

CROWN

DRIVE UNIT

Drive Unit

Preparation

The truck must be raised in order to remove the drive unit. See chapter M1 for instructions.

Auxiliary Equipment

- Fork lift truck with sufficient capacity, lift height and fork length to raise the truck.
- Safety device for the forks of the lifting truck to keep the raised truck in position.
- A hard wooden block (minimum surface area of 200 x 200 mm, 60 mm high) or another suitable support to secure the truck after removing the drive unit.
- Suitable device to keep the drive assembly vertical when the truck is raised. This device should also be suitable for transporting the assembly.

Removal

Disconnect the battery and remove the key.

Prevent the truck from being switched on again.

Remove the engine compartment panel and the wiring (C).

Remove the stop screw (D).

WARNING
 AFTER WORK UNDER A SUSPENDED LOAD
 A PERSON INJURED COULD RESULT IF THE TRUCK IS SUDDENLY LOWERED

Remove the electrical connections to the motor and the brakes (E).

Remove the cam plate (A) and the switch plate (B) if present.

Open the chain tensioner (F) and remove the chain.

Attach the truck to a fork lift and prevent it from sliding away. Or use a crane (chapter M1), but do not get close.

Fit the device to support the drive assembly.



Remove the six mounting screws (F) from the drive unit.

Raise the truck until the drive assembly below the chassis is free.

Refit the slacking.

Lower the truck sideways in relation to the drive assembly and place the 60 mm high hard wooden block underneath the slacking (all around).

Lower the drive assembly onto a workbench with the drive wheel facing upwards. Use a suitable retaining device to do this.

Crown Tv Manual

F Rizvi



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