



Department of Mechanical Engineering
Automation in Production
VIII Sem.
Sub – Automation in Production

Course Outcome

1. To understand the basics of industrial automation.
2. To work on part programming languages used in CNC.
3. To develop programs for simple robot applications.
4. To design automated storage and retrieval systems
5. To implement GT, CAPP and FMS concepts in manufacturing.
6. To use various quality inspection techniques including machine vision and CMM.

List of Experiments

Expt. No	Name of the experiment	Course Outcome mapping
1	Case study on automated system of any industry.	CO1, CO2
2	Practice programming on manual part program.	CO2
3	Practice programming on APT.	CO2
4	Demonstration on robot.	CO1, CO2, CO3
5	Performance on robot.	CO1, CO2, CO3
6	Demonstration on CNC lathe.	CO1, CO2
7	Performance on CNC lathe.	CO1, CO2
8	Performance and simulation with CNC lathe software.	CO1, CO2
9	Demonstration on CNC milling.	CO1, CO2
10	Performance on CNC milling.	CO1, CO2
11	Performance and simulation with CNC milling software.	CO1, CO2
12	Case study on computer aided process planning	CO1, CO4
13	Case study on part coding and group technology	CO1, CO5
14	Case study on computer aided quality control	CO1, CO4, CO6
15	Case study on flexible manufacturing system	CO2, CO5
16	Open Ended Experiment on FFT Analyzer	

Ghrce Lab Manual

G Psacharopoulos



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Table of Contents Ghrce Lab Manual

1. Understanding the eBook Ghrce Lab Manual
 - The Rise of Digital Reading Ghrce Lab Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Ghrce Lab Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Ghrce Lab Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Ghrce Lab Manual
 - Personalized Recommendations
 - Ghrce Lab Manual User Reviews and Ratings
 - Ghrce Lab Manual and Bestseller Lists
5. Accessing Ghrce Lab Manual Free and Paid eBooks
 - Ghrce Lab Manual Public Domain eBooks

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- Ghrce Lab Manual eBook Subscription Services
 - Ghrce Lab Manual Budget-Friendly Options
6. Navigating Ghrce Lab Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Ghrce Lab Manual Compatibility with Devices
 - Ghrce Lab Manual Enhanced eBook Features
 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Ghrce Lab Manual
 - Highlighting and Note-Taking Ghrce Lab Manual
 - Interactive Elements Ghrce Lab Manual
 8. Staying Engaged with Ghrce Lab Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Ghrce Lab Manual
 9. Balancing eBooks and Physical Books Ghrce Lab Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Ghrce Lab Manual
 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
 11. Cultivating a Reading Routine Ghrce Lab Manual
 - Setting Reading Goals Ghrce Lab Manual
 - Carving Out Dedicated Reading Time
 12. Sourcing Reliable Information of Ghrce Lab Manual
 - Fact-Checking eBook Content of Ghrce Lab Manual
 - Distinguishing Credible Sources
 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks

14. Embracing eBook Trends

- Integration of Multimedia Elements
- Interactive and Gamified eBooks

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