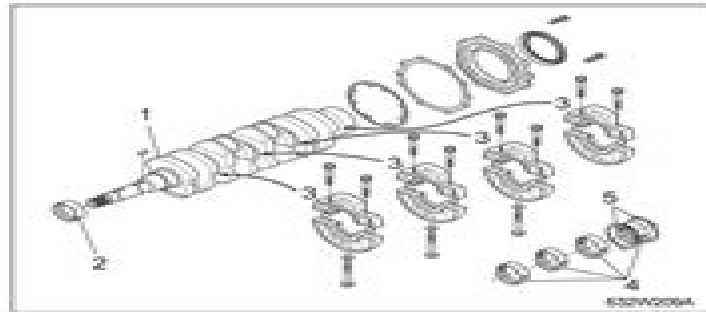


C. CRANKSHAFT

The crankshaft is made of forged steel and the journals, the crankpins and the bearing surface for the oil seal are induction-hardened to increase wear resistance. Each crankshaft journal is supported by the main bearing case (3) having a bearing inside.

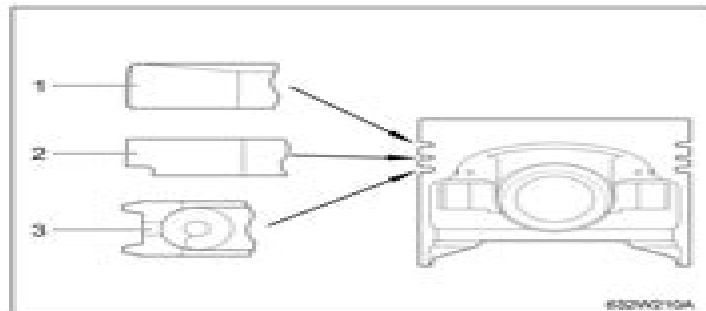
The front crankshaft bearing (2) is a solid type bushing and rear and intermediate bearings are a split type. The crankshaft's bearings have oil holes for lubricant flow.



- | | |
|------------------------|--------------------------|
| (1) Crankshaft | (4) Crankshaft Bearing 2 |
| (2) Crankshaft Bearing | (5) Thrust Bearing |
| (3) Main Bearing Case | |

D. PISTON AND PISTON RINGS

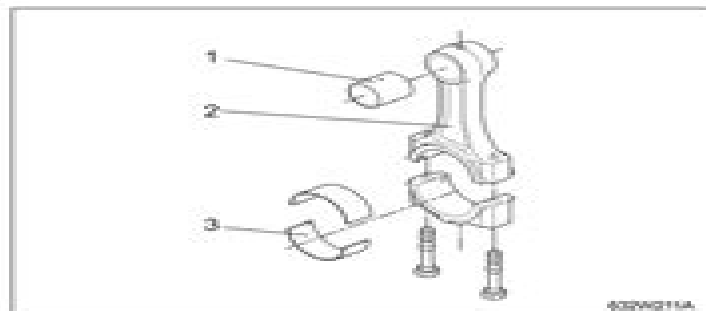
The piston are made of an aluminum alloy which is temperature and pressure resistant. Three rings installed in grooves of the piston. The top ring (1) is a keystone type, which can withstand heavy loads, and the barrel face on the ring fits well to the cylinder wall. The second ring (2) is an undercut type, which prevents the oil from being carried up. The oil ring (3) has chambered contact faces and an expander ring, which increase the pressure of the oil ring against the cylinder wall to scrape the oil. The top ring is plated with hard chrome to increase wear resistance (The ring of 4A200T engine is made of a special steel).



- | | |
|-----------------|--------------|
| (1) Top Ring | (3) Oil Ring |
| (2) Second Ring | |

E. CONNECTING ROD

The connecting rod (2), which converts the reciprocating motion of the pistons caused by the fuel combustion into the rotating motion of the crankshaft, is made of hardened forged steel. The connecting rod has bearings at both ends. The small end has a solid type bearing (small end bushing (2)) and the big end has a split type bearing (crankpin bearing (3)).



- | | |
|-----------------------|----------------------|
| (1) Small End Bushing | (3) Crankpin Bearing |
| (2) Connecting Rod | |

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