



Suva 407C Refrigerant Piping Guide

Suva
refrigerants

		Discharge Line Size Compressor to Condenser <i>10" (3.2 psi) pressure drop maximum</i>					Liquid Condensate Line Condenser to Receiver <i>Condensate flow: 1" / sec</i>					Liquid Line Size Receiver to TXV <i>10" (3.4 psi) pressure drop maximum</i>						
System Capacity BTU/Hr	System Capacity Tons/Hr	Equivalent Line Lengths ... feet															System Capacity Tons/Hr	System Capacity BTU/Hr
		25	50	75	100	150	25	50	75	100	150	25	50	75	100	150		
18,000	1.50	1/2	1/2	5/8	5/8	5/8	1/2	1/2	3/4	1/2	1/2	3/8	3/8	3/8	3/8	3/8	1.50	18,000
24,000	2.00	1/2	5/8	5/8	5/8	3/4	1/2	1/2	3/4	1/2	5/8	3/8	3/8	3/8	3/8	1/2	2.00	24,000
30,000	2.50	5/8	5/8	5/8	3/4	3/4	1/2	1/2	3/4	5/8	5/8	3/8	3/8	3/8	1/2	1/2	2.50	30,000
36,000	3.00	5/8	5/8	3/4	3/4	3/4	1/2	1/2	5/8	5/8	5/8	3/8	3/8	1/2	1/2	1/2	3.00	36,000
42,000	3.50	5/8	3/4	3/4	3/4	7/8	1/2	5/8	5/8	5/8	5/8	3/8	1/2	1/2	1/2	1/2	3.50	42,000
48,000	4.00	5/8	3/4	3/4	7/8	7/8	1/2	5/8	5/8	5/8	3/4	3/8	1/2	1/2	1/2	5/8	4.00	48,000
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92,000	7.50	3/4	7/8	1 1/8	1 1/8	1 1/8	5/8	3/4	3/4	3/4	7/8	1/2	5/8	5/8	5/8	3/4	7.50	92,000
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240,000	20.00	1 1/8	1 3/8	1 3/8	1 3/8	1 5/8	7/8	7/8	1 1/8	1 1/8	1 3/8	3/4	3/4	7/8	7/8	1 1/8	20.00	240,000
300,000	25.00	1 3/8	1 3/8	1 5/8	1 5/8	1 5/8	7/8	1 1/8	1 1/8	1 3/8	1 3/8	3/4	7/8	7/8	1 1/8	1 1/8	25.00	300,000
360,000	30.00	1 3/8	1 5/8	1 5/8	1 5/8	2 1/8	7/8	1 1/8	1 3/8	1 3/8	1 3/8	3/4	7/8	1 1/8	1 1/8	1 1/8	30.00	360,000
420,000	35.00	1 3/8	1 5/8	1 5/8	2 1/8	2 1/8	1 1/8	1 1/8	1 3/8	1 3/8	1 3/8	7/8	7/8	1 1/8	1 1/8	1 1/8	35.00	420,000
480,000	40.00	1 3/8	1 5/8	2 1/8	2 1/8	2 1/8	1 1/8	1 3/8	1 3/8	1 3/8	1 5/8	7/8	1 1/8	1 1/8	1 1/8	1 3/8	40.00	480,000
540,000	45.00	1 5/8	1 5/8	2 1/8	2 1/8	2 1/8	1 1/8	1 3/8	1 3/8	1 3/8	1 5/8	7/8	1 1/8	1 1/8	1 1/8	1 3/8	45.00	540,000
600,000	50.00	1 5/8	2 1/8	2 1/8	2 1/8	2 1/8	1 1/8	1 3/8	1 3/8	1 5/8	1 5/8	7/8	1 1/8	1 1/8	1 3/8	1 3/8	50.00	600,000

- Refer to DuPont Refrigerant Expert, version 2.0 for actual velocities and pressure drops.
- Equivalent length is actual length plus friction losses caused by fittings and accessories.
- Line sizes are expressed in outside diameter of type "L" copper tubing.
- Line sizes are calculated at rated full load system capacity.
- All selections are based on a maximum of 60° F return gas entering the compressor and a refrigerant condensing and liquid line temperature of 105° F.

