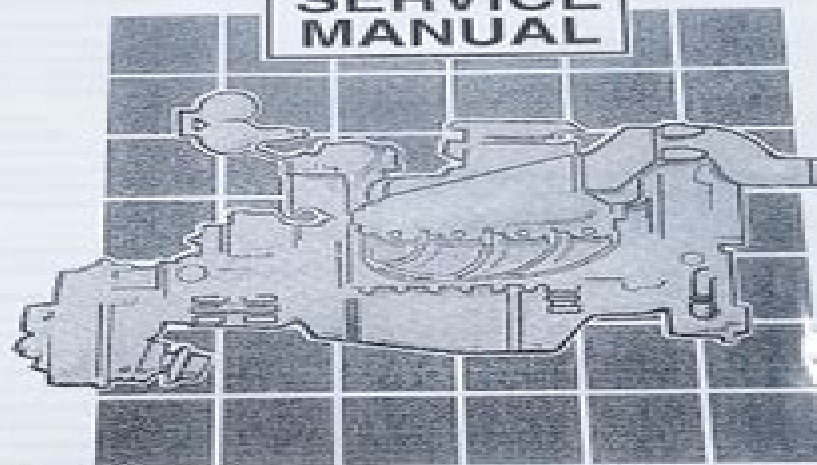



Crusader
E N G I N E S

**SERVICE
MANUAL**



GASOLINE INBOARD ENGINES
1980 THRU 1992

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