

| | | |
|---|--|---|
| <p>Double-Fillet Welding Symbol</p> <p>Fillet Weld Size — $\frac{1}{8}$</p> <p>Length — $\frac{5}{16}$</p> <p>Pitch (Distance Between Centers of Segments) — 4</p> <p>Omission of Length Indicates that Weld Extends Between Abrupt Changes in Direction or as Dimensioned</p> | <p>Chain Intermittent Fillet Welding Symbol</p> <p>Pitch (Distance Between Centers of Segments) — $\frac{5}{16}$</p> <p>Fillet Weld Size (Length of Leg) — 2-6</p> <p>Length of Segments — 2-6</p> | <p>Staggered Intermittent Fillet Welding Symbol</p> <p>Pitch (Distance Between Centers of Segments) — $\frac{1}{2}$</p> <p>Fillet Weld Size (Length of Leg) — 3-6</p> <p>Length of Segments — 3-6</p> |
| <p>Plug Welding Symbol</p> <p>Included Angle of Countersink — 30°</p> <p>Plug Weld Size (Diameter of Hole at Root) — $\frac{3}{4}$</p> <p>Depth of Filling (Omission Indicates Filling is Complete) — 1</p> | <p>Back Welding Symbol</p> <p>Back Weld</p> <p>1st Operation</p> <p>2nd Operation</p> | <p>Backing Welding Symbol</p> <p>Backing Weld</p> <p>1st Operation</p> <p>2nd Operation</p> |
| <p>Spot Welding Symbol</p> <p>Spot Weld Size — $\frac{1}{2}$</p> <p>Number of Welds — 50</p> <p>Process — P</p> | <p>Stud Welding Symbol</p> <p>Stud Size — $\frac{1}{2}$</p> <p>Pitch — 5</p> <p>Number of Studs — P</p> | <p>Seam Welding Symbol</p> <p>Seam Weld Size — $\frac{1}{2}$</p> <p>Increment Length — 5-6</p> <p>Process — P</p> |
| <p>Square-Groove Welding Symbol</p> <p>Groove Weld Size — $\frac{3}{16}$</p> <p>Root Opening — $\frac{1}{8}$</p> <p>Process — P</p> | <p>V-Groove Welding Symbol</p> <p>Depth of Bevel — $\frac{3}{8}$ ($\frac{1}{2}$)</p> <p>Groove Weld Size — $\frac{1}{8}$</p> <p>Groove Angle — 30°</p> <p>Root Opening — P</p> | <p>Double-Bevel-Groove Welding Symbol</p> <p>Groove Weld Size — $\frac{1}{2}$</p> <p>Root Opening — 1-1/4</p> <p>Process — P</p> |
| <p>Symbol with Backgouging</p> <p>Depth of Bevel — $\frac{1}{4}$</p> <p>Process — P</p> <p>Back Gouge</p> | <p>Flare-V-Groove Welding Symbol</p> <p>Groove Weld Size — $\frac{1}{4}$</p> <p>Process — P</p> | <p>Flare-Bevel-Groove Welding Symbol</p> <p>Groove Weld Size — $\frac{1}{4}$</p> <p>Process — P</p> |
| <p>Multiple Reference Lines</p> <p>1st Operation On Line Nearest Arrow</p> <p>2nd Operation</p> <p>3rd Operation</p> | <p>Complete Joint Penetration</p> <p>Indicates Complete Joint Penetration Regardless of Type of Weld or Joint Geometry</p> <p>Process — P</p> | <p>Edge Welding Symbol</p> <p>Edge Weld Size — $\frac{1}{8}$</p> <p>Process — P</p> |
| <p>Flush or Upset Welding Symbol</p> <p>Process Reference — P</p> | <p>Stitch-Thru Symbol</p> <p>Root Reinforcement — $\frac{1}{2}$</p> <p>Process — P</p> | <p>Joint with Backing</p> <p>Process Reference — P</p> |
| <p>Joint with Spacer</p> <p>Process Reference — P</p> | <p>Flush Contour Symbol</p> <p>Process Reference — P</p> | <p>Convex Contour Symbol</p> <p>Process Reference — P</p> |
| <p>With Modified Groove Weld Symbol</p> <p>Process Reference — P</p> | <p>Double-Bevel Groove</p> <p>Process Reference — P</p> | <p>Double-Bevel Groove</p> <p>Process Reference — P</p> |

It should be understood that these charts are intended only as shop aids. The only complete and official presentation of the standard welding symbols is in AWS A2.4-98, Standard Symbols for Welding, Brazing, and Nondestructive Examination.

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