

REAR TRANSMISSION—continued

Op. 166 REPLACE REAR TRANSMISSION HOUSING TOP COVER IN RAM CYLINDER HOUSING ASSEMBLY

1. Disconnect lifting links.
2. Remove transmission housing top cover.
3. Remove nut.
4. Replace nut.
5. Replace transmission housing top cover.
6. Reconnect lifting links.

Tools used—Tr. D 947E1. Ram cylinder housing lifting eyebolts.

Op. 166a) Extra to replace ram cylinder housing (with H.P.L.)

1. Remove hydraulic control unit.
2. Remove ram cylinder and piston.
3. Remove ram cylinder rear cover.
4. Remove one lift arm and withdraw shaft.
5. Remove crank arm and connecting rod.
6. Remove oil feed pipe.
7. Remove shaft bearings and spacers.
8. Replace ram cylinder and piston.
9. Replace hydraulic control unit.
10. Replace shaft bearings and spacers.
11. Replace shaft, crank arm and connecting rod.
12. Replace lift arm.

ASSOCIATED OPERATIONS

Demount Op. 167 Replace ram cylinder housing (when H.P.L. is fitted). (Ops. 166 and 166a.)

Export Op. 500-A Replace hydraulic ram cylinder housing. (Ops. 166 and 166a.)

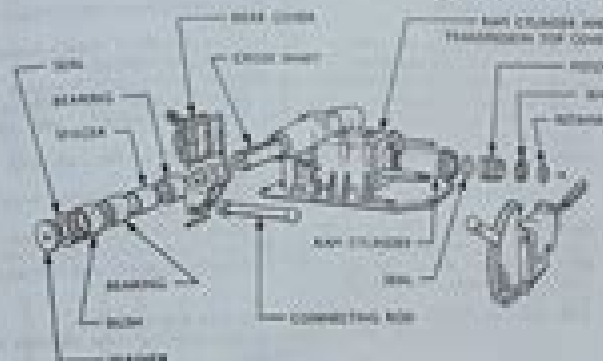
Op. 401A-B Replace axle control housing top cover. (Op. 166.)

Op. 176 DISMANTLE FRONT FROM REAR TRANSMISSION AND RE-ASSEMBLE

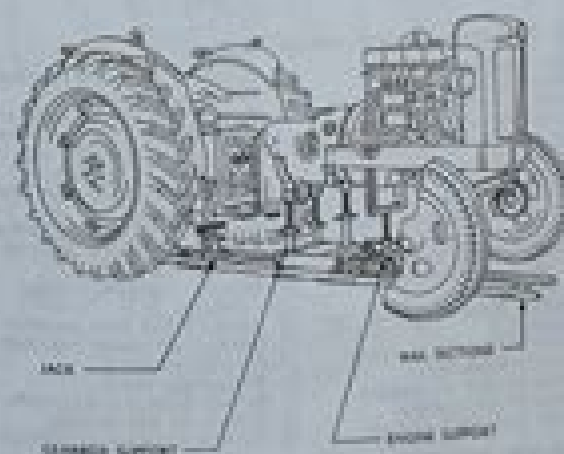
1. Drain oil from rear transmission.
2. Remove front axle wedge tool and clamp.
3. Disconnect side and tail lamp beams.
4. Remove R.14 foot plate.
5. Disconnect brake cables and remove brake locking lever pin.
6. Remove R.14 foot plate bracket.
7. Remove L.14 foot plate.
8. Disconnect clutch pedal.
9. Remove L.14 foot plate bracket.
10. Remove rear end of allionet.
11. Withdraw P.T.O. shaft.
12. Remove disconnecting equipment.
13. Remove main gearbox selector housing.
14. Disconnect front from rear frame.
15. Reconnect front and rear cross-members.
16. Replace P.T.O. shaft.
17. Reconnect rear end of allionet.
18. Replace L.14 foot plate bracket.
19. Reconnect clutch pedal.
20. Replace L.14 foot plate.
21. Replace R.14 foot plate bracket.
22. Replace brake locking lever pin and reconnect brake cables.
23. Replace R.14 foot plate.
24. Replace main gearbox selector housing.
25. Reconnect side and tail lamp beams.
26. Remove disconnecting equipment, wedge tool and clamp.
27. Fill with transmission lubricant.

Tools used—Tr. 1 NAME 5004
Tr. ME2 2040
Tr. NAME 27
Wedge tool
Front axle clamp
Disconnecting stand

Op. 166, 166a



Op. 176



Fordson Major Repair Manual

Brian Bell



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Power Major, Super Major Repair Manual Supplement Ford Motor Company,1963 **Fordson Major [1952-1958] Repair**
Manual ,1954 **The New Fordson Major** ,1954 **Tractor Ploughing Manual, The, 2nd Edition** Brian
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Safety at Work Act and other safety regulations These summarise their main requirements but they should only be taken as a
guide Brian Bell has had a long involvement with farm machinery that started with an apprenticeship in a tractor dealership
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awarded the MBE for services to agriculture Brian Bell has written a number of books and made seventeen DVDs on modern
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Table of Contents Fordson Major Repair Manual

1. Understanding the eBook Fordson Major Repair Manual
 - The Rise of Digital Reading Fordson Major Repair Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Fordson Major Repair Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Fordson Major Repair Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Fordson Major Repair Manual
 - Personalized Recommendations
 - Fordson Major Repair Manual User Reviews and Ratings

- Fordson Major Repair Manual and Bestseller Lists
- 5. Accessing Fordson Major Repair Manual Free and Paid eBooks
 - Fordson Major Repair Manual Public Domain eBooks
 - Fordson Major Repair Manual eBook Subscription Services
 - Fordson Major Repair Manual Budget-Friendly Options
- 6. Navigating Fordson Major Repair Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Fordson Major Repair Manual Compatibility with Devices
 - Fordson Major Repair Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Fordson Major Repair Manual
 - Highlighting and Note-Taking Fordson Major Repair Manual
 - Interactive Elements Fordson Major Repair Manual
- 8. Staying Engaged with Fordson Major Repair Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Fordson Major Repair Manual
- 9. Balancing eBooks and Physical Books Fordson Major Repair Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Fordson Major Repair Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Fordson Major Repair Manual
 - Setting Reading Goals Fordson Major Repair Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Fordson Major Repair Manual
 - Fact-Checking eBook Content of Fordson Major Repair Manual
 - Distinguishing Credible Sources

13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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