

Disassembly

Output Shaft



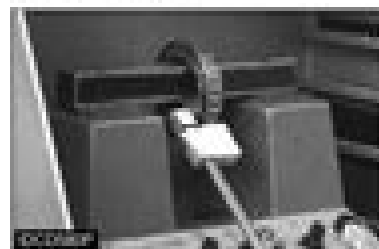
1. ATTENTION: Use the puller on the inner bearing ring.



2. Remove the shaft with outside puller device. This can be done from either end of shaft.

Assembly

Output Shaft



1. Heat bearing (7) to a temperature of 130°C (265°F) and install it on the shaft.



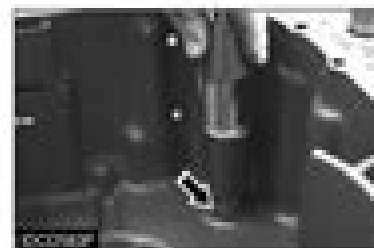
4. After cooling, the inner bearing ring must be tapped into position.

Assembly

Transmission Housing



1. Mount the parking brake adjustment bolt.



2. Eccentric shaft for parking brake. Check the free movement.



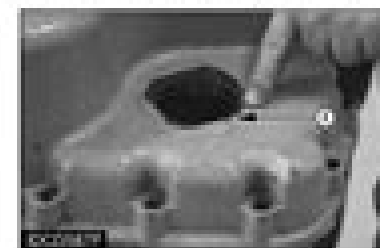
3. Check the bearing parts for damages. Be sure all surfaces are clean.



4. Mount the brake band.



5. Mount the snap ring of the park brake lever (7).



6. Oil free of output gear wheel (2) must be wet flush with the housing surface.

Daewoo Forklift Manual G30s

Ensheng Dong



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