Dupont Piping Guide

Tom Arimes



Dupont Piping Guide:

Piping Handbook Mohinder L. Nayyar, 1999-11-04 Instant answers to your toughest questions on piping components and systems It's impossible to know all the answers when piping questions are on the table the field is just too broad That's why even the most experienced engineers turn to Piping Handbook edited by Mohinder L. Nayyar with contribution from top experts in the field The Handbook's 43 chapters 14 of them new to this edition and 9 new appendices provide in one place everything you need to work with any type of piping in any type of piping system design layout selection of materials fabrication and components operation installation maintenance This world class reference is packed with a comprehensive array of analytical tools and illustrated with fully worked out examples and case histories Thoroughly updated this seventh edition features revised and new information on design practices materials practical applications and industry codes and standards plus every calculation you need to do the job

Guidelines for Process Safety Knowledge Management CCPS (Center for Chemical Process Safety), 2024-03-12 Use this guideline to develop an effective Process Safety Knowledge Management system When managing the risks of hazardous materials and energies a well developed process safety program is critical for maintaining a healthy workforce for protecting the environment and for sustaining the business The Center for Chemical Process Safety CCPS has identified Process Knowledge Management as one of its twenty Elements in its Risk Based Process Safety RBPS approach With an effective Process Safety Knowledge Management PSKM system an organization will be able to capture organize maintain and access its technical engineering and administrative information Thus an effective PSKM system will help an organization successfully manage its risks This book provides a set of comprehensive guidelines for implementing a Process Safety Knowledge Management PSKM system which will help an organization improve its process safety performance The book begins with a discussion on the characteristics of a PSKM system Then it describes the underlying factors for successful implementation and ends with guidance on overcoming common implementation difficulties Produced by a leading global process safety organization this book is essential for any organization looking to ensure that systems are in place to sustain their process safety knowledge during the life of the process Guidelines for Process Safety Knowledge Management readers will also find Case studies throughout the book with PSKM related lessons Detailed discussions of how a PSKM system helps cultivate leadership improves organizational culture and involves employees A business case for PSKM demonstrating the benefits to the business Guidelines for Process Safety Knowledge Management is ideal for process safety professionals engineering managers facility managers maintenance managers production managers and others responsible for creating or managing their process safety knowledge management systems

HVAC and Chemical Resistance Handbook for the Engineer and Architect Tom Arimes, 1994 The title is misleading until you check out the contents It is all about HVAC and more This compilation has organized data frequently used by Mechanical Engineers Mechanical Contractors and Plant Facility Engineers The book will end the frustration on a busy day searching for

design criteria *Advances in Material Science and Engineering* Mokhtar Awang, Seyed Sattar Emamian, 2021-07-05 This book presents selected papers from the 6th International Conference on Mechanical Manufacturing and Plant Engineering ICMMPPE 2020 held virtually via Google Meet. It highlights the latest advances in the emerging area, brings together researchers and professionals in the field, and provides a valuable platform for exchanging ideas and fostering collaboration. Joining technologies could be changed to manufacturing technologies. Addressing real world problems concerning joining technologies that are at the heart of various manufacturing sectors, the respective papers present the outcomes of the latest experimental and numerical work on problems in soldering, arc welding, and solid state joining technologies. *Plastics*

Product Design Paul F. Mastro, 2016-03-04 This book is aimed at designers who have had limited or no experience with plastics materials, as well as a more experienced designer who is designing a part for a use process or an application that they are not familiar with. The reader is provided with an introduction to plastics as a design material and a discussion of materials commonly in use today. There is a discussion of a variety of processes available to the designer to make a part along with the design considerations each process will entail. This section also includes a discussion of useful prototyping processes including advantages and disadvantages of each. Next, the book will discuss general design considerations applicable to most plastics product designs. In section 2 of the book, the author will discuss elements of design of a number of generic plastic product types based on his 40 years of experience of product design and development for several companies with a variety of products. This section will include discussions of structural components, gears, bearings, hinges, snap fits, packaging, pressure vessels, and optical components. This section will discuss the general considerations that apply to these applications, as well as specific incites about each particular application. The book concludes with a discussion of the general design process.

Handbook of Plastics Joining Michael J. Troughton, 2008-10-17 The new edition of this bestselling reference provides fully updated and detailed descriptions of plastics joining processes, plus an extensive compilation of data on joining specific materials. The volume is divided into two main parts: processes and materials. The processing section has 18 chapters, each explaining a different joining technique. The materials section has joining information for 25 generic polymer families. Both sections contain data organized according to the joining methods used for that material. A significant and extensive update from experts at The Welding Institute. A systematic approach to discussing each joining method, including process advantages and disadvantages, applications, materials, equipment, joint design, and welding parameters. Includes international suppliers directory and glossary of key joining terms. Includes new techniques such as flash free welding and friction stir welding. Covers thermoplastics, thermosets, elastomers, and rubbers. **Handbook of Pharmaceutical Public Policy** Thomas Fulda, 2007-07-25 Get an invaluable view of the impact of economics and politics on pharmaceuticals in the United States. Pharmacy and pharmaceutical drug use are highly regulated, and the various regulatory forces interact with diverse goals. Pharmaceutical Public Policy is a comprehensive review of the legislation, trends, business developments, and policy.

