

# 145 AMP WIRE FEED MIG WELDER



ITEM NO. 83145

STEEL THICKNESS CHART									
24ga	22ga	20ga	18ga	16ga	14ga	12ga	1/8"	3/16"	1/4"

DC STRAIGHT POLARITY  
DC REVERSE POLARITY

WIRE SPEED



HEAT SELECTOR



MADE IN  
U.S.A.

POWER



ON

OFF

WELDING CAN BE INJURIOUS TO OPERATOR AND PERSONS IN THE WORK AREA. CONSULT INSTRUCTION MANUAL BEFORE OPERATING.  
INPUT VOLTS 240V PRIMARY AMPS 32 SINGLE PHASE 60 CYCLE RATED SECONDARY AMPS 130 AT 25.4 AMP VOLTS. MAXIMUM DCV 32. DUTY CYCLE 30%  
MAXIMUM FLOWING GAS 40-45 PSI. 15-20 VOLTS. 30% CYCLE. MODEL 117-300

WELDING OR GASLESS OPERATION

# Century 145 Mig Welder Manual

**K Payea**



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