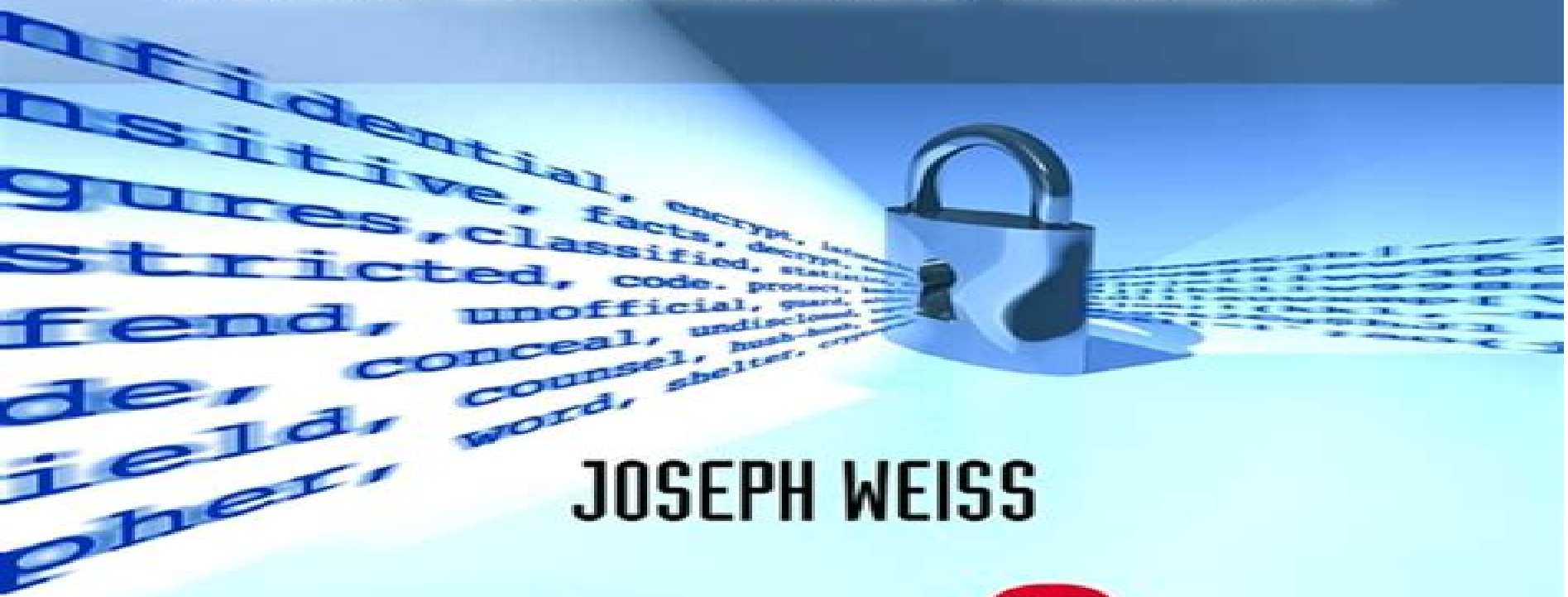


PROTECTING INDUSTRIAL CONTROL SYSTEMS FROM ELECTRONIC THREATS



JOSEPH WEISS



MOMENTUM PRESS

By Joseph Weiss Protecting Industrial Control Systems From Electronic Threats

Dennis L. Brandl, Donald E. Brandl



By Joseph Weiss Protecting Industrial Control Systems From Electronic Threats:

Protecting Industrial Control Systems from Electronic Threats Joseph Weiss, 2010 Aimed at both the novice and expert in IT security and industrial control systems ICS this book will help readers gain a better understanding of protecting ICSs from electronic threats Cyber security is getting much more attention and SCADA security Supervisory Control and Data Acquisition is a particularly important part of this field as are Distributed Control Systems DCS Programmable Logic Controllers PLCs Remote Terminal Units RTUs Intelligent Electronic Devices IEDs and all the other field controllers sensors drives and emission controls that make up the intelligence of modern industrial buildings and facilities Some Key Features include How to better understand the convergence between Industrial Control Systems ICS and general IT systems Insight into educational needs and certifications How to conduct Risk and Vulnerability Assessments Descriptions and observations from malicious and unintentional ICS cyber incidents Recommendations for securing ICS

