

## ENGINE

### REMOVE AND REINSTALL

#### Models 754-755-780-53000-53001-53008

To remove engine assembly, loosen hood locks and tilt hood forward. On electric start models, disconnect battery cables and remove battery. Disconnect wires from starter-generator and ignition coil or magneto. On all models, disconnect throttle and choke control cables. Unbolt and remove belt guard from right side of engine. Remove engine draw bolt from front of tractor frame, then remove engine mounting bolts. Remove drive belts from engine and lift engine from tractor.

Reinstall engine by reversing removal procedure. Adjust engine drive belts as follows: Tighten engine drive belts as move engine forward to tighten belts. Make certain engine drive pulley and pulley on jackshaft are aligned, then tighten engine mounting bolts.

#### Models 768-772-773-775-776

To remove engine assembly, unbolt and remove hood. Disconnect and remove battery on electric start models. Disconnect starter-generator and ignition wires. Detach throttle and choke control cable from engine. Remove drive belts from engine drive pulley on underside of tractor. Remove engine mounting bolts and lift engine from tractor.

#### Models 52072-52073-52080-52081-52082-52083-53033-53034-53038-53039

To remove engine assembly, remove hood assembly and disconnect battery cables. Lift fender and seat support and turn belt adjusting nut on top of frame counter-clockwise  $\frac{1}{2}$  to 1½ turns. Remove main drive belt and crankshaft pulley. Disconnect electrical wiring, throttle and choke cables. Shut off fuel valve and disconnect fuel line at carburetor. Remove engine mounting bolts and lift engine from tractor. To reinstall engine, reverse removal procedure. Adjust drive belt as required.

#### All Other Models

To remove engine assembly, unfasten and tilt hood forward. Disconnect battery cables and remove battery. Disconnect starter-generator and ignition wires. Unbolt drive shaft coupler from rear of engine. Disconnect pto control rod from front pto assembly. Remove pto drive belt. Disconnect throttle and choke cables. Drain engine oil. Unbolt engine from engine base (oil pan) and lift engine from tractor.

**NOTE:** Engine base is bolted to side and bottom of frame rails and is the front axle

support. To remove engine base, support tractor frame, remove front axle pivot pin, then unbolt and remove base.

When reinstalling engine, use new engine base gasket and refill with correct engine oil.

### OVERHAUL

#### All Models

Engine make and model are listed at the beginning of this section. To overhaul engine components and accessories, refer to Briggs & Stratton and Kohler sections of this manual.

## CLUTCH AND BRAKE

The clutch used on all gear drive models is belt idler type and is operated by clutch-brake pedal. When pedal is depressed, clutch idler tension is removed from transaxle drive belt. This allows clutch drive pulley to turn free within transaxle drive belt. At this time, brake band is drawn tight on brake drum, or caliper brake is tightened on brake disc, stopping tractor motion.

Models 774, 867, 53008, 53004, 53010, 53020, 53022, 53027 and 53028 are equipped with a hydrostatic transmission. When pedal on left side of tractor is depressed, drive control linkage is moved to neutral position and hydrostatic transmission dynamically brakes tractor. A mechanical parking brake is also provided.

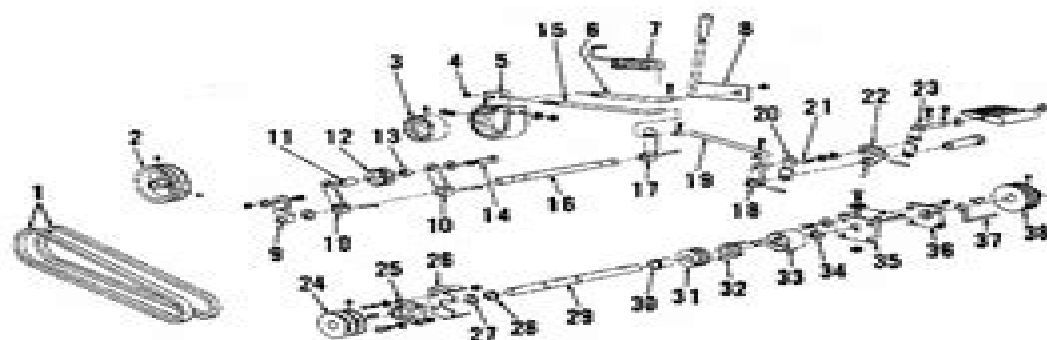


Fig. G11 — Exploded view of clutch-brake system used on Models 754, 755, 780, 53000, 53001 and 53008.

