

# Service Manual

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**G420E/G424E Tier II LP Engine  
Lift Trucks**

**G15S-2, G18S-2, G20SC-2  
GC15S-2, GC18S-2, GC20SC-2  
With G420E Tier II LP Engine**

**G20E-3, G25E-3, G30E-3, G32E-3  
GC20E-3, GC25E-3, GC30E-3, GC32E-3  
with G424E Tier II LP Engine**

# Daewoo G25e Manual

**Xiaolong Qi**



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