America the Vulnerable Joel Brenner, 2011-09-29 Now available in a new edition entitled GLASS HOUSES Privacy Secrecy and Cyber Insecurity in a Transparent World A former top level National Security Agency insider goes behind the headlines to explore America's next great battleground digital security An urgent wake up call that identifies our foes unveils their methods and charts the dire consequences for government business and individuals Shortly after 9 11 Joel Brenner entered the inner sanctum of American espionage first as the inspector general of the National Security Agency then as the head of counterintelligence for the director of national intelligence He saw at close range the battleground on which our adversaries are now attacking us cyberspace We are at the mercy of a new generation of spies who operate remotely from China the Middle East Russia even France among many other places These operatives have already shown their ability to penetrate our power plants steal our latest submarine technology rob our banks and invade the Pentagon's secret communications systems Incidents like the WikiLeaks posting of secret U S State Department cables hint at the urgency of this problem but they hardly reveal its extent or its danger Our government and corporations are a glass house all but transparent to our adversaries Counterfeit computer chips have found their way into our fighter aircraft the Chinese stole a new radar system that the navy spent billions to develop our own soldiers used intentionally corrupted thumb drives to download classified intel from laptops in Iraq And much more Dispatches from the corporate world are just as dire In 2008 hackers lifted customer files from the Royal Bank of Scotland and used them to withdraw 9 million in half an hour from ATMs in the United States Britain and Canada If that was a traditional heist it would be counted as one of the largest in history Worldwide corporations lose on average 5 million worth of intellectual property apiece annually and big companies lose many times that The structure and culture of the Internet favor spies over governments and corporations and hackers over privacy and we've done little to alter that balance Brenner draws on his extraordinary background to show how to right this imbalance and bring to cyberspace the freedom accountability and security we expect elsewhere in our lives In *America the Vulnerable* Brenner offers a chilling and

revelatory appraisal of the new faces of war and espionage virtual battles with dangerous implications for government business and all of us

Control System Migrations Daniel Roessler, 2013-08-29 This new book by the original developer of the BACnet standards explains how BACnet's protocols manage all basic building functions in a seamless integrated way BACnet is a data communication protocol for building automation and control systems developed within ASHRAE in cooperation with ANSI and the ISO This book explains how BACnet works with all major control systems including those made by Honeywell Siemens and Johnson Controls to manage everything from heating to ventilation to lighting to fire control and alarm systems BACnet is used today throughout the world for commercial and institutional buildings with complex mechanical and electrical systems Contractors architects building systems engineers and facilities managers must all be cognizant of BACnet and its applications With a real seat at the table you'll find it easier to understand the intent and use of each of the data sharing techniques controller requirements and opportunities for interoperability between different manufacturers controllers and systems Highlights include A review of the history of BACnet and its essential features including the object model data links network technologies and BACnet system configurations Comprehensive coverage of services including object access file access remote device management and BACnet 2012's new alarm and event capabilities Insight into future directions for BACnet including wireless networking network security the use of IPv6 extensions for lifts and escalators and a new set of BACnet Web Services Extensive reference appendices for all objects and services and Acronyms and abbreviations

Real-Time Control of the Industrial Enterprise Peter Martin, Walter Boyes, 2014-06-12 In today's world of manufacturing it's possible to be efficient but not profitable How is this possible While today's manufacturing process control is real time enterprise management remains transactional and accounting systems remain structured for early 1800s piecework Why are almost all of the productivity gains in manufacturing arising from better automation and control of processes continuous batch hybrid or discrete and not from better chemistry design management or financial controls This book shows you exactly why this has happened and just how to fix it The author details how automation and control can be applied to the supply chain the enterprise and to financial management Inside you'll learn How to use the principles of real time process control to better manage measure and control manufacturing businesses both horizontally and vertically How to achieve much greater speed of information transfer for improved control over supply chain and distribution and How totally integrated inventory control automated manufacturing automated customer service and smart pricing control ultimately lead to higher profits