interpretations that have shaped drug use during the last 50 years This unique single source explains drug regulatory activity the major insurance and payment systems and the impact of economics and politics on drug use in the United States Leading experts provide a thorough and objective look at public policy issues making this text perfect for upper level undergraduate and graduate level pharmacy medical and public health educators and students Pharmacists and pharmacy students must learn more than just the physical sciences and clinical aspects of the pharmaceutical industry The rationale for policies rules and regulations is integral to understanding how to best serve patients and make the entire pharmaceutical sector more equitable and cost effective Pharmaceutical Public Policy examines the most pressing issues facing the industry including control of the rising costs for drugs and ensuring correct drug usage by patients This insightful text offers an in depth perspective of the policies and the debates that surround them Chapters are well referenced and many include helpful figures and tables to illustrate facts and ideas Topics in Pharmaceutical Public Policy include pharmacy law and regulation Medicare and prescription drug coverage FDA drug approval process Medicaid and prescription drugs public health pharmacy Department of Veterans Affairs pharmacy programs Department of Defense pharmacy programs innovative state drug program practices state and federal regulation of pharmacy the future of the pharmaceutical industry managed care pharmacy PBM s pharmacy benefit managers risk minimization importation and reimportation biotechnology and pharmacogenetics policy and issues product promotion competition between drugs drug insurance design patient compliance abuse of prescription drugs health care systems and insurance in Europe much more Pharmaceutical Public Policy is a one of a kind resource that explains just who the players are and the complexity of the issues that are examined in most pharmaceutical policy debates and is perfect for pharmacy students educators other health professionals trade association leaders and policymakers

Pipeline Accident Report , Handbook of Plastic Compounds, Elastomers, and Resins Michael Ash,1992 *Handbook of Plastics Joining* PDL Staff,2008-10-23 A hands on guide to choosing and using old and new technologies for joining plastics and elastomers Includes detailed discussions of over 25 techniques used to join plastics to themselves and to other materials Advantages and disadvantages of each technique along with detailed discussions of applications are presented A second section is organized by material and provides details of using different processes with over 50 generic families of plastics and how different techniques and operating parameters affect weld strength and other criteria This book is an excellent reference and an invaluable resource for novice and expert alike in determining the best joining technique for their application and providing guidance in how to design and prepare for production **Toward a PFAS-free Future** Simona A Bălan,Thomas A Bruton,Kimberly G Hazard,2023-11-17 Perfluoroalkyl and polyfluoroalkyl substances PFASs are extensively used in consumer products despite their high persistence and other hazards The risks posed by this chemical class to human health and the environment which are increasingly becoming understood have triggered regulation and policy changes However safer alternatives to these

technically effective materials and methods to discover and use those alternatives are still under development Remediation of PFAS contaminated sites will not solve the growing worldwide pollution but substitution with safer substances at the formulation and manufacturing phases will at least abate the flow of PFASs into our bodies and environment Introducing safer alternatives to some of the PFASs of concern used in select industry sectors this book informs the reader about the processes of chemical hazard and alternatives assessment that can foster innovation It is a valuable resource for both green chemists and industrial chemists interested in how they can make their products safer without compromising on function

Practical Guide to High Performance Engineering Plastics David J Kemmish, 2011-07-30 High performance engineering plastics are used in a vast range of applications and environments They are becoming increasingly important because of trends towards more reliable and higher performance machines and devices This book gives readers a working knowledge and understanding of high performance engineering plastics It starts with a simple practical overview of key properties and principles In each of the chapters there are sections on production chemistry product forms properties processing and applications There is a strong bias towards materials and concepts which are used in practice The materials covered include high performance Polyethersulfones Polyetherimides Polyphthalamides Polyphenylene Sulfide Polyaryletherketones Polyamideimides Polyimides Polybenzimidazole Liquid Crystalline Polyesters and Perfluoropolymers The reader will develop the ability to understand why materials are chosen for certain applications why those materials have particular properties and how those properties can be modified This will facilitate conversations with both materials suppliers and end users It will help to identify the best and most cost effective solutions

Plastic Piping Handbook David Willoughby, 2001-08-22 All the answers guide to plastic piping Written by expert David Willoughby a 20 year veteran in the field Plastic Piping Handbook is a one of a kind comprehensive guide to the durable economical piping solution used today in 90 percent of low pressure liquid and natural gas installations You get the facts you need on a full range of vital topics from pipe selection to pipeline purging and drying to leak detection This incomparable resource features codes and specs for gas and water transmission inspection and testing procedures and provides you with plenty of charts data sheets and tables You ll find at your fingertips hundreds of pages of clear practical guidance to help you Design systems for municipal industrial commercial residential and field use Follow step by step procedures for aboveground and buried pipe design Choose and apply pipes control valves and regulators Adhere to codes and standards Install inspect and test pipelines More

