

After rotated forward the  
sear was released, allowing  
ing in the sear to push the



FIRING

trigger still rearward the  
sear causes the rear of the  
top of the trigger block to  
the same time upward from  
com of the sear nose by the  
contacting the base of the sear

MOVEMENT REARWARD, COCK

et exits the barrel, the hammer  
s pushing the hammer

hammer continues rearward  
engage the nose of the  
under pressure from the  
er continues movement  
the hammer slides over  
secondary sear which is  
spring.

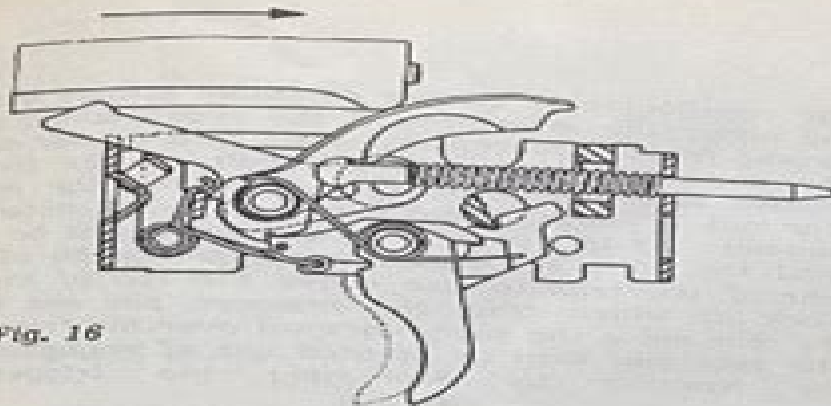


Fig. 16

BOLT RECIPROCATING REARWARD

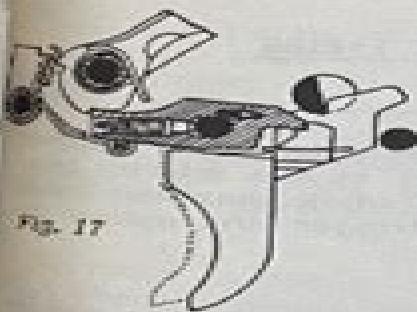


Fig. 17

HAMMER ENGAGING SEMI-AUTO NOTCH

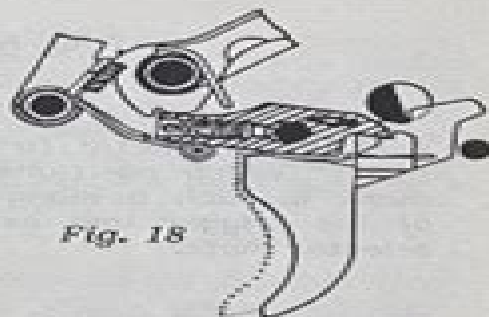


Fig. 18

SECONDARY SEAR ENGAGING "BURST" NOTCH IN HAMMER

# Fully Automatic Conversion Manuals

**ML Morrison**



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