

ENGINE INSTALLATION

NOTE

- Note the installation direction of the engine mounting bolts:
 - 10 - 15 model page 7-2
 - After 16 page 7-2

Using the floor jack or other elevation support, carefully place the engine into the frame and maneuver it into place.

Carefully align the bolt holes in the frame and engine.

Align the mounting bolt holes and install the following hardware:

- Top left: install the engine and a fender nut
- Top: install engine fender bolt, washer and nut (10 mm)
- Top: install engine fender plate with the two bolts
- Bottom right side of the engine: After 16 model
- Top: install engine fender bolt and nut (10 mm)

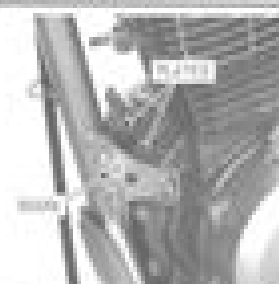


- Bottom: install engine fender bolt, washer right side of the engine and nut (10 mm)



The engine plate
on the left side
of the engine
is not required.
After 16 model
After 17 model

- Install engine fender plate with the two bolts and nuts (10 mm)
- Install engine fender bolt and nut (10 mm)



The engine plate
on the left side
of the engine
is not required.
After 16 model
After 17 model

- Install engine fender plate with the two bolts and nuts (10 mm)
- Install engine fender bolt and nut (10 mm)

After installing the oil filter, install the engine mounting hardware. Tighten them to the specified torque.

TORQUE

- 10 mm nut: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- 10 mm bolt: 10 Nm (9.2 kgf-m, 67.6 ft-lb)

Push the top of each rubber cap onto the fender plate and install them over the upper engine fender bolts.



After the work
on the engine
is complete,
install the
engine cover.

Install the removed parts from the engine removal procedure (page 7-1) in the reverse order of removal.

TORQUE

- Fender plate: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- Gearshift pedal: 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- Accelerator pedal (10 - 15 model): 10 Nm (9.2 kgf-m, 67.6 ft-lb)
- 10 Nm (9.2 kgf-m, 67.6 ft-lb)

NOTE

- Replace the timing mounting bolts with new ones.
- When installing the drive sprocket, install the sprocket with the flat surface facing out. Set the timing plate into the counter shaft groove and move it to align the bolt holes in the plate and sprocket, then install the bolts.
- When installing the gearshift pedal, install it so the distance between the timing bolt cap center and pedal end is as follows:
 - 10 - 15 model: 10 mm (0.4 in)
 - After 16: 10 mm (0.4 in)

Check the following:

- clutch cable tension (page 5-10)
- drive chain slack (page 5-10)
- brake pedal freeness (page 5-10)

Install the following:

- carburetor (page 6-1)
- exhaust pipe (page 7-1)
- air filter (After 16 model: page 6-1)

Fit the motorcycle with engine oil (page 7-10).



Crf150f Owners Manual

Helming



Crf150f Owners Manual:

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