- |                         |                  |                        |                         |
|-------------------------|------------------|------------------------|-------------------------|
| 1. Transaxle belt       | 25. Idler arm    | 35. Bracket            | 75. Jackshaft           |
| 2. Clutch idler spring  | 26. Idler pulley | 36. Roll               | 76. Housing             |
| 3. Bracket              | 27. Idler pulley | 37. Adjusting plate    | 77. Clutch drive pulley |
| 4. Pedal                | 28. Idler pulley | 38. Clutch-brake pedal | 78. Spring              |
| 5. Brake drum           | 29. Idler pulley | 39. Clutch-brake pedal | 79. Spring drive idler  |
| 6. Adjusting nut        | 30. Idler pulley | 40. Jackshaft input    | 80. Spring drive idler  |
| 7. Brake band           | 31. Idler pulley | 41. Idler pulley       | 81. Spring drive idler  |
| 8. Drive band           | 32. Idler pulley | 42. Idler pulley       | 82. Spring drive idler  |
| 9. Clutch idler spring  | 33. Idler pulley | 43. Idler pulley       | 83. Spring drive idler  |
| 10. Clutch idler spring | 34. Idler pulley | 44. Idler pulley       | 84. Spring drive idler  |
| 11. Transaxle belt      | 35. Idler pulley | 45. Idler pulley       | 85. Spring drive idler  |
| 12. Clutch drive pulley | 36. Idler pulley | 46. Idler pulley       | 86. Spring drive idler  |
| 13. Brake band          | 37. Idler pulley | 47. Idler pulley       | 87. Spring drive idler  |
| 14. Caliper brake       | 38. Idler pulley | 48. Idler pulley       | 88. Spring drive idler  |
| 15. Brake drum          | 39. Idler pulley | 49. Idler pulley       | 89. Spring drive idler  |
| 16. Brake disc          | 40. Idler pulley | 50. Idler pulley       | 90. Spring drive idler  |
| 17. Clutch idler spring | 41. Idler pulley | 51. Idler pulley       | 91. Spring drive idler  |
| 18. Idler pulley        | 42. Idler pulley | 52. Idler pulley       | 92. Spring drive idler  |
| 19. Clutch-brake pedal  | 43. Idler pulley | 53. Idler pulley       | 93. Spring drive idler  |
| 20. Idler pulley        | 44. Idler pulley | 54. Idler pulley       | 94. Spring drive idler  |
| 21. Idler pulley        | 45. Idler pulley | 55. Idler pulley       | 95. Spring drive idler  |
| 22. Idler pulley        | 46. Idler pulley | 56. Idler pulley       | 96. Spring drive idler  |
| 23. Idler pulley        | 47. Idler pulley | 57. Idler pulley       | 97. Spring drive idler  |
| 24. Idler pulley        | 48. Idler pulley | 58. Idler pulley       | 98. Spring drive idler  |
| 25. Idler pulley        | 49. Idler pulley | 59. Idler pulley       | 99. Spring drive idler  |
| 26. Idler pulley        | 50. Idler pulley | 60. Idler pulley       | 100. Spring drive idler |

### ADJUSTMENT

#### Models 754-755-780-53000-53001-53008

The clutch idler is spring loaded and requires no adjustment. The clutch-brake pedal (23—Fig. G11) can be adjusted by loosening bolt (21) and moving pedal on adjusting plate (22). When desired pedal position is obtained, tighten bolt (21).

Adjust brake by turning adjusting nut (4) on rear of brake rod (15). Depress clutch-brake pedal and check to see that brake band (5) does not tighten on brake drum (3) until clutch idler tension is removed from transaxle drive belts.

#### Models 768-772-773-775-776

To adjust clutch, refer to Fig. G12. Remove spring clip and clevis pin from clutch rod clevis. Turn clevis to adjust clutch action. Brake rod should not contact rear of slot in frame when clutch-brake pedal is depressed. Drive belt should be renewed if adjustment will not prevent contact between rod and rear of slot.

To adjust brake, first check clutch adjustment. Turn adjusting nut shown in Fig. G13. Brake should engage when clutch-brake pedal is depressed but should not drag when clutch is engaged.

#### Models 774-867-53003-53004-53010-53020-53027-53028

These models use a hydrostatic transmission and are not equipped with an engine disconnect clutch. Refer to HYDROSTATIC TRANSMISSION section for adjustment of control linkage.

# Gilson Workshop Manual

**Raffaela Di Napoli**



## **Gilson Workshop Manual:**

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## **Table of Contents Gilson Workshop Manual**

1. Understanding the eBook Gilson Workshop Manual
  - The Rise of Digital Reading Gilson Workshop Manual
  - Advantages of eBooks Over Traditional Books
2. Identifying Gilson Workshop Manual
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Gilson Workshop Manual
  - User-Friendly Interface
4. Exploring eBook Recommendations from Gilson Workshop Manual
  - Personalized Recommendations
  - Gilson Workshop Manual User Reviews and Ratings
  - Gilson Workshop Manual and Bestseller Lists
5. Accessing Gilson Workshop Manual Free and Paid eBooks
  - Gilson Workshop Manual Public Domain eBooks

- Gilson Workshop Manual eBook Subscription Services
- Gilson Workshop Manual Budget-Friendly Options
- 6. Navigating Gilson Workshop Manual eBook Formats
  - ePub, PDF, MOBI, and More
  - Gilson Workshop Manual Compatibility with Devices
  - Gilson Workshop Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Gilson Workshop Manual
  - Highlighting and Note-Taking Gilson Workshop Manual
  - Interactive Elements Gilson Workshop Manual
- 8. Staying Engaged with Gilson Workshop Manual
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Gilson Workshop Manual
- 9. Balancing eBooks and Physical Books Gilson Workshop Manual
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Gilson Workshop Manual
- 10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
- 11. Cultivating a Reading Routine Gilson Workshop Manual
  - Setting Reading Goals Gilson Workshop Manual
  - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Gilson Workshop Manual
  - Fact-Checking eBook Content of Gilson Workshop Manual
  - Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
  - Utilizing eBooks for Skill Development
  - Exploring Educational eBooks

## 14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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