Tuning and Control Loop Performance, Fourth Edition Gregory K. McMillan, 2014-12-18 Tuning and Control Loop Performance Fourth Edition provides the knowledge to eliminate the misunderstandings realize the difference between theoretical and industrial application of PID control address practical difficulties improve field automation system design use the latest PID features and ultimately get the best tuning settings that enables the PID to achieve its full potential The proportional integral derivative PID controller is the heart of every control

system in the process industry Given the proper setup and tuning the PID has proven to have the capability and flexibility needed to meet nearly all of industry s basic control requirements However the information to support the best use of these features has fallen behind the progress of improved functionality Additionally there is considerable disagreement on the tuning rules that largely stems from a misunderstanding of how tuning rules have evolved and the lack of recognition of the effect of automation system dynamics and the incredible spectrum of process responses disturbances and performance objectives

Human Factors in Process Plant Operation David A. Strobhar,2014-07-01 Call it the Human element in how a refining and chemical process operation is run the other side of the machine and control system operation equation Its value is in lives protected and money saved This plain English guide to the principles of human factors will enable operations and control personnel both the experienced and uninitiated to understand how to successfully incorporate the concepts within their own plants Through real world examples the author explains how human factors engineering concepts do and must dovetail with process plant design and operation Offering practical insights the book lays out the principles of human system interactions and how they must be incorporated into any plant and control system from the get go in order to ensure safe and efficient operations Control engineers and operations managers will gain incomparable inside the industry experience from Clear discussion of performance shaping factors In depth discussion of key variables in terms of workload and staffing A detailed analysis of the all important human machine interface including content and format How to planning for system demands and levels of automation Invaluable guidance on worker selection and training along with sample procedures and job aids and Tools for investigation of incidents and near misses from the human perspective

Handbook of SCADA/Control Systems Security Robert Radvanovsky,Jacob Brodsky,2016-05-10 This comprehensive handbook covers fundamental security concepts methodologies and relevant information pertaining to supervisory control and data acquisition SCADA and other industrial control systems used in utility and industrial facilities worldwide Including six new chapters six revised chapters and numerous additional figures photos and illustrations it addresses topics in social implications and impacts governance and management architecture and modeling and commissioning and operations It presents best practices as well as methods for securing a business environment at the strategic tactical and operational levels

Glitch Jeff Papows Ph.D.,2010-08-25 Don t Let Software Failures Destroy Your Business The growing impact of software failures on brands customers and business performance How to govern software more effectively prepare for glitches and mitigate their impact By Jeff Papows Ph D one of the world s most experienced software executives Your software systems are the heart of your business and they may be vulnerable In Glitch industry leader Jeff Papows Ph D outlines the three converging forces that are leading to the proliferation of glitches Papows explains why and how these glitches are affecting businesses government agencies and consumers and provides recommendations as to what we can do about them Written for senior decision makers Papows explains why the risks of software failure are growing worse not better and shows how software

glitches can destroy both your profitability and your reputation He also introduces proven governance techniques that can help you systematically find and fix weaknesses in the way you build buy and manage software Don't fall victim to the next business software disaster Read *Glitch* and learn about the cultural technical and business issues behind software glitches so you can proactively prevent them

Glass Houses Joel Brenner, 2013-08-27 A chilling and revelatory appraisal of the new faces of espionage and warfare on the digital battleground Shortly after 9/11 Joel Brenner entered the inner sanctum of American espionage first as the inspector general of the National Security Agency then as the head of counterintelligence for the director of National Intelligence He saw at close range the battleground on which adversaries are attacking us cyberspace Like the rest of us governments and corporations inhabit glass houses all but transparent to a new generation of spies who operate remotely from such places as China the Middle East Russia and even France In this urgent wake up call Brenner draws on his extraordinary background to show what we can and cannot do to prevent cyber spies and hackers from compromising our security and stealing our latest technology

Automated Weighing Technology Ralph Closs, Henry Vandelinde, 2013-07-18 Weighing items and bulk materials is one of the most essential functions of industrial enterprise and automating those tasks is at the heart of efficient materials management This concise introduction to the principles and applications of automated weighing is the first book to specifically address the challenges and uses of automated controls for both static weighing and ongoing dynamic weighing It offers you Thorough explanation of the basic theory and procedures of static and dynamic weight measurement Explanations of how a suite of widely used controllers and sensors from Siemens can achieve maximal efficiency in weighing operations Practical steps to incorporate automated weight systems into bulk materials handling Guidance on dynamic weighing including belt scales weightbelt conveyors and solids flowmeters and Detailed applications in mining operations food processing and agricultural operations

