation

1. If applicable, install the engine leg on the bell housing. Apply Loctite® 271 (or equivalent) to the threads of the capscrews, and tighten to 320 lbf-ft (434 N-m).
2. With the engine supported, install the rear engine mount on the frame rail. Install the four 5/8-11 hexbolts with the bolt heads inboard. Tighten the hexnuts 136 lbf-ft (184 N-m).
3. If applicable, repeat the above procedure on the other side of the vehicle.
4. Lower the engine onto the rear engine mount.
5. Apply Loctite 271 to the threads of the two 3/4-10 hexbolts. Install them and the hardened washers in the holes of the engine leg and the rear engine mount and tighten to 320 lbf-ft (434 N-m).
6. Remove the fasteners that hold the engine shipping stand to the side of the transmission, and remove the stand.
7. Install the clutch linkage.
8. Install the overslung crossmember.
9. Install the shifter and shifter boot on the transmission.

# Columbia Maintenance Manual Electrical Schematic

**AN Whitehead**



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