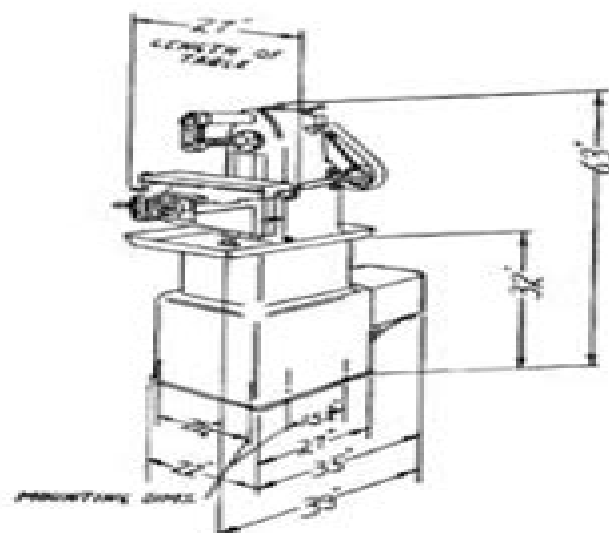


BASE DIMENSIONS OF SHELDON MILLING MACHINES



SPECIFICATIONS

SPINDLE.	
Size of taper.....	No. 5 S&S
Hole through spindle.....	$\frac{1}{2}$ "
SPEEDS..	
3000P with low speed pulley.....	125 to 550
with high speed pulley.....	R.P.M.
	225 to 1100
	R.P.M.
(Both pulleys supplied as standard equipment.)	
3000PQ—Same speeds as 3000P with additional speeds in back gear.....	
With low speed pulley.....	25 to 100
	R.P.M.
With high speed pulley.....	26 to 136
	R.P.M.
(Both pulleys supplied as standard equipment.)	
FEEDS	
Longitudinal (with hand-screw).....	12"
Longitudinal (with hand-lever).....	16"
Transverse.....	$5\frac{1}{2}$ "
Vertical (maximum distance table top to center line of spindle).....	$9\frac{1}{4}$ "
Longitudinal power feed on Model 3000PQ machines provide feeds of .0008", .0016", .0032", and .0064" per spindle revolution.	
Longitudinal power feed on Model 3000P machines provide feeds of .003", .005", and .008" per spindle revolution.	

TABLE	
Size.....	$5\frac{1}{2}$ " x $22\frac{1}{4}$ "
Number of Tee Slots.....	3
Width of Tee Slots.....	$\frac{1}{8}$ "
Table is arranged for coolant with two troughs and two drain cups, cast as integral unit.	
VISE	
Width of jaws.....	4"
Depth of jaws.....	$1\frac{1}{2}$ "
Opens with steel jaws.....	3"
Opens without steel jaws.....	$3\frac{1}{2}$ "
Overall height with swivel base.....	$3\frac{1}{4}$ "
Overall height as plain vise.....	$2\frac{1}{8}$ "
MOTOR	
Horsepower and speed recommended for maximum efficiency of operation.....	1 HP x 1750 R.P.M.
DIMENSIONS AND WEIGHTS	
Height overall.....	62"
Floor space required.....	25" x 39"
Base dimensions.....	18" x 24"
Net weight (approx.).....	800 lbs.
Domestic shipping weight (approx.).....	900 lbs.
Weight, boxed for export (approx.).....	1000 lbs.

STANDARD EQUIPMENT.

Machine is mounted on pedestal, completely arranged for motor drive, less motor and electrical equipment. Includes two motor pulleys, hinged motor bracket, fully enclosed variable speed unit with hand-wheel control, ball-bearing countershaft, and all necessary belts and pulleys.

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Parts & Service Manual for Cincinnati Milacron 15HC & 20HC CIM-Xchanger NC Machining Center, 1984 *Essential Guide to Metals and Manufacturing* Krishan Katyal, 2019-04-30 This book is intended for new owners engineers technicians purchasing agents chief operating officers finance managers quality control managers sales managers or other employees who want to learn and grow in metal manufacturing business The book covers the following 1 Basic metals their selection major producers and suppliers websites 2 Manufacturing processes such as forgings castings steel fabrication sheet metal fabrication and stampings and their equipment suppliers websites 3 Machining and finishing processes and equipment suppliers websites 4 Automation equipment information and websites of their suppliers 5 Information about engineering drawings and quality control 6 Lists of sources of trade magazines technical books that will provide more information on each subject discussed in the book **Machine Tool Technology Basics** Stephen F. Krar, 2003 Includes a valuable CAD CAM software program **V-TECS Guide for Computerized Numerical Control**, 1986 **Tool and Manufacturing Engineers Handbook: Machining** Thomas J. Drozda, 1983-05-02 Part of the renowned Tool and Manufacturing Engineers Handbook Series the Machining Vol 1 helps you apply cost effective techniques to achieve the best results for over 100 traditional and nontraditional machining processes Chapters include Principles of Metalcutting and Machinability Tolerance Control Cutting Tool Materials Sawing Broaching Planing Shaping and Slotting Turning and Boring Milling Grinding Threading Gear and Spline Production Nontraditional Machining Machine Loading and Unloading Machine Rebuilding and much more *Handbook of Machining with Grinding Wheels* Ioan D. Marinescu, Mike P. Hitchiner, Eckart Uhlmann, W. Brian Rowe, Ichiro Inasaki, 2006-12-21 Grinding offers capabilities that range from high rate material removal to high precision superfinishing and has become one of the most widely used industrial machining and surface finishing operations Reflecting modern developments in the science and practice of modern grinding processes the Handbook of Machining with Grinding Wheels presents a *Catalog of Copyright Entries. Third Series* Library of Congress. Copyright Office, 1979 **Cutting Tool Technology** Graham T. Smith, 2008-07-03 It is a well acknowledged fact that virtually all of our modern day components and assemblies rely to some extent on machining operations in their manufacturing process Thus there is clearly a substantive machining requirement which will continue to be of prime importance for the foreseeable future Cutting Tool Technology provides a comprehensive guide to the latest developments in the use of cutting tool technology The book covers new machining and tooling topics such as high speed and hard part machining near dry and dry machining strategies multi functional tooling diamond like and atomically modified coatings plus many others Also covered are subjects important from a research perspective such as micro machining and artificial intelligence coupled to neural network tool condition monitoring A practical handbook complete with troubleshooting tables for common problems Cutting Tool Technology is an invaluable reference for researchers manufacturers and users of cutting tools *Design and Implementation of Intelligent*

