



Image may not reflect actual engine

### SPECIFICATIONS

#### I-6, 4-Stroke-Cycle-Diesel

Displacement	18.1 L (1106 in <sup>3</sup> )
Rated Engine Speed	1800
Bore	145 mm (5.7 in.)
Stroke	183 mm (7.2 in.)
Aspiration	Turbocharged-Aftercooled
Governor	Electronic
Cooling System	Keel-Cooled/ Heat-Exchanger Cooled
Weight, Net Dry (approx.)	
Keel-Cooled	1539 kg (3394 lb)
Heat Exchanger-Cooled	1673 kg (3688 lb)
Refill Capacity	
Cooling System	45.8 L (12.1 gal)
Lube Oil System	64 L (16.9 gal)
Oil Change Interval	500 hours
Caterpillar Diesel Engine Oil 10W30 or 15W40	
Rotation (from flywheel end)	Counterclockwise
Flywheel and flywheel housing	SAE No. 1 and SAE No. 0
Flywheel Teeth	
SAE No. 1	113
SAE No. 0	136
Maximum Exhaust Backpressure	6.7 kPa (26.9 in. water)

### STANDARD EQUIPMENT

#### Air Inlet System

Corrosion-resistant sea water aftercooler, air cleaner/fumes disposal (closed system), jacket water cooled turbocharger, turbocharger inlet O/D straight connection

#### Control System

Electronic governing (A4), programmable low idle, electronic diagnostics and fault logging, fuel/air ratio control, electronic throttle position sensor

#### Cooling System

Thermostat and housing, block heater (1500W, 120V AC current), gear-driven jacket water pump, self priming, gear-driven sea water pump with bronze impeller, titanium plate type heat exchanger or separate circuit keel cooling

#### Exhaust System

Watercooled exhaust manifold and turbocharger, round-flanged outlet

#### Flywheel and Flywheel Housings

Standard SAE No. 1 flywheel and flywheel housing, 113 teeth, SAE standard rotation; optional SAE No. 0 flywheel and flywheel housing, 136 teeth, SAE standard rotation

#### Fuel System

Fuel filter, RH service on port, LH service on starboard; fuel transfer pump; fuel priming pump; flexible fuel lines

#### Instrumentation

Electric service meter, instrument panel (24V), start/stop switch, emergency stop button, maintenance due light, diagnostic light, warning light, maintenance clear switch, start motor magnetic switch, 15 and 3A breakers

#### Lube System

Crankcase breather; oil cooler; spin-on oil filter, RH service on port, LH service on starboard; center sump deep oil pan; oil filter; dipstick, RH service on port, LH service on starboard; gear-driven oil pump

#### Mounting System

Adjustable front support

#### Power Take-Offs

Hydraulic pump drive, SAE A, 11 tooth spline, 46 ft-lbs max torque, counterclockwise as viewed from front of the engine looking into the drive and turns 1.41 x engine speed, 292 mm crankshaft pulley, 15.88 mm width

#### General

Vibration damper; lifting eyes, RH or LH service options; literature; variable engine wiring; upper rear-facing customer wiring connector and service tool connections

#### ISO Certification

Factory-designed systems built at Caterpillar ISO 9001:2000 certified facilities.

# C18 Acert Marine Engine Installation Guide

**John M. Fleming**



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*The Waterways Journal* ,2008      Marine Engines Caterpillar. Engine division,198?      **Marine Engine Installation guide** Lister-Petters Limited,2010      **Cat Marine Engine Application and Installation Guide** Caterpillar Tractor Company,1977      **Installation, Operation, and Maintenance Instructions for Universal Marine Engines** Universal Motor Company, Oshkosh, Wis,195?      *Installation Planning Guide* Norcontrol Simulation,Atlantis Aerospace Corporation,Marine Offshore Simulator Training and Research Centre (St. John's, N.L.),1992      Installation, Operation and Maintenance Instructions for Universal Marine Engines ,194?      **Marine Installation Manual** ,1956      **Installation, Operation and Maintenance Instructions for Universal Marine Engines** Universal Motor Company,      The Boat Owner's Guide to Engine Installation Peter F. Caplen,1997 A guide for the enthusiastic amateur using a working example to illustrate the installation of a marine engine Topics covered include turbo charging performance and power requirements stern gear and engine beds fuel system installing ancillary services and launching running and testing      **Engine Installation & Service Handbook** ,1997      **Installation Handbook** Volvo Penta (Firm),1969\*      **Engine Installation and Service Handbook** Caterpillar Inc,1994      **How To Run And Install Two And Four-cycle Marine Gasoline Engines** C Von Culin,2023-07-18 How to Run and Install Two and Four Cycle Marine Gasoline Engines is a practical guide for boat owners and marine mechanics With tips on engine maintenance troubleshooting and repair this book is an essential resource for anyone who relies on marine engines This work has been selected by scholars as being culturally important and is part of the knowledge base of civilization as we know it This work is in the public domain in the United States of America and possibly other nations Within the United States you may freely copy and distribute this work as no entity individual or corporate has a copyright on the body of the work Scholars believe and we concur that this work is important enough to be preserved reproduced and made generally available to the public We appreciate your support of the preservation process and thank you for being an important part of keeping this knowledge alive and relevant      *General Instructions for Marine Engines* Sterling Engine Company,1942\*      **Buda "Hivelo" Marine Engines** Buda Company,1931      *Buda Marine Engines* Buda Company,1926      Instruction Manual for Models 256, 272, 292, 312 Interceptor V-8 Marine Engines Eaton Manufacturing Company. Dearborn Marine Engine Division,196?      *Complete Guide to Gasoline Marine Engines* John M. Fleming,2000 After many years in the boating industry and writing countless articles for your favorite boating magazines John Fleming has put his wealth of knowledge into his new book The Complete Guide To Gasoline Marine Engines This book is not limited to the routine maintenance tasks or simple repairs that many engine books detail These pages take the reader deep inside the engine by discussing the design function and results of the entire engine system The book s design allows the reader to start with the basics and progress through each skill level until a thorough understanding of engines is achieved Although this book delves deeply into the technical aspects of engines to more clearly relate the repair procedures the

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