Understanding Ultrasonic Level Measurement Stephen Milligan, Henry Vandelinde, Michael Cavanagh, 2013-01-19 Ultrasonics is a reliable and proven technology for level measurement It has been used for decades in many diverse industries such as water treatment mining aggregates cement and plastics Ultrasonics provides superior inventory accuracy process control and user safety *Understanding Ultrasonic Level Measurement* is a comprehensive resource in which you will learn about the history of ultrasonics and discover insights about its systems installation and applications This book is designed with many user friendly features and vital resources including Real life application stories Diagrams and recommendations that aid both the novice and advanced user in the selection and application of an ultrasonic level measurement system Glossary of terminology

Quality Recognition & Prediction Shoichi Teshima, 2012-06-15 The Mahalanobis Taguchi data handling and pattern recognition system is widely established built and extended from the original quality control precepts of Genichi Taguchi But the MT system is not always well understood This new book makes the system much more vivid and concrete with real life applications in a wide variety of disciplines from industry to general commerce The book offers a clear computational method

to show the user how to actually apply the system to real manufacturing control problems With the renowned international industry background of the three authors and their historic ties to Genichi Taguchi this book will bring a unique insight into how to get the most benefits from the MT System The book offers an overview of pattern recognition issues and the precepts of the MT system explains the merits of the MT System and its computational methods shows how to handle data with the MT System and extract useful information provides a useful comparison of the advantages and disadvantages between traditional Artificial Intelligence systems and the MT system provides case study examples of MT Systems applications Catching the Process Fieldbus James Powell,2012-09-03 Industrial communications are a multidimensional occasionally confusing mixture of fieldbuses software packages and media The intent of this book is to make it all accessible When industrial controls communication is understood and then installed with forethought and care network operation can be both beneficial and painless To that end the book is designed to speak to you whether you re a beginner or interested newbie the authors guide you through the bus route to communication success However this is not a how to manual Rather think of it as a primer laying the groundwork for controls communication design providing information for the curious to explore and motivation for the dedicated to go further **Cyberwarfare** Kristan Stoddart,2022-11-18 This book provides a detailed examination of the threats and dangers facing the West at the far end of the cybersecurity spectrum It concentrates on threats to critical infrastructure which includes major public utilities It focusses on the threats posed by the two most potent adversaries competitors to the West Russia and China whilst considering threats posed by Iran and North Korea The arguments and themes are empirically driven but are also driven by the need to evolve the nascent debate on cyberwarfare and conceptions of cyberwar This book seeks to progress both conceptions and define them more tightly This accessibly written book speaks to those interested in cybersecurity international relations and international security law criminology psychology as well as to the technical cybersecurity community those in industry governments policing law making and law enforcement and in militaries particularly NATO members *Plant IT* Dennis L. Brandl,Donald E. Brandl,2012-11-14 Information Technology IT is an important element of plant floor operations and Dennis Brandl s monthly column on Manufacturing IT in Control Engineering magazine covers IT aspects that are critical to modern manufacturing This book expands on the magazine s explanations of the concepts and tools needed to achieve higher manufacturing productivity and efficiencies Written for manufacturing professionals the book overviews the wide range of IT elements underlying the manufacturing IT environment It provides you with the information to be conversant in IT elements and to effectively manage and participate in manufacturing IT projects Each chapter of the book discusses an IT issue that is important to a manufacturing company including practical programming real world design considerations databases and master data management knowledge management tools and programming languages cyber security managing resource information and regulations And because software engineering is a foundation for all IT elements this book also provides important points about software engineering

and software project management for non software engineers who must manage or participate in IT projects Familiarity with all these topics will help you facilitate cooperation between manufacturing and IT professionals to achieve more effective implementations of plant floor operations IT resulting in increased production productivity and product quality *Zero Day* Robert O'Harrow,2013-01-15 Will the world s next war be fought in cyberspace It s going to happen said former National Defense University Professor Dan Kuehl So much of the world s activity takes place on the internet now including commerce banking and communications the Pentagon has declared war in cyberspace an inevitability For more than a year Washington Post reporter Robert O Harrow has explored the threats proliferating in our digital universe This ebook *Zero Day The Threat in Cyberspace* is a compilation of that reporting With chapters built around real people including hackers security researchers and corporate executives this book will help regular people lawmakers and businesses better understand the mind bending challenge of keeping the internet safe from hackers and security breaches and all out war **Signal** ,2010