Manufacturing Systems Mohammed Jamshidi, Hamid R. Parsaei, 1995-05-24 The introduction of artificial intelligence neural networks and fuzzy logic into industry has given a new perspective to manufacturing processes in the U S and abroad To help readers keep pace this book addresses topics of intelligent manufacturing from a variety of theoretical empirical design and implementation perspectives

Japanization at Work John Bratton, 1994-06-10 Japanese management techniques have attracted considerable interest amongst managers and academics Using case studies in manufacturing this book goes beyond generalization in discussing the impacts of Japanese style management on relations between management and workers John Bratton presents a theoretical framework within which Japanese management can be analysed The author describes the changes often on the words of the people directly involved The book explores the hypothesis that just in time production increases managerial control through the application of new technology and worker generated forms of control

Develop Two Vocational-Technical Consortium of States (V-TECS) Products, 1985

High-Speed Machining Kapil Gupta, J. Paulo Davim, 2020-01-31 High Speed Machining covers every aspect of this important subject from the basic mechanisms of the technology right through to possible avenues for future research This book will help readers choose the best method for their particular task how to set up their equipment to reduce chatter and wear and how to use simulation tools to model high speed machining processes The different applications of each technology are discussed throughout as are the latest findings by leading researchers in this field For any researcher looking to understand this topic any manufacturer looking to improve performance or any manager looking to upgrade their plant this is the most comprehensive and authoritative guide available Summarizes important R D from around the world focusing on emerging topics like intelligent machining Explains the latest best practice for the optimization of high speed machining processes for greater energy efficiency and machining precision Provides practical advice on the testing and monitoring of HSM machines drawing on practices from leading companies

Job Shop Lean Shahrukh A. Irani, 2020-05-04 In the 1950 s the design and implementation of the Toyota Production System TPS within Toyota had begun In the 1960 s Group Technology GT and Cellular Manufacturing CM were used by Serck Audco Valves a high mix low volume HMLV manufacturer in the United Kingdom to guide enterprise wide transformation In 1996 the publication of the book Lean Thinking introduced the entire world to Lean Job Shop Lean integrates Lean with GT and CM by using the five Principles of Lean to guide its implementation 1 identify value 2 map the value stream 3 create flow 4 establish pull and 5 seek perfection Unfortunately the tools typically used to implement the Principles of Lean are incapable of solving the three Industrial Engineering problems that HMLV manufacturers face when implementing Lean 1 finding the product families in a product mix with hundreds of different products 2 designing a flexible factory layout that fits hundreds of different product routings and 3 scheduling a multi product multi machine production system subject to finite capacity constraints Based on the Author s 20 years of learning teaching researching and implementing Job Shop Lean since 1999 this book Describes the concepts tools software implementation methodology and

barriers to successful implementation of Lean in HMLV production systems Utilizes Production Flow Analysis instead of Value Stream Mapping to eliminate waste in different levels of any HMLV manufacturing enterprise Solves the three Industrial Engineering problems that were mentioned earlier using software like PFAST Production Flow Analysis and Simplification Toolkit Sgetti and Schedlyzer Explains how the one at a time implementation of manufacturing cells constitutes a long term strategy for Continuous Improvement Explains how product families and manufacturing cells are the basis for implementing flexible automation machine monitoring virtual cells Manufacturing Execution Systems and other elements of Industry 4 0 Teaches a new method Value Network Mapping to visualize large multi product multi machine production systems whose Value Streams share many processes Includes real success stories of Job Shop Lean implementation in a variety of production systems such as a forge shop a machine shop a fabrication facility and a shipping department Encourages any HMLV manufacturer planning to implement Job Shop Lean to leverage the co curricular and extracurricular programs of an Industrial Engineering department

Computer Numerical Control Simplified Stephen F. Krar, Arthur Gill, Peter Smid, 2001 This textbook covers the basics of CNC introducing key terms and explaining the codes It uses Fanuc compatible programming in examples and provides CAD CAM lathe and mill program examples accompanied by computer screen displays Included is a CAD CAM software program for designing parts generating machine codes and simulating the tool path to check for programming errors An illustrated glossary is also included Annotation copyrighted by Book News Inc Portland OR

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