Adhesives Technology Handbook Sina Ebnesajjad, Arthur H. Landrock, 2014-11-26 Covering a wide range of industrial applications across sectors including medical applications automotive aerospace packaging electronics and consumer goods this book provides a complete guide to the selection of adhesives methods of use industrial applications and the fundamentals of adhesion Dr Ebnesajjad examines the selection of adhesives and adhesion methods and challenges for all major groups of substrate including plastics thermosets and thermoplastics elastomers metals ceramics and composite materials His practical

guidance covers joint design and durability application methods test methods and troubleshooting techniques The science and technology of adhesion and the principles of adhesive bonding are explained in a way that enhances the reader's understanding of the fundamentals that underpin the successful use and design of adhesives The third edition has been updated throughout to include recent developments in the industry with new sections covering technological advances such as nanotechnology micro adhesion systems and the replacement of toxic chromate technology Provides practitioners of adhesion technology with a complete guide to bonding materials successfully Covers the whole range of commonly used substrates including plastics metals elastomers and ceramics explaining basic principles and describing common materials and application techniques Introduces the range of commercially available adhesives and the selection process alongside the science and technology of adhesion

The Rough Guide to Washington, DC Rough Guides, 2011-08-01 The Rough Guide to Washington DC is the definitive guide to this historic city with clear maps and detailed coverage of all the city's best attractions Discover Washington DC's highlights with stunning photography and information on everything from the city's memorials and museums along the Mall to showpieces like the International Spy Museum Find detailed practical advice on what to see and do in Washington DC relying on up to date descriptions of the best hotels bars clubs shops and restaurants for all budgets The Rough Guide to Washington DC also includes full colour sections of the region's top sights and there are plenty of maps to help you plan your trip to the lively and fascinating capital of the United States Make the most of your holiday with The Rough Guide to Washington DC

Federal Power Commission Reports United States. Federal Power Commission, 1974 Contains all the formal opinions and accompanying orders of the Federal Power Commission In addition to the formal opinions there have been included intermediate decisions which have become final and selected orders of the Commission issued during such period

Fluoroplastics, Volume 2 Sina Ebnesajjad, 2015-07-30 Fluoroplastics Volume 2 Melt Processible Fluoropolymers The Definitive User's Guide and Data Book compiles the working knowledge of the polymer chemistry and physics of melt processible fluoropolymers with detailed descriptions of commercial processing methods material properties fabrication and handling information technologies and applications also including history market statistics and safety and recycling aspects Both volumes of Fluoroplastics contain a large amount of specific property data useful for users to readily compare different materials and align material structure with end use applications Volume Two concentrates on melt processible fluoropolymers used across a broad range of industries including automotive aerospace electronic food beverage oil gas and medical devices This new edition is a thoroughly updated and significantly expanded revision covering new technologies and applications and addressing the changes that have taken place in the fluoropolymer markets Exceptionally broad and comprehensive coverage of melt processible fluoropolymers processing and applications Provides a practical approach written by long standing authorities in the fluoropolymers industry Thoroughly updated and significantly expanded revision covering new technologies and applications and addressing the changes that have taken place

in the fluoropolymer markets **Instrument and Automation Engineers' Handbook** Bela G. Liptak, Kriszta Venczel, 2022-08-31 The Instrument and Automation Engineers Handbook IAEH is the Number 1 process automation handbook in the world The two volumes in this greatly expanded Fifth Edition deal with measurement devices and analyzers Volume one Measurement and Safety covers safety sensors and the detectors of physical properties while volume two Analysis and Analysis describes the measurement of such analytical properties as composition Complete with 245 alphabetized chapters and a thorough index for quick access to specific information the IAEH Fifth Edition is a must have reference for instrument and automation engineers working in the chemical oil gas pharmaceutical pollution energy plastics paper wastewater food etc industries Polymeric Materials Encyclopedia, Twelve Volume Set Joseph C. Salamone, 2020-07-17 The Polymeric Materials Encyclopedia presents state of the art research and development on the synthesis properties and applications of polymeric materials This groundbreaking work includes the largest number of contributors in the world for a reference publication in polymer science and examines many fields not covered in any other reference With multiple articles on many subjects the encyclopedia offers you a broad based perspective on a multitude of topics as well as detailed research information figures tables illustrations and references Updates published as new research unfolds will continue to provide you with the latest advances in polymer science and will keep the encyclopedia at the forefront of the field well into the future From novices to experienced researchers in the field anyone and everyone working in polymer science today needs this complete assessment of the state of the art The entire 12 volume set will be available in your choice of printed or CD ROM format **ASHRAE Handbook & Product Directory** ,1975

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