A Leader's Guide to Cybersecurity Thomas J. Parenty,Jack J. Domet,2019-12-03 Cybersecurity threats are on the rise As a leader you need to be prepared to keep your organization safe Companies are investing an unprecedented amount of money to keep their data and assets safe yet cyberattacks are on the rise and the problem is worsening No amount of technology resources or policies will reverse this trend Only sound governance originating with the board can turn the tide Protection against cyberattacks can t be treated as a problem solely belonging to an IT or cybersecurity department It needs to cast a wide and impenetrable net that covers everything an organization does from its business operations models and strategies to its products and intellectual property And boards are in the best position to oversee the needed changes to strategy and hold their companies accountable Not surprisingly many boards aren t prepared to assume this responsibility In *A Leader s Guide to Cybersecurity* Thomas Parenty and Jack Domet who have spent over three decades in the field present a timely clear eyed and actionable framework that will empower senior executives and board members to become stewards of their companies cybersecurity activities This includes Understanding cyber risks and how best to control them Planning and preparing for a crisis and leading in its aftermath Making cybersecurity a companywide initiative and responsibility Drawing attention to the nontechnical dynamics that influence the effectiveness of cybersecurity measures Aligning the board executive leadership and cybersecurity teams on priorities Filled with tools best practices and strategies *A Leader s Guide to Cybersecurity* will help boards navigate this seemingly daunting but extremely necessary transition **Robust Control System Networks** Ralph Langner,2011-09-15 From the researcher who was one of the first to identify and analyze the infamous industrial control system malware Stuxnet comes a book that takes a new radical approach to making Industrial control systems safe from such cyber attacks design the controls systems themselves to be robust Other security experts advocate risk management implementing more firewalls and carefully managing passwords and access Not so this book those measures while necessary can still be circumvented Instead this book shows in clear concise detail how a system that has

been set up with an eye toward quality design in the first place is much more likely to remain secure and less vulnerable to hacking sabotage or malicious control. It blends several well established concepts and methods from control theory, systems theory, cybernetics, and quality engineering to create the ideal protected system. The book's maxim is taken from the famous quality engineer William Edwards Deming: "If I had to reduce my message to management to just a few words, I'd say it all has to do with reducing variation." Highlights include:

- An overview of the problem of cyber fragility in industrial control systems
- How to make an industrial control system robust including principal design objectives and overall strategic planning
- Why using the methods of quality engineering like the Taguchi method, SOP, and UML will help to design more armored industrial control systems

Cyber Security Policy Guidebook Jennifer L. Bayuk, Jason Healey, Paul Rohmeyer, Marcus H. Sachs, Jeffrey Schmidt, Joseph Weiss, 2012-04-24

Drawing upon a wealth of experience from academia, industry, and government service, *Cyber Security Policy Guidebook* details and dissects in simple language current organizational cyber security policy issues on a global scale, taking great care to educate readers on the history and current approaches to the security of cyberspace. It includes thorough descriptions as well as the pros and cons of a plethora of issues and documents policy alternatives for the sake of clarity with respect to policy alone. The Guidebook also delves into organizational implementation issues and equips readers with descriptions of the positive and negative impact of specific policy choices. Inside are detailed chapters that:

- Explain what is meant by cyber security and cyber security policy
- Discuss the process by which cyber security policy goals are set
- Educate the reader on decision making processes related to cyber security
- Describe a new framework and taxonomy for explaining cyber security policy issues
- Show how the U.S. government is dealing with cyber security policy issues

With a glossary that puts cyber security language in layman's terms and diagrams that help explain complex topics, *Cyber Security Policy Guidebook* gives students, scholars, and technical decision makers the necessary knowledge to make informed decisions on cyber security policy.

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